

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT			1. CONTRACT ID CODE		PAGE OF PAGES 13		
2. AMENDMENT/MODIFICATION NO. 0001		3. EFFECTIVE DATE 10 SEP 99		4. REQUISITION/PURCHASE REQ. NO.		5. PROJECT NO. (If applicable)	
6. ISSUED BY  US ARMY ENGINEER DISTRICT, FORT WORTH ATTN: CESWF-CT (RM 2A19) PO BOX 17300 FORT WORTH, TX 76102-0300		CODE		7. ADMINISTERED BY (If other than Item 6)		CODE	
8. NAME AND ADDRESS OF CONTRACTOR (No., street, county, State and ZIP Code)				9A. AMENDMENT OF SOLICITATION NO. DACA63-99-B-0053			
				9B. DATED (SEE ITEM 11) 11 AUGUST 1999			
				10A. MODIFICATION OF CONTRACTS/ORDER NO.			
				10B. DATED (SEE ITEM 13)			
CODE		FACILITY CODE					
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS							
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offers tended. <input checked="" type="checkbox"/> is extended, <input type="checkbox"/> is not ex-							
Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended, by one of the following methods: (a) By completing Items 8 and 15, and returning 1 copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.							
12. ACCOUNTING AND APPROPRIATION DATA (If required)							
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS, IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.							
<input checked="" type="checkbox"/> A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.							
<input type="checkbox"/> B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(b).							
<input type="checkbox"/> C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:							
<input type="checkbox"/> D. OTHER (Specify type of modification and authority)							
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.							
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.) The Solicitation for UPGRADE BUILDING 3202, FORT HOOD, TEXAS, is amended as follows:							
See Continuation Sheet.							
Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.							
15A. NAME AND TITLE OF SIGNER (Type or print)				16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)			
15B. CONTRACTOR/OFFEROR  (Signature of person authorized to sign)		15C. DATE SIGNED		16B. UNITED STATES OF AMERICA  BY (Signature of Contracting Officer)		16C. DATE SIGNED	
NSN 7540-01-152-8070 PREVIOUS EDITION UNUSABLE		30-105-02		STANDARD FORM 30 (REV. 10-83) Prescribed by GSA FAR (48 CFR) 53.243		USAPPCV1.00	

Item 14. Continued.

#### **CHANGE TO STANDARD FORM 1442**

1. Item 13.A. - Change the Bid Opening time and date from "2 p.m. local time, 14 September 1999" to "**2 p.m. local time, 20 September 1999.**"
2. Item 12.b. - Change the number of days to furnish required Performance and Payment Bonds from "10" to "5" calendar days.

#### **CHANGES TO THE WAGE RATES**

3. Void pages 00710-1 through 00710-3, and substitute therefor the attached pages 00710-1 through 00710-3, each page bearing the notation "ACCOMPANYING AMENDMENT NO. 0001 TO SOLICITATION NO. DACA63-99-B-0053."

#### **CHANGES TO THE SPECIFICATIONS**

4. Replacement Sections - Replace the following sections with the accompanying new sections of the same number and title, bearing the notation "ACCOMPANYING AMENDMENT NO. 0001 TO SOLICITATION NO. DACA63-99-B-0053:"

SECTION 01000	CONSTRUCTION SCHEDULE
SECTION 01128	SPECIAL PROJECT PROCEDURES FOR FORT HOOD
SECTION 01452	CONTRACTOR QUALITY CONTROL SMALL PROJECTS
SECTION 13120	STANDARD METAL BUILDING SYSTEMS
SECTION 13851	FIRE DETECTION AND ALARM SYSTEM, ADDRESSABLE
SECTION 13852	FIRE ALARM REPORTING SYSTEM, RADIO TYPE
SECTION 13930	WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION
SECTION 15080	THERMAL INSULATION FOR MECHANICAL SYSTEMS
SECTION 15895	AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM
SECTION 16120	INSULATED WIRE AND CABLE
SECTION 16403	PANELBOARDS
SECTION 16415	ELECTRICAL WORK, INTERIOR

#### **CHANGES TO THE DRAWINGS**

5. Drawing Sheet A1 - Delete key note 9A and replace with note 9. The intent of note 9A was to remove one wall of a double wall plumbing chase.
6. Drawing Sheet A2 - Revise detail reference 9/A5 on key note 9 to read 7/A5.
7. Drawing Sheet A2 - Change key note 4 to read as follows:  
  
"Construct 20 gauge steel stud wall at 16" O.C. adjacent to remaining C.M.U. wall to create plumbing chase. (Sound Batt)"
8. Drawing Sheet A2 - Change key note 8 to read as follows:  
  
"Prep backside of existing C.M.U. wall exposed by work in this contract. Remove excess mortar and make ready for application of Duroplex and ceramic tile."

9. Drawing Sheet A5 - The mounting height for soap dispensers shall be 42" to the bottom of operating mechanism.

10. Drawing Sheet A13 - Change door marks 112 and 113 on the door schedule from 3'-0" wide to full width (4'-8"+/-)

11. Drawing Sheet E1 - Clarification: The hexagons shown identify various electrical devices to be removed. All these devices shall be removed and all conduit and wire serving them shall be removed to its respective circuit breaker.

12. Drawing Sheet E2 - Add general note: "All existing electrical boxes that are being abandoned in place shall receive a cover plate."

13. Replacement Drawings.- Replace the drawings listed below with the attached new drawings(s) of the same number, bearing the notation "AM #0001":

L1 1.CAL SEQ 2 L1.1 INDEX TO DRAWINGS/LOCATION MAP  
A01 1.CAL SEQ 3 A1.13 ARCHITECTURAL DEMOLITION  
A02 1.CAL SEQ 4 A2.13 ARCHITECTURAL FLOOR PLAN  
A04 1.CAL SEQ 6 A4.13 ARCHITECTURAL PARTIAL PLANS  
A05 1.CAL SEQ 7 A5.13 ARCHITECTURAL INTERIOR ELEVATIONS  
A07 1.CAL SEQ 9 A7.13 ARCHITECTURAL REFLECTED CEILING  
A08 1.CAL SEQ 10 A8.13 ARCHITECTURAL ROOF PLAN  
A09 1.CAL SEQ 11 A9.19 ARCHITECTURAL BUILDING SECTIONS  
A10 1.CAL SEQ 12 A10.13 ARCHITECTURAL SECTIONS  
A11 1.CAL SEQ 13 A11.13 ARCHITECTURAL DETAILS  
A12 1.CAL SEQ 14 A12.13 ARCHITECTURAL DETAILS  
A13 1.CAL SEQ 15 A13.13 ARCHITECTURAL SCHEDULES  
M01 1.CAL SEQ 18 M1.4 HVAC DEMOLITION PLAN  
M02 1.CAL SEQ 19 M2.4 HVAC PLAN  
M03 1.CAL SEQ 20 M3.4 HVAC DETAILS  
M04 1.CAL SEQ 21 M4.4 HVAC SCHEDULES  
C01 1.CAL SEQ 22 C1.2 CONTROL DRAWING  
C02 1.CAL SEQ 23 C2.2 CONTROL DRAWING  
P01 1.CAL SEQ 24 P1.3 PLUMBING DEMOLITION PLAN  
P02 1.CAL SEQ 25 P2.3 PLUMBING PLAN  
P03 1.CAL SEQ 26 P3.3 PLUMBING DETAILS  
L01 1.CAL SEQ 27 L1.2 LIGHTING DEMOLITION PLAN  
L02 1.CAL SEQ 28 L2.2 INTERIOR LIGHTING PLAN  
E01 1.CAL SEQ 29 E1.2 POWER DEMOLITION PLAN  
E02 1.CAL SEQ 30 E2.2 INTERIOR POWER PLAN  
R01 1.CAL SEQ 31 R1.1 RISER DIAGRAM AND PANEL SCHEDULE  
R02 1.CAL SEQ 32 R2.2 INTERIOR RISER/WIRING DIAGRAM  
H01 1.CAL SEQ 33 H1.1 INTERIOR COM/SIGNAL PLAN  
F02 1.CAL SEQ 35 F2.2 FIRE PROTECTION DETAILS  
F03 1.CAL SEQ 36 F3.3 FIRE PROTECTION DETAILS

END OF AMENDMENT

ACCOMPANYING AMENDMENT NO. 0001 TO SOLICITATION NO. DACA63-99-B-0053

**General Decision Number TX990051**

Superseded General Decision No. TX980051

State: TEXAS

Construction Type:

**BUILDING**

County(ies):

BELL CORYELL

**BUILDING CONSTRUCTION PROJECTS** (does not include residential construction consisting of single family homes and apartments up to and including 4 stories).

Modification Number Publication Date

0 03/12/1999

1 04/16/1999

**2 09/03/1999**

COUNTY(ies):

BELL CORYELL

\* ELEC0072A 08/26/1999

	Rates	Fringes
ELECTRICIANS	18.50	3.40+3.5%
CABLE SPLICERS	19.50	3.40+3.5%

IRON0482B 06/01/1998

	Rates	Fringes
IRONWORKERS, Structural	15.85	4.05

SUTX1067A 11/16/1991

	Rates	Fringes
AIR CONDITIONING AND HEATING		
MECHANICS (Excluding Duct Work)	9.10	
BRICKLAYERS	14.00	
CARPENTERS (Including Drywall		
Hangers)	11.58	
CEMENT MASONS	10.50	
GLAZIERS	7.00	.46
INSULATION INSTALLERS (Batt		
and Blown)	8.31	.54
IRONWORKERS, Reinforcing	11.00	
LABORERS (Including Mason		
Tenders)	5.61	
LATHERS	15.33	
PAINTERS	8.32	.13
PLASTERERS	12.78	
PLUMBERS AND PIPEFITTERS		

ACCOMPANYING AMENDMENT NO. 0001 TO SOLICITATION NO. DACA63-99-B-0053

(Excluding HVAC Work)	10.07	
POWER EQUIPMENT OPERATORS:		
Backhoes	8.54	
ROOFERS	7.78	
SHEET METAL WORKERS (Including		
HVAC Work)	9.79	
SOFT FLOOR LAYERS	13.46	.26
TILE SETTERS	15.00	.25

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WELDERS - Receive rate prescribed for craft performing operation  
to which welding is incidental.

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Unlisted classifications needed for work not included within  
the scope of the classifications listed may be added after  
award only as provided in the labor standards contract clauses  
(29 CFR 5.5(a)(1)(v)).

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In the listing above, the "SU" designation means that rates  
listed under that identifier do not reflect collectively  
bargained wage and fringe benefit rates. Other designations  
indicate unions whose rates have been determined to be  
prevailing.

WAGE DETERMINATION APPEALS PROCESS

1.) Has there been an initial decision in the matter? This can  
be:

- \* an existing published wage determination
- \* a survey underlying a wage determination
- \* a Wage and Hour Division letter setting forth a  
position on a wage determination matter
- \* a conformance (additional classification and rate)  
ruling

On survey related matters, initial contact, including requests  
for summaries of surveys, should be with the Wage and Hour  
Regional Office for the area in which the survey was conducted  
because those Regional Offices have responsibility for the  
Davis-Bacon survey program. If the response from this initial  
contact is not satisfactory, then the process described in 2.)  
and 3.) should be followed.

With regard to any other matter not yet ripe for the formal  
process described here, initial contact should be with the Branch  
of Construction Wage Determinations. Write to:

Branch of Construction Wage Determinations  
Wage and Hour Division  
U. S. Department of Labor  
200 Constitution Avenue, N. W.  
Washington, D. C. 20210

ACCOMPANYING AMENDMENT NO. 0001 TO SOLICITATION NO. DACA63-99-B-0053

2.) If the answer to the question in 1.) is yes, then an interested party (those affected by the action) can request review and reconsideration from the Wage and Hour Administrator (See 29 CFR Part 1.8 and 29 CFR Part 7). Write to:

Wage and Hour Administrator  
U.S. Department of Labor  
200 Constitution Avenue, N. W.  
Washington, D. C. 20210

The request should be accompanied by a full statement of the interested party's position and by any information (wage payment data, project description, area practice material, etc.) that the requestor considers relevant to the issue.

3.) If the decision of the Administrator is not favorable, an interested party may appeal directly to the Administrative Review Board (formerly the Wage Appeals Board). Write to:

Administrative Review Board  
U. S. Department of Labor  
200 Constitution Avenue, N. W.  
Washington, D. C. 20210

4.) All decisions by the Administrative Review Board are final.

**END OF GENERAL DECISION**

SECTION 01000

CONSTRUCTION SCHEDULE  
05/1998  
AMENDMENT NO. 0001

PART 1 GENERAL

1.1 SCHEDULE

Commence, prosecute, and complete the work under this contract in accordance with the following schedule and Section 00800 SPECIAL CONTRACT REQUIREMENT clauses COMMENCEMENT, PROSECUTION AND COMPLETION OF WORK and LIQUIDATED DAMAGES:

Item of Work	Commencement of Work (calendar days)	Completion of Work (calendar days)	Liquidated Damages per calendar day. _
(1) All work	Within 10 days after receipt of Notice to Proceed	<u>180</u> [Am#1]	\$ <u>435.00</u> [Am#1]

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1.1.1 Testing of Heating and Air-Conditioning Systems

The times stated for completion of this project include all required testing specified in appropriate specification sections of heating, air conditioning and ventilation systems including HVAC Commissioning. Exception, boiler combustion efficiency test, boiler full load tests, or cooling tower performance tests, and refrigeration equipment full load tests, as specified in the applicable specifications shall be performed in the appropriate heating/cooling season as determined by the Contracting Officer.

1.2 WORK RESTRICTIONS

1.2.1 JOINT OCCUPANCY

Building will be unoccupied throughout construction.

1.2.2 Working Hours

The normal duty working shift shall be Monday through Friday,  
7:30 a.m. - 4:00 p.m.

1.2.3 Security

Contractor shall secure building at end of each day and shall be responsible for physical security of the bldg and maintenance of all installed equipment throughout construction.

1.2.4 Access

Access to building shall be from 72nd street

1.2.5 Beneficial Occupancy Date

Required beneficial occupancy date is 1 June 2000.

1.3 UTILITIES

1.3.1 Payment for Utility Services

See Section 00800 SPECIAL CONTRACT REQUIREMENTS.

1.3.2 Outages

The Contractor shall coordinate all requests for utility outages with the Contracting Officer in writing 14 days prior to date of requested outage:

a. Water, gas, steam, and sewer outages shall be held to a maximum duration of 4 hours unless otherwise approved in writing.

b. Electrical outages shall have a maximum duration of 4 hours.

PART 2 PRODUCTS (NOT USED)

PART 3 EXECUTION (NOT USED)

-- End of Section --



## SECTION 01128

## SPECIAL PROJECT PROCEDURES FOR FORT HOOD

08/99

## PART 1 GENERAL

## 1.1 DIGGING PERMITS

The Contractor shall obtain digging permits directly from the Fort Hood Post DFW before any drilling, digging or excavation is undertaken. Provide a completed form FHT 420-X10, Coordination for Land Excavation, to the DPW building 4228, Fort Hood, Texas for each permit. Allow 20 days for Government review of digging permit requests. A digging permit for a specified area of excavation expires 30 days after the issue date; Contractor must re-apply for a new permit to perform excavation in the area if the excavation was not started within the 30 day period. Permits will identify all underground utilities within 1500 mm of the designated area. Contractor shall be responsible for all repairs, costs and damages due to excavating without permit or damaging an identified utility. Unidentified utilities shall be repaired by the Government expense.

## 1.2 CONDITIONS FOR USE OF FORT HOOD LANDFILL

Use of the Fort Hood Municipal Solid Waste Landfill by the Contractor is subject to the operating requirements imposed on the landfill by the Landfill operating Permit. All waste delivered to the landfill will be inspected by the landfill operating contractor for materials that are not authorized in the landfill. Trucks that contain unauthorized waste will be diverted for removal of the unauthorized material before being allowed to proceed to the working facility to dump their load. The following classes of materials are not authorized in the Fort Hood Municipal Solid Waste Landfill and will be diverted as described below:

Recyclables: Cardboard and paperboard, untreated wood, light metal, aluminum and steel containers, paper and plastic containers. Trucks entering the landfill with recyclable materials will be directed to a series of roll-off containers located at the entrance to the landfill for removal of the materials. Contractor/Transporters will be responsible for removing the unauthorized materials from the load and placing them in the properly marked container before proceeding to dump their load. Loads that are fully segregated by type of material in accordance with the Post Recycling Centers instructions may be delivered to the Post Recycling Center (Building 1345, located at 65th and Railroad Dr.)

Clean Fill Material and Inert Construction and Demolition Wastes: Soil, sand, rock, clean masonry, brick, concrete and pavement. These materials are not accepted at the landfill, Trucks containing the materials must be disposed of as noted on the drawings.

Salvageable Items: Tires, white goods and appliances, bulk scrap metal, engine and machine parts and serviceable pallets. Serviceable pallets are

to be delivered to Post Recycling Center (Building 1345, located at 65th St. and Railroad Dr.) All other salvageable items should be delivered to DRMO (Building 4286, located at 80th St and Tank Destroyer Blvd.

Hazardous Waste: Hazardous wastes such as liquid waste, fluorescent light bulbs, lead-acid batteries, oil filters, ordinance, explosives, pressurized gases, Freon, paints, solvents, antifreeze, pesticides, herbicides, radioactive material, and bio hazardous material are not accepted. Trucks containing the materials will not be allowed to enter the landfill.

Properly charcterized special wastes including fuel (TPH) contaminated soils (<1500 ppm), and demolition debris contaminated with lead paint (TCLP <5.0 mg/L) are allowed in the landfill. Documentation of all characterization tests must be provided to the Fort Hood DPW Waste Classification Unit and the landfill manager a minimum of 48 hours prior to delivery of the material to the landfill. The Transporter must have a properly completed manifest at the time of delivery to the landfill. Copies of the Landfill's Waste Acceptance Plan, which contains specific requirements for disposal of the materials may be obtained from DPW Environmental, DPW Services or the Landfill operating Contractor.

The requirements of this clause are not intended to limit the Contractor's rights: the Contractor may dispose of recyclable or salvageable materials in any lawful manner he chooses outside of Fort Hood boundaries to the extent allowed by other contract provisions.

PART 2 PRODUCTS (NOT APPLICABLE)

PART 3 EXECUTION (NOT APPLICABLE)

-- End of Section --

## SECTION 01452

## CONTRACTOR QUALITY CONTROL SMALL PROJECTS

04/1998

AMENDMENT NO. 0001

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 3740 (1994a) Minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction

ASTM E 329 (1993b) Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

## 1.2 PAYMENT

Separate payment will not be made for providing and maintaining an effective Quality Control program, and all costs associated therewith shall be included in the applicable unit prices or lump-sum prices contained in the Bidding Schedule.

## PART 2 PRODUCTS (NOT USED)

## PART 3 EXECUTION

## 3.1 GENERAL REQUIREMENTS

The Contractor is responsible for quality control and shall establish and maintain an effective quality control system in compliance with the Contract Clause entitled "Inspection of Construction." The quality control system shall consist of plans, procedures, and organization necessary to produce an end product which complies with the contract requirements. The system shall cover all construction operations, both onsite and offsite, and shall be keyed to the proposed construction sequence. The project superintendent will be held responsible for the quality of work on the job and is subject to removal by the Contracting Officer for non-compliance with quality requirements specified in the contract. The project superintendent in this context shall mean the individual with the responsibility for the overall management of the project including quality and production.

### 3.2 QUALITY CONTROL PLAN

#### 3.2.1 General

The Contractor shall furnish for review by the Government, not later than 10 days after receipt of notice to proceed, the Contractor Quality Control (CQC) Plan proposed to implement the requirements of the Contract Clause entitled "Inspection of Construction." The plan shall identify personnel, procedures, control, instructions, tests, records, and forms to be used. The CQC Plan shall include, as a minimum, the following to cover all construction operations, both onsite and offsite, including work by subcontractors, fabricators, suppliers, and purchasing agents:

a. The name, qualifications (in resume format), duties, responsibilities, and authorities of each person(s) assigned a CQC function.

b. A copy of the letter(s) outlining duties, authorities, and responsibilities.

c. Procedures for scheduling, reviewing, certifying, and managing submittals. These procedures shall be in accordance with Section 01330 SUBMITTAL PROCEDURES.

d. Procedures for tracking construction deficiencies from identification through acceptable corrective action. These procedures will establish verification that identified deficiencies have been corrected.

e. Reporting procedures, including proposed reporting forms.

f. A list of the definable features of work. A definable feature of work is a task which is separate and distinct from other tasks and has separate control requirements. It could be identified by different trades or disciplines, or it could be work by the same trade in a different environment. Although each section of the specifications may generally be considered as a definable feature of work, there are frequently more than one definable feature under a particular section.

#### 3.2.2 Acceptance of Plan

Acceptance of the Contractor's plan is required prior to the start of construction. Acceptance is conditional and will be predicated on satisfactory performance during the construction. The Government reserves the right to require the Contractor to make changes in his CQC Plan and operations including removal of personnel, as necessary, to obtain the quality specified. After acceptance of the CQC Plan, the Contractor shall notify the Contracting Officer in writing of any proposed change. Proposed changes are subject to acceptance by the Contracting Officer.

### 3.3 COORDINATION MEETING

After the Preconstruction Conference, before start of construction, and prior to acceptance by the Government of the CQC Plan, the Contractor shall meet with the Contracting Officer Authorized Representative/ staff and

discuss the Contractor's quality control system. The CQC Plan shall be submitted for review a minimum of 10 calendar days prior to the Coordination Meeting. During the meeting, a mutual understanding of the system details and procedures shall be developed, including the forms for recording the CQC operations, control activities, testing, administration of the system for both onsite and offsite work, and the interrelationship of Contractor's Management and control with the Government's Quality Assurance Plan and Program. Minutes of the meeting shall be prepared by the Government and signed by both the Contractor and the Government. There may be occasions to reconfirm mutual understandings and/or address deficiencies in the CQC system or procedures which may require corrective action by the Contractor.

### 3.4 QUALITY CONTROL ORGANIZATION

[Am#1]

#### 3.4.1 3.4.1 Personnel Requirements

The requirements for the CQC organization are a CQC System Manager and sufficient number of additional qualified personnel to ensure contract compliance. The Contractor shall provide a CQC organization which shall be at the site at all times during progress of the work and with complete authority to take any action necessary to ensure compliance with the contract. All CQC staff members shall be subject to acceptance by the Contracting Officer.

[Am#1]

#### 3.4.2 CQC System Manager

The Contractor shall identify as CQC System Manager an individual within his organization at the site of work who shall be responsible for overall management of CQC and have the authority to act in all CQC matters for the Contractor. The CQC System Manager shall have a minimum of one year construction experience on construction similar to this contract and have a minimum of five years construction experience in related work. This CQC System Manager shall be on the site at all times during construction and shall be employed by the prime Contractor. The CQC System Manager may have duties as project superintendent in addition to quality control. An alternate for the CQC System Manager shall be identified in the plan to serve in the event of the System Manager's absence. The requirements for the alternate shall be the same as for the designated CQC System Manager.

[Am#1]

#### 3.4.3 CQC Personnel/Staff as required

A staff shall be maintained under the direction of the CQC system manager to perform all QC activities. The staff must be of sufficient size to ensure adequate QC coverage of all work phases, work shifts and work crews involved with the construction. These personnel may perform other duties, but must be fully qualified by experience and technical training to perform their assigned QC responsibilities and must be allowed sufficient time to carry out these responsibilities.

#### 3.4.4 Supplemental Personnel

The Contractor shall provide as part of the CQC organization, as a minimum, specialized part time personnel for the following areas: mechanical.

The mechanical QC person shall be a licensed mechanical engineer with 4 years of verifiable construction experience in HVAC, controls, and plumbing systems or a highly qualified technician with 8 years experience in HVAC, controls, and plumbing systems. As a minimum the mechanical QC person shall be present for all formal QC inspections and preparatory meetings for Division 15 work, including commissioning. This person shall also inspect all Division 15 work prior to the QC completion inspection, and shall approve and sign all Division 15 transmittals prior to submitting to Government.

The system manager if qualified may satisfy this requirement.

#### 3.4.5 Organizational Changes

The Contractor shall obtain Contracting Officer's acceptance before replacing any member of the CQC staff. Requests shall include the names, qualifications, duties and responsibilities of each proposed replacement.

#### 3.4.6 Additional Requirement

In addition to the above experience and education requirements the CQC System Manager shall have completed the course entitled "Construction Quality Management For Contractors". This course is periodically offered at the Fort Worth District, Corps of Engineers Office, Federal Building, Room 1A03, 819 Taylor Street, Fort Worth, Texas. It will be offered at the following times:

2 November 1999

Registration is required; call (817) 978-2161 or (817) 978-9998 for reservations. Each class will be limited to 30 students. If the demand is greater than what is currently scheduled, additional classes may be scheduled. There is no charge for the course; however the contractor will pay for travel and per diem costs.

#### 3.5 SUBMITTALS

Submittals shall be made as specified in Section 01330 SUBMITTAL PROCEDURES. The CQC organization shall be responsible for certifying that all submittals are in compliance with the contract requirements.

#### 3.6 CONTROL

Contractor Quality Control is the means by which the Contractor ensures that the construction, to include that of subcontractors and suppliers, complies with the requirements of the contract. At least three phases of control shall be conducted by the CQC System Manager for each definable feature of work as follows:

### 3.6.1 Preparatory Phase

This phase shall be performed prior to beginning work on each definable feature of work, after all required plans/documents/materials are approved/accepted, and after copies are at the work site. This phase shall include:

a. A review of each paragraph of applicable specifications, reference codes, and standards. A copy of those sections of referenced codes and standards applicable to that portion of the work to be accomplished in the field shall be made available by the Contractor at the preparatory inspection. These copies shall be maintained in the field and available for use by Government personnel until final acceptance of the work.

b. A review of the contract drawings.

c. A check to assure that all materials and/or equipment have been tested, submitted, and approved. (Only coded A or B shop drawing submittals will be considered "as approved." Submittals other than those coded A or B required to be resubmitted will delay the preparatory phase meeting until they have been resubmitted and approved.)

d. Review of provisions that have been made to provide required control inspections and testing during initial and follow - up phases.

e. Review the applicable R.F.I.'s.

f. Examination of the work area to assure that all required preliminary work has been completed and is in compliance with the contract.

g. A physical examination of required materials, equipment, and sample work to assure that they are on hand, conform to approved shop drawings or submitted data, and are properly stored.

h. A review of the appropriate activity hazard analysis to assure safety requirements are met.

i. Discussion of procedures for controlling quality of the work including repetitive deficiencies. Document construction tolerances and workmanship standards for that feature of work.

j. Discussion of the initial control phase.

k. The Government shall be notified at least [24] hours in advance of beginning the preparatory control phase meeting. This meeting conducted by the CQC System Manager and attended by the superintendent, other CQC personnel (as applicable), and the foreman responsible for the definable feature. The results of the preparatory phase meeting actions shall be documented by separate minutes prepared by the CQC System Manager and attached to the daily CQC report. The Contractor shall instruct applicable workers as to the acceptable level of workmanship required in order to meet contract specifications.

### 3.6.2 Initial Phase

This phase shall be accomplished at the beginning of a definable feature of work. The following shall be accomplished:

- a. A check of work to ensure that it is in full compliance with contract requirements. Review minutes of the preparatory meeting.
- b. Verify adequacy of controls are in place to ensure full contract compliance. Verify any required control inspections and testing requirements.
- c. Establish level of workmanship and verify that it meets minimum acceptable workmanship standards. Compare with required sample panels as appropriate.
- d. Resolve all differences.
- e. Check safety to include compliance with and upgrading of the safety plan and activity hazard analysis. Review the activity analysis with each worker.
- f. The Government shall be notified at least 24 hours in advance of beginning the initial phase. Separate minutes of this phase shall be prepared by the CQC System Manager and attached to the daily CQC report. Exact location of initial phase shall be indicated. The follow-up phases shall be outlined and discussed.

### 3.6.3 Follow-up Phase

Daily checks shall be performed to assure control activities, including control testing, are providing continued compliance with contract requirements, until completion of the particular feature of work. The checks shall be made a matter of record in the CQC documentation. Final follow-up checks shall be conducted and all deficiencies corrected prior to the start of additional features of work which may be affected by the deficient work. The Contractor shall not build upon or conceal non-conforming work.

### 3.6.4 Additional Preparatory and Initial Phases

Additional preparatory and initial phases shall be conducted on the same definable features of work if : the quality of on-going work is unacceptable; if there are changes in the applicable CQC staff, onsite production supervision or work crew; if work on a definable feature is resumed after a substantial period of inactivity; or if other problems develop.

## 3.7 TESTS

### 3.7.1 Testing Procedure

The Contractor shall perform specified, necessary or required tests to verify that control measures are adequate to provide a product which conforms to contract requirements. Upon request, the Contractor shall



furnish to the Government duplicate samples of test specimens for possible testing by the Government. Testing includes operation and/or acceptance tests when specified. The Contractor shall perform the following activities and record and provide the following data:

- a. Verify that testing procedures comply with contract requirements.
- b. Verify that facilities and testing equipment are available and comply with testing standards.
- c. Check test instrument calibration data against certified standards.
- d. Verify that recording forms and test identification control number system, including all of the test documentation requirements, have been prepared.
- e. Results of all tests taken, all passing, re-tests and failing tests, will be recorded on the CQC report for the date taken. Specification paragraph reference, location where tests were taken, and the sequential control number identifying the test will be given. An information copy of tests performed by an offsite or commercial test facility will be provided directly to the Contracting Officer. The "final test reports will be submitted as soon as they are available. Failure to submit timely test reports as stated may result in nonpayment for related work performed and disapproval of the test facility for this contract.

### 3.7.2 Testing Laboratories

The Government reserves the right to check laboratory equipment in the proposed laboratory for compliance with the standards set forth in the contract specifications and to check the laboratory technician's testing procedures and techniques. Laboratories utilized for testing soils, concrete, asphalt, and steel shall meet criteria detailed in ASTM D 3740 and ASTM E 329.

### 3.7.3 Furnishing or Transportation of Samples for Government Testing

Costs incidental to the transportation of samples or materials will be borne by the Contractor. Samples of materials for test verification and acceptance testing by the Government shall be delivered to the Government-contract laboratory designated by the Area Office.

Coordination for each specific test, exact delivery location, and dates will be made through the Area Office.

## 3.8 COMPLETION INSPECTIONS

### 3.8.1 Punch-Out Inspection ( pre-final )

Near the end of the work, or any increment of the work established by a time stated in the Special Clause, "Commencement, Prosecution, and Completion of Work", or by the specifications, the CQC Manager shall conduct an inspection of the work. A punch list of items which do not conform to the approved drawings and specifications shall be prepared and

included in the CQC documentation, as required by paragraph DOCUMENTATION. The list of deficiencies shall include the estimated date by which the deficiencies will be corrected. The CQC System Manager or staff shall make a second inspection to ascertain that all deficiencies have been corrected.

Once this is accomplished the Contractor shall notify the Government that the facility is ready for the Government "Final Acceptance Inspection".

### 3.8.2 Final Acceptance Inspection

The Contractor's Quality Control Inspection personnel, his superintendent or other primary management person and the contracting Officer's representative will be in attendance at the final acceptance inspection. Additional Government personnel including, but not limited to, those from Base/Post Civil Facility Engineer user groups, and major commands may also be in attendance. The final acceptance inspection will be formally scheduled by the Contracting Officer. Notice will be given to the Contracting Officer at least 7 days prior to the final acceptance inspection and must include the Contractor's assurance that all specific items previously identified to the Contractor as being unacceptable, along with all remaining work performed under the contract, will be complete and acceptable by the date scheduled for the final acceptance inspection. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the contract clause entitled "Inspection of Construction".

### 3.9 DOCUMENTATION

The Contractor shall maintain current records providing factual evidence that required quality control activities and/or tests have been performed. These records shall include the work of subcontractors and suppliers and shall be on an acceptable form that includes, as a minimum, the following information:

- a. Contractor/subcontractor and their area of responsibility.
- b. Operating plant/equipment with hours worked, idle, or down for repair.
- c. Work performed each day, giving location, description, and by whom.
- d. Test and/or control activities performed with results and references to specifications/drawings requirements. The control phase shall be identified (Preparatory, Initial, Follow-up). List of deficiencies noted, along with corrective action.
- e. Quantity of materials received at the site with statement as to acceptability, storage, and reference to specifications/drawings requirements.
- f. Submittals and deliverables reviewed, with contract reference, by whom, and action taken.
- g. Off-site surveillance activities, including actions taken.

h. Job safety evaluations stating what was checked, results, and instructions or corrective actions.

i. Instructions given/received and conflicts in plans and/or specifications.

j. Contractor's verification statement.

These records shall indicate a description of trades working on the project; the number of personnel working; weather conditions encountered; and any delays encountered. These records shall cover both conforming and deficient features and shall include a statement that equipment and materials incorporated in the work and workmanship comply with the contract. The original and one copy of these records in report form shall be furnished to the Government daily within 12 hours after the date(s) covered by the report, except that reports need not be submitted for days on which no work is performed. As a minimum, one report shall be prepared and submitted for every seven days of no work and on the last day of a no work period. All calendar days shall be accounted for throughout the life of the contract. The first report following a day of no work shall be for that day only. Reports shall be signed and dated by the CQC System Manager. The report from the CQC System Manager shall include copies of test reports and copies of reports prepared by all subordinate quality control personnel.

### 3.10 SAMPLE FORMS

a. Minimum construction quality control report and the minimum required preparatory and initial inspection documentation.

b. All tests of piping systems or portions thereof shall be recorded on the "Piping System Test Report."

Sample forms enclosed at the end of this section.

### 3.11 NOTIFICATION OF NONCOMPLIANCE

The Contracting Officer will notify the Contractor of any detected noncompliance with the foregoing requirements. The Contractor shall take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the worksite, shall be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders shall be made the subject of claim for extension of time or for excess costs or damages by the Contractor.

SAMPLE FORMS

Sample QC forms follow this page.

(Sample of typical Contractor Quality Control Report)

CONTRACTOR'S NAME

(Address)

## DAILY CONSTRUCTION QUALITY CONTROL REPORT

Date: \_\_\_\_\_ Report No. \_\_\_\_\_

Contract

No.: \_\_\_\_\_

Description and Location of work:

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WEATHER: (Clear) (P. Cloudy) (Cloudy);

Temperature: \_\_\_\_\_ Min. \_\_\_\_\_ Max;

Rainfall \_\_\_\_\_ inches.

Contractor/Subcontractors and Area of Responsibility with Labor Count for Each

a. \_\_\_\_\_

b. \_\_\_\_\_

c. \_\_\_\_\_

d. \_\_\_\_\_

Equipment Data: (Indicate items of construction equipment, other than hand tools, at the job site, and whether or not used.)

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1. Work Performed Today: (Indicate location and description of work performed. Refer to work performed by prime and/or subcontractors by letter in Table above. If no work is performed, report the reason.)

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2. Results of Surveillance: (Include satisfactory work completed, or deficiencies with action to be taken.)

a. Preparatory Inspection:

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b. Initial Inspection:

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c. Follow-up Inspections:

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3. Test Required by Plans and/or Specifications performed and Results of Tests:

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4. Verbal Instructions Received: (List any instructions given by Government personnel on construction deficiencies, retesting required, etc., with action to be taken.)

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5. Remarks: (Cover any conflicts in plans, specifications, or instructions or any delay to the job.)

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6. Results of Safety Inspection: (Include safety violations and corrective actions taken.)

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Contractor's Inspector

Page 1

CONTRACTOR'S VERIFICATION: The above report is complete and correct and all material and equipment used and work performed during this reporting period are in compliance with the contract plans and specifications except as noted above.

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Contractor's Chief of Quality Control

NOTE:

DO NOT LEAVE REPORT ITEMS BLANK

Items 1. through 6. must be reported every day. If there is no other report on an item, enter the work "none" in the reporting space. Reports with items left blank will be returned as incomplete.

Page 2



PREPARATORY PHASE CHECKLIST

Contract No. \_\_\_\_\_ Date: \_\_\_\_\_

Definable Feature: \_\_\_\_\_ Spec Section: \_\_\_\_\_

Gov't Rep Notified \_\_\_\_\_ Hours in Advance Yes \_\_\_\_\_ No \_\_\_\_\_

I. Personnel Present:

	Name	Position	Company/Government
1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____
4.	_____	_____	_____
5.	_____	_____	_____
6.	_____	_____	_____
7.	_____	_____	_____
8.	_____	_____	_____
9.	_____	_____	_____
10.	_____	_____	_____

(List additional personnel on reverse side)

II. Submittals

1. Review submittals and/or submittal log 4288.  
Have all submittals been approved? Yes \_\_\_\_\_ No \_\_\_\_\_

If no, what items have not been submitted?

a. \_\_\_\_\_  
\_\_\_\_\_  
b. \_\_\_\_\_  
\_\_\_\_\_  
c. \_\_\_\_\_  
\_\_\_\_\_

2. Are all materials on hand? Yes\_\_\_\_\_ No\_\_\_\_\_

If no, what items are missing?

a. \_\_\_\_\_

b. \_\_\_\_\_

c. \_\_\_\_\_

3. Check approved submittals against delivered materials. (This should be done as material arrives.)

Comments \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

### III. Material storage

Are materials stored properly? Yes\_\_\_\_\_ No \_\_\_\_\_

If No, what action is taken? \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

### IV. Specifications

1. Review each paragraph of specifications.

\_\_\_\_\_

\_\_\_\_\_

2. Discuss procedure for accomplishing the work.

\_\_\_\_\_

\_\_\_\_\_

3. Clarify any differences.

\_\_\_\_\_

\_\_\_\_\_

### V. Preliminary Work and Permits

Ensure preliminary work is correct and permits are on file.

If not, what action is taken? \_\_\_\_\_

\_\_\_\_\_



VI. Testing

1. Identify test to be performed, frequency, and by whom.

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2. When required?

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3. Where required?

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4. Reviewing Testing Plan.

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5. Have test facilities been approved?

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VII. Safety

1. Review applicable portion of EM 385-1-1.

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2. Activity Hazard Analysis approved? Yes \_\_\_\_\_ No \_\_\_\_\_

VIII. Corps of Engineers comments during meeting.

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\_\_\_\_\_  
CQC REP

PPC Page 3



## INITIAL PHASE CHECKLIST

Contract No. \_\_\_\_\_ Date: \_\_\_\_\_

Definable Feature: \_\_\_\_\_

Gov't Rep Notified \_\_\_\_\_ Hours in Advance Yes \_\_\_\_\_ No \_\_\_\_\_

## I. Personnel Present:

	Name	Position	Company/Government
1.	_____	_____	_____
2.	_____	_____	_____
3.	_____	_____	_____
4.	_____	_____	_____
5.	_____	_____	_____
6.	_____	_____	_____
7.	_____	_____	_____
8.	_____	_____	_____
9.	_____	_____	_____
10.	_____	_____	_____

(List additional personnel on reverse side)

IC Page 1

II.

Identify full compliance with procedures identified at preparatory.  
Coordinate plans, specifications, and submittals.

Comments

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III. Preliminary Work. Ensure preliminary work is complete and correct.  
If not, what action is taken?

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IV. Establish Level of Workmanship.

1. Where is work located?\_\_\_\_\_

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2. Is a sample panel required? Yes \_\_\_\_\_ No \_\_\_\_\_

3. Will the initial work be considered as a sample?

Yes \_\_\_\_\_ No \_\_\_\_\_

(If yes, maintain in present condition as long as possible.)

V. Resolve any differences.

Comments

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VI. Check Safety

Review job conditions using EM 385-1-1 and job hazard analysis.

Comments\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

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\_\_\_\_\_

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\_\_\_\_\_  
CQC REP

IC Page 3



PIPING SYSTEM TEST REPORT

STRUCTURE OR BUILDING\_\_\_\_\_

CONTRACT NO. \_\_\_\_\_

DESCRIPTION OF SYSTEM OR PART OF SYSTEM TESTED: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

DESCRIPTION OF TEST: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

NAME AND TITLE OF PERSON IN CHARGE OF PERFORMING TESTS FOR CONTRACTOR:

NAME \_\_\_\_\_

TITLE \_\_\_\_\_

SIGNATURE \_\_\_\_\_

I HEREBY CERTIFY THAT THE ABOVE DESCRIBED SYSTEM HAS BEEN TESTED AS  
INDICATED ABOVE AND FOUND TO BE ENTIRELY SATISFACTORY AS REQUIRED IN  
THE CONTRACT SPECIFICATIONS.

SIGNATURE OF INSPECTOR \_\_\_\_\_

DATE \_\_\_\_\_

REMARKS: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Piping Systems Test Page 1



# OPERATION AND MAINTENANCE INSTRUCTIONS

CONTRACT NO. \_\_\_\_\_

DESCRIPTION\_\_\_\_\_

LOCATION \_\_\_\_\_

DATE \_\_\_\_\_

Operation and maintenance instructions were conducted for \_\_\_\_\_  
(Type of Equipment)

\_\_\_\_\_ required by section\_\_\_\_\_, paragraph\_\_\_\_\_

on \_\_\_\_\_ .  
(Date)

The following personnel were present:

[illegible]

Instructions were given by \_\_\_\_\_  
(Contractor's Representative)

The personnel identified herein by their signatures certify that they have been instructed in the operation and maintenance of the above-mentioned equipment.

-- End of Section --

## SECTION 13120

## STANDARD METAL BUILDING SYSTEMS

**09/98**

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## ALUMINUM ASSOCIATION (AA)

AA-02 (1994) Aluminum Design Manual:  
Specification & Guidelines for Aluminum  
Structures

## AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC FCD (1995a) Quality Certification Program  
Description

AISC-04 (1989) Specification for Structural Steel  
Buildings - Allowable Stress Design,  
Plastic Design

AISC Pub No. S342 L (1993) Load and Resistance Factor Design  
Specification for Structural Steel  
Buildings

## AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI-01 (1996) Cold-Formed Steel Design Manual

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 36/A 36M (1997a) Carbon Structural Steel

ASTM A 53 (1997) Pipe, Steel, Black and Hot-Dipped,  
Zinc-Coated, Welded and Seamless

ASTM A 252 (1996) Welded and Seamless Steel Pipe Piles

ASTM A 325 (1997) Structural Bolts, Steel, Heat  
Treated, 120/105 ksi Minimum Tensile Strength

ASTM A 463/A 463M (1996a) Steel Sheet, Aluminum-Coated by the  
Hot-Dip Process

ASTM A 490 (1997) Heat-Treated Steel Structural Bolts,  
150 ksi Minimum Tensile Strength

ASTM A 500	(1996) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A 501	(1996) Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
ASTM A 529/A 529M	(1996) High-Strength Carbon-Manganese Steel of Structural Quality
ASTM A 570/A 570M	(1996) Steel, Sheet and Strip, Carbon, Hot-Rolled, Structural Quality
ASTM A 572/A 572M	(1997a) High-Strength Low-Alloy Columbium-Vanadium Structural Steel
ASTM A 588/A 588M	(1997) High-Strength Low-Alloy Structural Steel with 50 ksi (345 MPa) Minimum Yield Point to 4 in. (100 mm) Thick
ASTM A 606	(1997) Steel, Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance
ASTM A 607	(1996) Steel, Sheet and Strip, High-Strength, Low-Alloy, Columbium or Vanadium, or Both, Hot-Rolled and Cold-Rolled
ASTM A 618	(1996) Hot-Formed Welded and Seamless High-Strength Low-Alloy Structural Tubing
ASTM A 653/A 653M	(1997) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 792/A 792M	(1997) Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B 221	(1996) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B 241/B 241M	(1996) Aluminum and Aluminum-Alloy Seamless Pipe and Seamless Extruded Tube
ASTM B 308/B 308M	(1996) Aluminum-Alloy 6061-T6 Standard Structural Profiles

ASTM B 429	(1995) Aluminum-Alloy Extruded Structural Pipe and Tube
ASTM C 518	(1991) Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C 553	(1992) Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C 991	(1992) Flexible Glass Fiber Insulation for Pre-Engineered Metal Buildings
ASTM D 522	(1993a) Mandrel Bend Test of Attached Organic Coatings
ASTM D 714	(1987; R 1994) Evaluating Degree of Blistering of Paints
ASTM D 968	(1993) Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D 1308	(1987; R 1993) Effect of Household Chemicals on Clear and Pigmented Organic Finishes
ASTM D 1654	(1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D 2244	(1993) Calculation of Color Differences from Instrumentally Measured Color Coordinates
ASTM D 2247	(1994) Testing Water Resistance of Coatings in 100 % Relative Humidity
ASTM D 2794	(1993) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D 3359	(1995a) Measuring Adhesion by Tape Test
ASTM D 4214	(1997) Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D 4587	s(1991) Conducting Tests on Paint and Related Coatings and Materials Using a Fluorescent UV-Condensation Light - and Water-Exposure Apparatus
ASTM E 96	(1995) Water Vapor Transmission of Materials

## AMERICAN WELDING SOCIETY (AWS)

AWS D1.1	(1996) Structural Welding Code - Steel
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## MATERIAL HANDLING INDUSTRY (MHI)

MHI CMAA 70 (1994) Electric Overhead Traveling Cranes

## METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA-01 (1996) Low Rise Building Systems Manual

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION  
(SMACNA)

SMACNA-02 (1993; Errata) Architectural Sheet Metal  
Manual

## UNDERWRITERS LABORATORIES (UL)

UL 580 (1994; Rev thru Sep 1997) Tests for Uplift  
Resistance of Roof Assemblies

## 1.2 GENERAL REQUIREMENTS

The metal building system covered under this specification shall be provided by a single manufacturer and shall include all components and assemblies that form a building. Structural Standing Seam Metal Roofing System, when specified, shall be furnished as part of a single manufacturer's system.

## 1.2.1 Building Configuration

The building shall have structural steel main building frames, and secondary framing including purlins, "(AM#0001) and girts" engineered and fabricated by the building systems supplier. The building shall have vertical steel high wall/fascia and single-slope roof system including soffits, gutters and downspouts. Roof slope shall be as shown on the drawings. The building shall be a single-span structure with the following framing system: rigid frame. Building dimensions shall be as indicated. The minimum inside clear dimensions shall be as shown on the drawings.

## 1.2.2 Qualifications

## 1.2.2.1 Manufacturer

Metal building shall be the product of a recognized steel building systems manufacturer who has been in the practice of manufacturing steel building systems for a period of not less than 5 years. The manufacturer shall be chiefly engaged in the practice of designing and fabricating steel building systems. The manufacturer shall be certified under the Metal Building Systems (MB) Certification Program, AISC FCD. Structural framing and covering shall be designed by a licensed Professional Engineer experienced in design of this work.

## 1.2.2.2 Installer

Erector shall have specialized experience in the erection of steel building



systems for a period of at least 3 years. Framing shall be erected in accordance with MBMA-01, common industry practices and erection instructions describing the basic sequence of assembly, temporary bracing, shoring, and related information necessary for erection of the metal building including its structural framework and components. The erector shall furnish temporary guys and bracing where needed for squaring, plumbing, and securing the structural framing against loads acting on the exposed framing, such as wind loads and seismic forces, as well as loads due to erection equipment and erection operation. Bracing furnished by the manufacturer for the metal building system shall not be assumed to be adequate during erection. Structural members shall not be field cut or altered without approval of the metal building manufacturer. Welds, abrasions, and surfaces not shop primed shall be primed after erection.

#### 1.2.2.3 Manufacturer's Representative

A representative designated by the building manufacturer, who is familiar with the design of the building supplied and experienced in the erection of metal buildings similar in size to the one required under this contract, shall be present at the job site during construction, from the start of the structural framing erection until completion of the installation of the exterior covering, to assure that the building is erected properly.

### 1.3 DESIGN REQUIREMENTS

Criteria, loading combinations, and definitions shall be in accordance with MBMA-01 "(AM#0001) and ASCE 7-95."

#### 1.3.1 Dead Loads

The dead load shall consist of the weight of all permanent construction such as roof, framing, covering members and all other materials of the building system.

#### 1.3.2 Collateral Loads

Collateral load of 12 pounds per square foot shall be applied to the entire structure to account for the weight of additional permanent materials other than the building system, such as sprinklers, mechanical systems, electrical systems, hung partitions, and ceilings. This allowance does not include the weight of hung equipment weighing 50 pounds or more. Equipment loads of 50 pounds or more shall be shown on the shop (detail) drawings and the structure (frame, purlins, girts) shall be strengthened as required. The Contractor is responsible for providing the building manufacturer the magnitude and approximate location of all concentrated loads greater than 50 pounds before design of the building commences.

#### 1.3.3 Roof Live Loads

##### 1.3.3.1 Uniform Loads

Uniform roof live loads, including maintenance traffic and construction loads, shall be determined and applied in accordance with MBMA-01.

#### 1.3.3.2 Concentrated Loads

In addition to MBMA-01 roof live loads, a minimum design concentrated load of 300 pounds shall be used to simulate a construction load on roof panels. The concentrated load shall be applied at the panel midspan and shall be resisted by a single standing seam metal roof panel, or a 24 inches wide corrugated metal panel, assumed to be acting as a beam. The undeformed shape of the panel shall be used to determine the section properties.

#### 1.3.4 Wind Loads

Wind pressures shall be computed and applied in accordance with "(AM#0001) ASCE 7-95".

#### 1.3.5 Framing and Structural Members

Structural steel members and their connections shall be designed in accordance with AISC-04 or AISC Pub No. S342 L. Structural cold-formed steel framing members and their connections shall be designed in accordance with AISI-01. Aluminum structural members and their connections shall be designed in accordance with AA-02. Maximum deflection under applied live load, snow, or wind load shall not exceed 1/240th of the span length. Members with openings in their webs shall be designed with consideration of the additional stresses which will result due to the openings. The subpurlin and/or purlin spacing shall not exceed 30 inches on centers at the corner, edge and ridge zones, and 5 foot maximum on centers for the remainder of the roof.

#### 1.3.6 Roofing and Siding

Except as otherwise specified, steel roofing and siding shall be designed in accordance with AISI-01. Maximum deflection for wall and roof panels under applied live load, snow or wind loads shall not exceed 1/180th of the span length. The design analysis shall establish that the roof, when deflected under loading combinations, shall not result in ponding. Maximum deflections shall be based on sheets continuous across two or more supports with sheets unfastened and fully free to deflect. The calculated deflection from the concentrated load shall not exceed 1/180 of the span length. The methods for resisting lateral loads shall be cross-bracing, rigid frames, or wind columns.

#### 1.3.7 Provisions for Gutters And Downspouts

Gutters and downspouts shall be designed according to the requirements of SMACNA-02 for storms which should be exceeded only once in 5 years and with adequate provisions for thermal expansion and contraction. Supports for gutters and downspouts shall be designed for the anticipated loads. Roof drainage system to withstand rainfall intensity of 7 inches per hour, with 5 minute duration. Existing gutters and downspouts shall be modified to prevent water from existing building from shedding onto new building roof. New gutters and downspouts shall be designed to properly interface and function with existing building.

#### 1.3.8 Drift Provisions

Lateral deflections, or drift, at the roof level of a structure in relation to the floor or slab on grade, caused by deflection of horizontal force resisting elements, shall be less than 1/2 inch.

#### 1.4 DESIGN ANALYSIS

The design analysis shall be the design of a licensed Professional Engineer experienced in design of this work and shall include complete calculations for the building, and its components. Formulas and references shall be identified. Assumptions and conclusions shall be explained, and cross-referencing shall be clear. Wind forces on various parts of the structure, both positive and negative pressure, shall be calculated with the controlling pressure summarized. Computer programmed designs shall be accompanied by stress values and a letter of certification, signed by a licensed Professional Engineer, stating the design criteria and procedures used and attesting to the adequacy and accuracy of the design. A narrative of the computer program delineating the basic methodology shall be included. Computer program output shall be annotated and supplemented with sketches to verify the input and output. Critical load conditions used in the final sizing of the members shall be emphasized. The design analysis shall include the name and office phone number of the designer, who shall function as a point of contact to answer questions during the detail drawing review.

#### 1.5 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

##### SD-01 Data

Design Analysis; GA.

Design analysis (building including anchor bolt plans) as one package with the drawings.

##### SD-04 Drawings

Metal Building Systems; GA.

Detail drawings consisting of catalog cuts, design and erection drawings, and an isometric view of the roof showing the design wind uplift pressure and dimensions of edge and corner zones. Shop painting and finishing specifications. Anchor bolt placement plan and column reactions.

##### SD-13 Certificates

Metal Building Systems; GA.

- a. A Certificate from the metal building manufacturer stating that

the metal building was designed from a complete set of the contract drawings and specifications and that the building furnished complies with the specified requirements.

b. Mill certification for structural bolts, framing steel, roofing and siding, and steel wall liner panels.

c. Warranty certificate. At the completion of the project the Contractor shall furnish signed copies of the 5-year Warranty for Metal Building System, a sample copy of which is attached to this section, the 20-year Manufacturer's Material Warranties, and the Manufacturer's 20-year System Weathertightness Warranty when one is required.

Insulation; GA.

Certificate attesting that the polyisocyanurate insulation furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

SD-14 Samples

Accessories; GA.

One sample of each type of flashing, trim, closure, cap and similar items. Size shall be sufficient to show construction and configuration.

Roofing and Siding; GA.

One piece of each type and finish (exterior and interior) to be used, 9 inches long, full width. The sample for factory color finished covering shall be accompanied by certified laboratory test reports showing that the sheets to be furnished are produced under a continuing quality control program and that a representative sample consisting of not less than 5 pieces has been tested and has met the quality standards specified for factory color finish.

Fasteners; GA.

Two samples of each type to be used, with statement regarding intended use.

If so requested, random samples of bolts, nuts, and washers as delivered to the job site shall be taken in the presence of the Contracting Officer and provided to the Contracting Officer for testing to establish compliance with specified requirements.

Insulation; GA.

One piece of each type to be used, and descriptive data covering installation.

Gaskets and Insulating Compounds; GA.

Two samples of each type to be used and descriptive data.

Sealant; GA.

One sample, approximately 1 pound, and descriptive data.

#### 1.6 DELIVERY AND STORAGE

Materials shall be delivered to the site in a dry and undamaged condition and stored out of contact with the ground. Materials other than framing and structural members shall be covered with weathertight coverings and kept dry. Storage accommodations for roofing and siding shall provide good air circulation and protection from surface staining.

#### 1.7 WARRANTIES

The Metal Building System, composed of framing and structural members, roofing and siding, gutters and downspouts, accessories, fasteners and trim shall be warranted as described below against material and workmanship deficiencies, system deterioration caused by exposure to the elements and service design loads, leaks and wind uplift damage. Any emergency temporary repairs conducted by the owner shall not negate the warranties.

##### 1.7.1 Prime Contractor's Weathertightness Warranty

The Metal Building System shall be warranted by the Contractor on a no penal sum basis for a period of five years against materials and workmanship deficiencies; system deterioration caused by exposure to the elements and/or inadequate resistance to specified service design loads, water leaks, and wind uplift damage. The Metal Building System covered under this warranty shall include but is not limited to the following: framing and structural members, roofing and siding panels and seams, interior or exterior gutters and downspouts, accessories, fasteners, trim, flashings, connectors, components, and fasteners, and other system components and assemblies installed to provide a weathertight system; and items specified in other sections of these specifications that become part of the metal building system. All material and workmanship deficiencies, system deterioration caused by exposure to the elements and/or inadequate resistance to specified service design loads, water leaks and wind uplift damage shall be repaired as approved by the Contracting Officer. See the attached Contractor's written warranty for issue resolution of warrantable defects. This warranty shall warrant and cover the entire cost of repair or replacement, including all material, labor, and related markups. The Contractor shall supplement this warranty with written warranties from the installer and/or system manufacturer, which shall be submitted along with Contractor's warranty. However, the Contractor is ultimately responsible for this warranty. The Contractor's written warranty shall be as outlined in attached **WARRANTY FOR METAL BUILDING SYSTEMS**, and start upon final acceptance of the facility. The Contractor shall provide a separate bond in an amount equal to the installed total metal building system cost in favor of the owner (Government) covering the Contractor's warranty responsibilities effective throughout the five year Contractor's warranty period for the entire metal building system as outlined above.

##### 1.7.2 Manufacturer's Material and/or System Weathertightness Warranties

The Contractor shall furnish, in writing, the following manufacturer's

material warranties to the Contracting Officer which cover all Metal Building System components:

a. A manufacturer's 20 year material warranty warranting that the specified zinc-coated steel, aluminum-zinc alloy coated steel or aluminum-coated steel will not rupture, structurally fail, fracture, deteriorate, or become perforated under normal design atmospheric conditions and service design loads. Liability under this warranty shall be limited exclusively to the cost of either repairing or replacing nonconforming, ruptured, perforated, or structurally failed securement system including fasteners and coil material.

b. A manufacturer's 20 year exterior material finish warranty on the factory colored finish warranting that the finish, under normal atmospheric conditions at the site, will not crack, peel, or delaminate; chalk in excess of a numerical rating of eight, as determined by ASTM D 4214 test procedures; or change colors in excess of five CIE or Hunter Lab color difference (delta E) units in accordance with ASTM D 2244. Liability under this warranty is exclusively limited to replacing the defective coated material.

#### 1.8 COORDINATION MEETING

A coordination meeting shall be held within 45 days after contract award for mutual understanding of the metal building system contract requirements. This meeting shall take place at the building site and shall include representatives from the Contractor, the roofing/metal building system manufacturer, the roofing/metal building supplier, the erector, the designer, and the Contracting Officer. All items required by paragraph SUBMITTALS shall be discussed, including applicable standard manufacturer shop drawings, and the approval process. The Contractor shall coordinate time and arrangements for the meeting

### PART 2 PRODUCTS

#### 2.1 BUILDING COMPONENTS

Each piece or part of the assembly shall be clearly and legibly marked to correspond with the drawings.

#### 2.2 FRAMING AND STRUCTURAL MEMBERS

Steel 1/8 inch or more in thickness shall conform to ASTM A 36/A 36M, ASTM A 529/A 529M, ASTM A 572/A 572M, or ASTM A 588/A 588M. Uncoated steel less than 1/8 inch in thickness shall conform to ASTM A 570/A 570M, ASTM A 606, or ASTM A 607. Galvanized steel shall conform to ASTM A 653/A 653M, G 90 coating designation, 0.045 inch minimum thickness. Holes for structural connections shall be made in the shop.

#### 2.3 ROOFING AND SIDING

Roofing and siding shall be either steel or aluminum and shall have a factory color to match existing finish.

### 2.3.1 Roofing

Length of sheets shall be sufficient to cover the entire length of any unbroken roof slope unless otherwise approved. Width of sheets with overlapping configurations shall provide not less than 24 inches of coverage in place. Provisions shall be made for thermal expansion and contraction consistent with the type of system to be used. Panel shall have configurations for overlapping sheets. Roof deck assemblies shall be Class 90 as defined in UL 580. Exposed, penetrating fastener may be used. Height of corrugation at overlap of adjacent roof sheets shall be the building manufacturer's standard for the indicated roof slope. Profile of roof panels shall match existing building roof panels.

### 2.3.2 Siding

Length of sheet shall be sufficient to cover the entire height of any unbroken height of wall surface as indicated on Drawings, unless otherwise approved. Width of sheets with overlapping configurations shall provide not less than 24 inches of coverage in place, interlocking ribs shall provide not less than 12 inches of coverage in place. Provisions shall be made for thermal expansion and contraction consistent with the type of system to be used. Siding shall have configurations for overlapping adjacent sheets or interlocking ribs for securing adjacent sheets. Siding shall be fastened to framework using exposed or concealed fasteners. Profile of siding shall match existing building siding.

### 2.3.3 Steel Panels

Roofing and Siding shall be zinc-coated steel conforming to ASTM A 653/A 653M, G 90 coating designation. Panels shall be 0.024 inch thick minimum, except that when the mid field of the roof is subject to design wind uplift pressures of 60 psf or greater or the steel covering is used as a diaphragm, the entire roof system shall have a minimum thickness of 0.030 inch..

### 2.3.4 Factory Color Finish

Panels shall have a factory applied polyvinylidene fluoride finish on the exposed side. The exterior finish shall consist of a baked-on topcoat with an appropriate prime coat. Colors shall match the color of the existing building roof and wall panels. The exterior coating shall be a nominal 2 mil thickness consisting of a topcoat of not less than 0.7 mil dry film thickness and the paint manufacturer's recommended primer of not less than 0.2 mil thickness. The interior color finish shall consist of a backer coat with a dry film thickness of 0.5 mil. The exterior color finish shall meet the test requirements specified below.

#### 2.3.4.1 Salt Spray Test

A sample of the sheets shall withstand a salt spray test for a minimum of 1000 hours in accordance with ASTM B 117, including the scribe requirement in the test. Immediately upon removal of the panel from the test, the coating shall receive a rating of not less than 8F, few No. 8 blisters, as determined by ASTM D 714; and a rating of 6, 1/8 inch failure at scribe,

as determined by ASTM D 1654.

#### 2.3.4.2 Formability Test

When subjected to testing in accordance with ASTM D 522 Method B, 1/8 inch diameter mandrel, the coating film shall show no evidence of cracking to the naked eye.

#### 2.3.4.3 Accelerated Weathering, Chalking Resistance and Color Change

A sample of the sheets shall be tested in accordance with ASTM D 4587, test condition B. The coating shall withstand the weathering test without cracking, peeling, blistering, loss of adhesion of the protective coating, or corrosion of the base metal. Protective coating that can be readily removed from the base metal with tape in accordance with ASTM D 3359, Test Method B, shall be considered as an area indicating loss of adhesion. Following the accelerated weathering test, the coating shall have a chalk rating not less than No. 8 in accordance with ASTM D 4214 test procedures, and the color change shall not exceed 5 CIE or Hunter Lab color difference (delta E) units in accordance with ASTM D 2244.

#### 2.3.4.4 Humidity Test

When subjected to a humidity cabinet test in accordance with ASTM D 2247 for 1000 hours, a scored panel shall show no signs of blistering, cracking, creepage or corrosion.

#### 2.3.4.5 Impact Resistance

Factory-painted sheet shall withstand direct and reverse impact in accordance with ASTM D 2794 0.500 inch diameter hemispherical head indenter, equal to 1.5 times the metal thickness in mils, expressed in inch-pounds, with no loss of adhesion.

#### 2.3.4.6 Abrasion Resistance Test

When subjected to the falling sand test in accordance with ASTM D 968, Method A, the coating system shall withstand a minimum of 50 liters of sand before the appearance of the base metal. The term "appearance of base metal" refers to the metallic coating on steel or the aluminum base metal.

#### 2.3.4.7 Pollution Resistance

Coating shall show no visual effects when covered spot tested in a 10 percent hydrochloric acid solution for 24 hours in accordance with ASTM D 1308.

#### 2.3.5 Accessories

Flashing, trim, metal closure strips and curbs, fascia, caps, diverters, and similar metal accessories shall be the manufacturer's standard products. Exposed metal accessories shall be finished to match the building finish. Molded closure strips shall be bituminous-saturated fiber, closed-cell or solid-cell synthetic rubber or neoprene, or polyvinyl



chloride premolded to match configuration of the roofing or siding and shall not absorb or retain water.

## 2.4 FASTENERS

Fasteners for steel wall and roof panels shall be zinc-coated steel, aluminum, corrosion resisting steel, or nylon capped steel, type and size specified below or as otherwise approved for the applicable requirements. Fasteners for aluminum wall panels shall be aluminum or corrosion resisting steel. Fasteners for attaching wall panels to supports shall provide both tensile and shear strength of not less than 750 lbs per fastener. Fasteners for accessories shall be the manufacturer's standard. Exposed wall fasteners shall be color finished or provided with plastic color caps to match the covering. Nonpenetrating fastener system for wall panels using concealed clips shall be manufacturer's standard for the system provided.

### 2.4.1 Screws

Screws shall be as recommended by the manufacturer to meet the design strength requirements.

### 2.4.2 End-Welded Studs

Automatic end-welded studs shall be shouldered type with a shank diameter of not less than 3/16 inch and cap or nut for holding covering against the shoulder.

### 2.4.3 Blind Rivets

Blind rivets shall be aluminum with 3/16 inch nominal diameter shank or stainless steel with 1/8 inch nominal diameter shank. Rivets shall be threaded stem type if used for other than the fastening of trim. Rivets with hollow stems shall have closed ends.

### 2.4.4 Bolts

Bolts shall be not less than 1/4 inch diameter, shouldered or plain shank as required, with proper nuts.

## 2.5 GUTTERS AND DOWNSPOUTS

Gutters and downspouts shall be fabricated of zinc-coated steel or aluminum-zinc alloy coated steel and shall have matching finish of existing building gutter. Minimum uncoated thickness of materials shall be 0.018 inch for steel and 0.032 inch for aluminum. All accessories necessary for the complete installation of the gutters and downspouts shall be furnished.

Accessories shall include gutter straps, downspout elbows, downspout straps and fasteners fabricated from metal compatible with the gutters and downspouts.

## 2.6 INSULATION

Thermal resistance of insulation shall be not less than the R-values shown

on the contract drawings. R-values shall be determined at a mean temperature of 75 degrees F in accordance with ASTM C 518. Insulation shall be a standard product with the insulation manufacturer, factory marked or identified with insulation manufacturer's name or trademark and R-value. Identification shall be on individual pieces or individual packages. Blanket insulation shall have a facing as specified in paragraph VAPOR RETARDER.

#### 2.6.1 Blanket Insulation

Blanket insulation shall conform to ASTM C 991 or ASTM C 553.

#### 2.6.2 Insulation Retainers

Retainers shall be type, size and design necessary to adequately hold the insulation and to provide a neat appearance. Metallic retaining members shall be nonferrous or have a nonferrous coating. Nonmetallic retaining members, including adhesives used in conjunction with mechanical retainers or at insulation seams, shall have a fire resistance classification not less than that permitted for the insulation.

#### 2.7 SEALANT

Sealant shall be an elastomeric type containing no oil or asphalt. Exposed sealant shall be colored to match the applicable building color and shall cure to a rubber like consistency.

#### 2.8 GASKETS AND INSULATING COMPOUNDS

Gaskets and insulating compounds shall be nonabsorptive and suitable for insulating contact points of incompatible materials. Insulating compounds shall be nonrunning after drying.

#### 2.9 VAPOR RETARDER

##### 2.9.1 Vapor Retarders as Integral Facing

Insulation facing shall have a permeability of 0.02 perm or less when tested in accordance with ASTM E 96. Facing shall be unreinforced foil with a natural finish. Facings and finishes shall be factory applied.

#### 2.10 SHOP PRIMING

Ferrous surfaces shall be cleaned of oil, grease, loose rust, loose mill scale, and other foreign substances and shop primed. Primer coating shall be in accordance with the manufacturer's standard system.

### PART 3 EXECUTION

#### 3.1 ERECTION

##### 3.1.1 General

Erection shall be in accordance with the approved erection instructions and

drawings and with applicable provision of AISC-S335. The completed buildings shall be free of excessive noise from wind-induced vibrations under the ordinary weather conditions to be encountered at the location where the building is erected, and meet all specified design requirements. Dissimilar materials which are not compatible when contacting each other shall be insulated from each other by means of gaskets or insulating compounds. Framing members fabricated or modified on site shall be saw or abrasive cut; bolt holes shall be drilled. On-site flame cutting of framing members, with the exception of small access holes in structural beam or column webs, shall not be permitted. Improper or mislocated drill holes shall be plugged with an oversize screw fastener and gasketed washer; however, sheets with an excess of such holes or with such holes in critical locations shall not be used. Improper or mislocated bolt holes in structural members or other misfits caused by improper fabrication or erection, shall be repaired in accordance with AISC-S303. Exposed surfaces shall be kept clean and free from sealant, metal cuttings, excess material from thermal cutting, and other foreign materials. Exposed surfaces which have been thermally cut shall be finished smooth within a tolerance of 1/8 inch. Stained, discolored or damaged sheets shall be removed from the site. Welding of steel shall conform to AWS D1.1; welding of aluminum shall conform to AA SAS-30. High-strength bolting shall conform to AISC-S329 using ASTM A 325 or ASTM A 490 bolts.

### 3.1.2 Framing and Structural Members

Anchor bolts shall be accurately set by template while the concrete is in a plastic state. Uniform bearing under base plates and sill members shall be provided using a nonshrinking grout when necessary. Members shall be accurately spaced to assure proper fitting of covering. Separate leveling plates under column base plates shall not be used. As erection progresses, the work shall be securely fastened to resist the dead load and wind and erection stresses. Supports for electric overhead traveling cranes shall be positioned and aligned in accordance with MHI CMAA 70.

### 3.1.3 Wall Covering and Roof Covering

Wall covering shall be applied with the longitudinal configurations in the vertical position. Roof covering shall be applied with the longitudinal configurations in the direction of the roof slope. Accessories shall be fastened into framing members, except as otherwise approved. Closure strips shall be provided as indicated and where necessary to provide weathertight construction.

#### 3.1.3.1 Lap Type Panels with Exposed Fasteners

Except for self-framing buildings, end laps shall be made over framing members with fasteners into framing members approximately 2 inches from the end of the overlapping sheet. Side laps shall be laid away from the prevailing winds. Side lap distances, end lap distances, joint sealing, and spacing and fastening of fasteners shall be in accordance with the manufacturer's standard practice insofar as the maximum spacings specified are not exceeded and provided such standard practice will result in a structure which will be free from water leaks and meet design requirements.

Spacing of fasteners shall present an orderly appearance and shall not

exceed: 8 inches on center at end laps of covering, 12 inches on center at connection of covering to intermediate supports, 12 inches on center at side laps of roof coverings, and 18 inches on center at side laps of wall coverings except when otherwise approved. Side laps and end laps of roof and wall covering and joints at accessories shall be sealed. Fasteners shall be installed in straight lines within a tolerance of 1/2 inch in the length of a bay. Fasteners shall be driven normal to the surface and to a uniform depth to properly seat the gasketed washers.

#### 3.1.3.2 Concealed Fastener Wall Panels

Panels shall be fastened to framing members with concealed fastening clips or other concealed devices standard with the manufacturer. Spacing of fastening clips and fasteners shall be in accordance with the manufacturer's written instructions insofar as the maximum fastener spacings specified are not exceeded and provided such standard practice will result in a structure which will be free from water leaks and meet design requirements. Spacing of fasteners and anchor clips along the panel interlocking ribs shall not exceed 12 inches on center except when otherwise approved. Fasteners shall not puncture covering sheets except as approved for flashing, closures, and trim; exposed fasteners shall be installed in straight lines. Interlocking ribs shall be sealed according to manufacturer's recommendations. Joints at accessories shall be sealed.

#### 3.1.4 Gutters and Downspouts

Gutters and downspouts shall be rigidly attached to the building. Spacing of cleats for gutters shall be 16 inches maximum. Spacing of brackets and spacers for gutters shall be 36 inches maximum. Supports for downspouts shall be spaced according to manufacturer's recommendations.

#### 3.1.5 Insulation Installation

Insulation shall be installed as indicated and in accordance with manufacturer's instructions.

##### 3.1.5.1 Blanket Insulation

Blanket insulation shall be installed over the purlins and held tight against the metal roofing. It shall be supported by an integral facing or other commercially available support system.

#### 3.1.6 Vapor Retarder Installation

##### 3.1.6.1 Integral Facing on Blanket Insulation

Integral facing on blanket insulation shall have the facing lapped and sealed with a compatible tape to provide a vapor tight membrane.

#### 3.2 FIELD PAINTING

Immediately upon detection, abraded or corroded spots on shop-painted surfaces shall be wire brushed and touched up with the same material used for the shop coat. Shop-primed ferrous surfaces exposed on the outside of

the building and all shop-primed surfaces of doors and windows shall be painted with two coats of an approved exterior enamel. Factory color finished surfaces shall be touched up as necessary with the manufacturer's recommended touch-up paint.

-- End of Section --

SECTION 13851

FIRE DETECTION AND ALARM SYSTEM, ADDRESSABLE  
**08/98**

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI S3.41 (1990) Audible Emergency Evacuation Signals

CODE OF FEDERAL REGULATIONS (CFR)

47 CFR 15 Radio Frequency Devices

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41 (1991) Surge Voltages in Low-Voltage AC  
Power Circuits

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (1996) National Electrical Code

NFPA 72 (1996) National Fire Alarm Code

NFPA 90A (1996) Installation of Air Conditioning  
and Ventilating Systems

NFPA 1221 (1994) Installation, Maintenance and Use  
of Public Fire Service Communication  
Systems

UNDERWRITERS LABORATORIES (UL)

UL 6 (1997) Rigid Metal Conduit

UL 38 (1994; Rev Jan 1994) Manually Actuated  
Signaling Boxes for Use with  
Fire-Protective Signaling Systems

UL 268 (1996) Smoke Detectors for Fire Protective  
Signaling Systems

UL 268A (1993; Rev thru May 1997) Smoke Detectors  
for Duct Applications

UL 521 (1993; Rev Oct 1994) Heat Detectors for  
Fire Protective Signaling Systems

UL 797 (1993; Rev thru Mar 1997) Electrical  
Metallic Tubing

UL 864 (1991; Rev thru May 1994) Control Units  
for Fire-Protective Signaling Systems

"(AM#0001)\_\_\_\_\_"

UL 1971 (1995; Rev thru May 1997) Signaling  
Devices for the Hearing Impaired

## 1.2 GENERAL REQUIREMENTS

### 1.2.1 Standard Products

Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 2 years prior to bid opening. Equipment shall be supported by a service organization that can provide service within 24 hours of notification.

### 1.2.2 Nameplates

Major components of equipment shall have the manufacturer's name, address, type or style, voltage and current rating, and catalog number on a noncorrosive and nonheat-sensitive plate which is securely attached to the equipment.

### 1.2.3 Keys and Locks

Locks shall be keyed alike. Four keys for the system shall be provided.

### 1.2.4 Tags

Tags with stamped identification number shall be furnished for keys and locks.

### 1.2.5 Verification of Dimensions

After becoming familiar with details of the work, the Contractor shall verify dimensions in the field and shall advise the Contracting Officer of any discrepancy before performing the work.

### 1.2.6 Compliance

The fire detection and alarm system and the central reporting system shall be configured in accordance with NFPA 72. The equipment furnished shall be compatible and be UL listed, FM approved, or approved or listed by a nationally recognized testing laboratory in accordance with the applicable NFPA standards.

### 1.2.7 Qualifications

#### 1.2.7.1 Installer

The installing Contractor shall provide the following: NICET Fire Alarm Technicians to perform the installation of the system. A NICET Level 4 Fire Alarm Technician shall supervise the installation of the fire alarm system. NICET Level 2 or higher Fire Alarm Technician shall install and terminate fire alarm devices, cabinets and panels. An electrician or NICET Level 1 Fire Alarm Technician shall install conduit for the fire alarm system. The Fire Alarm technicians installing the equipment shall be factory trained in the installation, adjustment, testing, and operation of the equipment specified herein and on the drawings.

### 1.3 SYSTEM DESIGN

#### 1.3.1 Operation

The fire alarm and detection system shall be a complete, supervised fire alarm system. The system shall be activated into the alarm mode by actuation of any alarm initiating device. The system shall remain in the alarm mode until the initiating device is reset and the fire alarm control panel is reset and restored to normal. Alarm initiating devices shall be connected to initiating device circuits (IDC), Style B, to signal line circuits (SLC), Style 6, in accordance with NFPA 72. Alarm notification appliances shall be connected to notification appliance circuits (NAC), Style Z in accordance with NFPA 72. A looped conduit system shall be provided so that if the conduit and all conductors within are severed at any point, all IDC, NAC and SLC will remain functional. The conduit loop requirement is not applicable to the signal transmission link from the local panels (at the protected premises) to the Supervising Station (fire station, fire alarm central communication center). Textual, audible, and visual appliances and systems shall comply with NFPA 72. Fire alarm system components requiring power, except for the control panel power supply, shall operate on 24 Volts dc. Addressable system shall be microcomputer (microprocessor or microcontroller) based with a minimum word size of eight bits and shall provide the following features:

- a. Sufficient memory to perform as specified and as shown for addressable system.
- b. Individual identity of each addressable device for the following conditions: alarm; trouble; open; short; and appliances missing/failed remote detector - sensitivity adjustment from the panel for smoke detectors
- c. Capability of each addressable device being individually disabled or enabled from the panel.
- d. Each SLC shall be sized to provide 40 percent addressable expansion without hardware modifications to the panel.

#### 1.3.2 Operational Features



The system shall have the following operating features:

- a. Monitor electrical supervision of IDC, SLC, and NAC. Smoke detectors shall not have combined alarm initiating and power circuits.
- b. Monitor electrical supervision of the primary power (ac) supply, battery voltage, placement of alarm zone module (card, PC board) within the control panel, and transmitter tripping circuit integrity.
- c. A trouble buzzer and trouble LED/LCD (light emitting diode/liquid crystal diode) to activate upon a single break, open, or ground fault condition which prevents the required normal operation of the system. The trouble signal shall also operate upon loss of primary power (ac) supply, low battery voltage, removal of alarm zone module (card, PC board), and disconnection of the circuit used for transmitting alarm signals off-premises. A trouble alarm silence switch shall be provided which will silence the trouble buzzer, but will not extinguish the trouble indicator LED/LCD. Subsequent trouble and supervisory alarms shall sound the trouble signal until silenced. After the system returns to normal operating conditions, the trouble buzzer shall again sound until the silencing switch returns to normal position, unless automatic trouble reset is provided.
- d. A one person test mode. Activating an initiating device in this mode will activate an alarm for a short period of time, then automatically reset the alarm, without activating the transmitter during the entire process.
- e. A transmitter disconnect switch to allow testing and maintenance of the system without activating the transmitter but providing a trouble signal when disconnected and a restoration signal when reconnected.
- f. Evacuation alarm silencing switch which, when activated, will silence alarm devices, but will not affect the zone indicating LED/LCD nor the operation of the transmitter. This switch shall be over-ridden upon activation of a subsequent alarm from an unalarmed device and the NAC devices will be activated.
- g. Electrical supervision for circuits used for supervisory signal services (i.e., sprinkler systems, valves, etc.). Supervision shall detect any open, short, or ground.
- h. Confirmation or verification of all smoke detectors. The control panel shall interrupt the transmission of an alarm signal to the system control panel for a factory preset period. This interruption period shall be adjustable from 1 to 60 seconds and be factory set at 20 seconds. Immediately following the interruption period, a confirmation period shall be in effect during which time an alarm signal, if present, will be sent immediately to the control panel. Fire alarm devices other than

smoke detectors shall be programmed without confirmation or verification.

- i. The fire alarm control panel shall provide supervised addressable relays for HVAC shutdown. An override at the HVAC panel shall not be provided.
- j. Provide one person test mode - Activating an initiating device in this mode will activate an alarm for a short period of time, then automatically reset the alarm, without activating the transmitter during the entire process.
- k. The fire alarm control panel shall monitor the fire sprinkler system.
- l. The control panel shall be software reprogrammable to enable expansion or modification of the system without replacement of hardware or firmware. Examples of required changes are: adding or deleting devices or zones; changing system responses to particular input signals; programming certain input signals to activate auxiliary devices.

#### 1.3.3 Alarm Functions

An alarm condition on a circuit shall automatically initiate the following functions:

- a. Transmission of a signal over the station radio fire reporting system.
- b. Visual indications of the alarmed devices on the fire alarm control panel display.
- c. Continuous sounding or operation of alarm notification appliances throughout the building as required by ANSI S3.41.

#### 1.3.4 Primary Power

Operating power shall be provided as required by paragraph Power Supply for the System. Transfer from normal to emergency power or restoration from emergency to normal power shall be fully automatic and not cause transmission of a false alarm. Loss of ac power shall not prevent transmission of a signal via the fire reporting system upon operation of any initiating circuit.

#### 1.3.5 Battery Backup Power

Battery backup power shall be through use of rechargeable, sealed-type storage batteries and battery charger.

#### 1.4 TECHNICAL DATA AND COMPUTER SOFTWARE

Technical data and computer software (meaning technical data which relates to computer software) which is specifically identified in this project, and

which may be defined/required in other specifications, shall be delivered, strictly in accordance with the CONTRACT CLAUSES, and in accordance with the Contract Data Requirements List, DD Form 1423. Data delivered shall be identified by reference to the particular specification paragraph against which it is furnished. Data to be submitted shall include complete system, equipment, and software descriptions. Descriptions shall show how the equipment will operate as a system to meet the performance requirements of this contract. The data package shall also include the following:

- (1) Identification of programmable portions of system equipment and capabilities.
- (2) Description of system revision and expansion capabilities and methods of implementation detailing both equipment and software requirements.
- (3) Provision of operational software data on all modes of programmable portions of the fire alarm and detection system.
- (4) Description of Fire Alarm Control Panel equipment operation.
- (5) Description of auxiliary and remote equipment operations.
- (6) Library of application software.
- (7) Operation and maintenance manuals as specified in SD-19 of the Submittals paragraph.

#### 1.5 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

##### SD-01 Data

Storage Batteries; GA.

Substantiating battery calculations for supervisory and alarm power requirements. Ampere-hour requirements for each system component and each panel component, and the battery recharging period shall be included.

Voltage Drop; FIO.

Voltage drop calculations for notification appliance circuits to indicate that sufficient voltage is available for proper appliance operation.

Spare Parts; FIO.

Spare parts data for each different item of material and equipment specified, not later than 3 months prior to the date of beneficial occupancy. Data shall include a complete list of parts and supplies with the current unit prices and source of supply and a list of the parts

recommended by the manufacturer to be replaced after 1 year of service.

Technical Data and Computer Software; GA.

Technical data which relates to computer software.

#### SD-04 Drawings

Fire Alarm Reporting System; GA.

Detail drawings, prepared and signed by a Registered Professional Engineer or a NICET Level 4 Fire Alarm Technician, consisting of a complete list of equipment and material, including manufacturer's descriptive and technical literature, catalog cuts, and installation instructions. Note that the contract drawings show layouts based on typical detectors. The Contractor shall check the layout based on the actual detectors to be installed and make any necessary revisions in the detail drawings. The detail drawings shall also contain complete wiring and schematic diagrams for the equipment furnished, equipment layout, and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Detailed point-to-point wiring diagram shall be prepared and signed by a Registered Professional Engineer or a NICET Level 4 Fire Alarm Technician showing points of connection. Diagram shall include connections between system devices, appliances, control panels, supervised devices, and equipment that is activated or controlled by the panel.

#### SD-06 Instructions

Training; FIO.

Lesson plans, operating instructions, maintenance procedures, and training data, furnished in manual format, for the training courses. The operations training shall familiarize designated government personnel with proper operation of the fire alarm system. The maintenance training course shall provide the designated government personnel adequate knowledge required to diagnose, repair, maintain, and expand functions inherent to the system.

#### SD-08 Statements

Testing; GA.

Detailed test procedures, prepared and signed by a Registered Professional Engineer or a NICET Level 4 Fire Alarm Technician, for the fire detection and alarm system 60 days prior to performing system tests.

#### SD-09 Reports

Testing; GA.

Test reports, in booklet form, showing field tests performed to prove compliance with the specified performance criteria, upon completion and testing of the installed system. Each test report shall document readings, test results and indicate the final position of controls. The Contractor shall include the NFPA 72 Certificate of Completion and NFPA 72 Inspection

and Testing Form, with the appropriate test reports.

#### SD-13 Certificates

Equipment; FIO.

Certified copies of current approvals or listings issued by an independent test lab if not listed by UL, FM or other nationally recognized testing laboratory, showing compliance with specified NFPA standards.

Qualifications; GA.

Proof of qualifications for required personnel. The installer shall submit proof of experience for the Professional Engineer, fire alarm technician, and the installing company.

#### SD-19 Operation and Maintenance Manuals

Technical Data and Computer Software; GA.

Six copies of operating manual outlining step-by-step procedures required for system startup, operation, and shutdown. The manual shall include the manufacturer's name, model number, service manual, parts list, and complete description of equipment and their basic operating features. Six copies of maintenance manual listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guide. The manuals shall include conduit layout, equipment layout and simplified wiring, and control diagrams of the system as installed. The manuals shall include complete procedures for system revision and expansion, detailing both equipment and software requirements. Original and backup copies of all software delivered for this project shall be provided, on each type of media utilized. Manuals shall be approved prior to training.

### 1.6 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variation, dirt, dust, and any other contaminants.

## PART 2 PRODUCTS

### "(AM#0001) 2.1 CONTROL PANEL

Control Panel shall comply with the applicable requirements of UL 864. Panel shall be modular, installed in a surface mounted steel cabinet with hinged door and CAT 15 keyed cylinder lock. Control panel shall be a clean, uncluttered, and orderly assembled panel containing components and equipment required to provide the specified operating and supervisory functions of the system. The panel shall have prominent rigid plastic, phenolic or metal identification plates for LED/LCDs, zones, SLC, controls, meters, fuses, and switches. Nameplates for fuses shall also include ampere rating. The LED/LCD displays shall be located on the exterior of the cabinet door or be visible through the cabinet door. Control panel switches shall be within the locked cabinet. A suitable means (single

operation) shall be provided for testing the control panel visual indicating devices (meters or LEDs/LCDs). Meters and LEDs shall be plainly visible when the cabinet door is closed. Signals and LEDs/LCDs shall be provided to indicate "(AM#0001)\_\_\_\_\_" any alarm, supervisory or trouble condition on the system. Each IDC shall be powered and supervised so that a signal on one device does not prevent the receipt of signals from other devices. Loss of power, including batteries, shall not require the manual reloading of a program." Upon restoration of power, startup shall be automatic, and shall not require any manual operation. The loss of primary power or the sequence of applying primary or emergency power shall not affect the transmission of alarm, supervisory or trouble signals. **Visual annunciation shall be provided for LED/LCD visual display as an integral part of the control panel and shall identify with a word description and id number each device.** Cabinets shall be provided with ample gutter space to allow proper clearance between the cabinet and live parts of the panel equipment. If more than one modular unit is required to form a control panel, the units shall be installed in a single cabinet large enough to accommodate units. Cabinets shall be painted red.

#### 2.1.1 "(AM#0001) DELETED"

#### 2.1.2 Circuit Connections

Circuit conductors entering or leaving the panel shall be connected to screw-type terminals with each conductor and terminal marked for identification.

#### 2.1.3 System Expansion and Modification Capabilities

Any equipment and software needed by qualified technicians to implement future changes to the fire alarm system shall be provided as part of this contract.

#### 2.1.4 Addressable Control Module

The control module shall be capable of operating as a relay (dry contact form C) for interfacing the control panel with other systems, and to control door holders or initiate elevator fire service. The module shall be UL listed as compatible with the control panel. The indicating device or the external load being controlled shall be configured as a Style Y notification appliance circuits. The system shall be capable of supervising, audible, visual and dry contact circuits. The control module shall have both an input and output address. The supervision shall detect a short on the supervised circuit and shall prevent power from being applied to the circuit. The control model shall provide address setting means compatible with the control panel's SLC supervision and store an internal identifying code. The control module shall contain an integral LED that flashes each time the control module is polled.

#### 2.1.5 Addressable Initiating Device Circuits Module

The initiating device being monitored shall be configured as a Style D initiating device circuits. The system shall be capable of defining any module as an alarm module and report alarm trouble, loss of polling, or as

a supervisory module, and reporting supervisory short, supervisory open or loss of polling. The module shall be UL listed as compatible with the control panel. The monitor module shall provide address setting means compatible with the control panel's SLC supervision and store an internal identifying code. Monitor module shall contain an integral LED that flashes each time the monitor module is polled. Pull stations with a monitor module in a common backbox are not required to have an LED.

## 2.2 STORAGE BATTERIES

Storage batteries shall be provided and shall be 24 Vdc sealed, lead-calcium type requiring no additional water. The batteries shall have ample capacity, with primary power disconnected, to operate the fire alarm system for a period of 72 hours. Following this period of battery operation, the batteries shall have ample capacity to operate all components of the system, including all alarm signaling devices in the total alarm mode for a minimum period of 15 minutes. Batteries shall be located at the bottom of the panel. Batteries shall be provided with overcurrent protection in accordance with NFPA 72.

## 2.3 BATTERY CHARGER

Battery charger shall be completely automatic, 24 Vdc with high/low charging rate, capable of restoring the batteries from full discharge (18 Volts dc) to full charge within 48 hours. A pilot light indicating when batteries are manually placed on a high rate of charge shall be provided as part of the unit assembly, if a high rate switch is provided. Charger shall be located in control panel cabinet or in a separate battery cabinet.

## 2.4 ADDRESSABLE MANUAL FIRE ALARM STATIONS

Addressable manual fire alarm stations shall conform to the applicable requirements of UL 38. Manual stations shall be connected into signal line circuits. Stations shall be installed on surface mounted outlet boxes. Manual stations shall be mounted at 48 inches. Stations shall be single action type. Stations shall be finished in red, with raised letter operating instructions of contrasting color. Stations shall be CAT 15 key resetable. The breaking of glass or plastic panels for operation are not acceptable. Stations employing glass rods are not acceptable. The use of a key shall be required to reset the station. Gravity or mercury switches are not acceptable. Switches and contacts shall be rated for the voltage and current upon which they operate. Addressable pull stations shall be capable of being field programmed, shall latch upon operation and remain latched until manually reset. Stations shall have a separate screw terminal for each conductor.

## 2.5 FIRE DETECTING DEVICES

Fire detecting devices shall comply with the applicable requirements of NFPA 72, NFPA 90A, UL 268, UL 268A, and UL 521. The detectors shall be provided as indicated. Detector base shall have screw terminals for making connections. No solder connections will be allowed. Detectors located in concealed locations (above ceiling, raised floors, etc.) shall have a remote visible indicator LED/LCD. Addressable fire detecting devices,

except flame detectors, shall be dynamically supervised and uniquely identified in the control panel. All fire alarm initiating devices shall be individually addressable, except where indicated. Installed devices shall conform to NFPA 70 hazard classification of the area where devices are to be installed.

#### 2.5.1 Heat Detectors

Heat detectors shall be designed for detection of fire by combination fixed temperature and rate-of-rise principle. Heat detector spacing shall be rated in accordance with UL 521.

##### 2.5.1.1 Combination Fixed-Temperature and Rate-of-Rise Detectors

Detectors shall be designed for surface outlet box mounting and supported independently of wiring connections. Contacts shall be self-resetting after response to rate-of-rise principle. Under fixed temperature actuation, the detector shall have a permanent external indication which is readily visible. Detector units located in boiler rooms, showers, or other areas subject to abnormal temperature changes shall operate on fixed temperature principle only. The UL 521 test rating for the fixed temperature portion shall be 135 degrees F.. The UL 521 test rating for the Rate-of-Rise detectors shall be rated for 50 by 50 ft.

#### 2.6 NOTIFICATION APPLIANCES

##### 2.6.1 Visual Notification Appliances

Visual notification appliances shall conform to the applicable requirements of UL 1971 and the contract drawings. Appliances shall have clear high intensity optic lens, xenon flash tubes, and output white light. Strobe flash rate shall be between 1 to 3 flashes per second and a minimum of 15 candela. Strobe shall be surface mounted as a unit in standard backbox.

##### 2.6.2 Combination Audible/Visual Notification Appliances

"(AM#0001)Combination audible/visual notification appliances shall provide the same requirements as individual units except they shall be rated at 75 candela with multi 85db tone speakers." Units shall be factory assembled.

#### 2.7 FIRE DETECTION AND ALARM SYSTEM PERIPHERAL EQUIPMENT

##### 2.7.1 Conduit

Conduit and fittings shall comply with NFPA 70, UL 6, UL 1242, and UL 797.

##### 2.7.2 Wiring

Wiring for 120 Vac power shall be No. 12 AWG minimum. The SLC wiring shall be copper cable in accordance with the manufacturers requirements. Wiring for fire alarm dc circuits shall be No. 14 AWG minimum. Voltages shall not be mixed in any junction box, housing, or device, except those containing power supplies and control relays. Wiring shall conform to NFPA 70. System field wiring shall be solid copper and installed in metallic conduit



or electrical metallic tubing, except that rigid plastic conduit may be used under slab-on-grade. Conductors shall be color coded. Conductors used for the same functions shall be similarly color coded. Wiring code color shall remain uniform throughout the circuit. Pigtail or T-tap connections to initiating device circuits, supervisory alarm circuits, and notification appliance circuits are prohibited. T-tapping using screw terminal blocks is allowed for style 5 addressable systems.

#### 2.7.3 Special Tools and Spare Parts

Software, connecting cables and proprietary equipment, necessary for the maintenance, testing, and reprogramming of the equipment shall be furnished to the Contracting Officer. Two spare fuses of each type and size required shall be furnished. Two percent of the total number of each different type of detector, but no less than two each, shall be furnished. Spare fuses shall be mounted in the fire alarm panel.

#### 2.8 "(AM#0001)RADIO ALARM TRANSMITTERS"

2.8.1.1 This addressable fire detection and alarm system shall be compatible with the fire alarm reporting system, radio type specified in Section 13852 FIRE ALARM REPORTING SYSTEM, RADIO TYPE. Each fire detection device shall be addressable through this transmitter. The FAP shall report the activating device, including trough to the fire department.

##### 2.8.1.2 DELETED

##### 2.8.1.3 DELETED

### PART 3 EXECUTION

#### 3.1 INSTALLATION

All work shall be installed as shown and in accordance with the manufacturer's diagrams and recommendations, unless otherwise specified. Smoke detectors shall not be installed until construction is essentially complete and the building has been thoroughly cleaned.

##### 3.1.1 Power Supply for the System

A single dedicated circuit connection for supplying power from a branch circuit to each building fire alarm system shall be provided. The power shall be supplied as shown on the drawings. The power supply shall be equipped with a locking mechanism and marked in red with the words "FIRE ALARM CIRCUIT CONTROL".

##### 3.1.2 Wiring

Conduit size for wiring shall be in accordance with NFPA 70. Wiring for the fire alarm system shall not be installed in conduits, junction boxes, or outlet boxes with conductors of lighting and power systems. Not more than two conductors shall be installed under any device screw terminal. The wires under the screw terminal shall be straight when placed under the terminal then clamped in place under the screw terminal. The wires shall

be broken and not twisted around the terminal. Circuit conductors entering or leaving any mounting box, outlet box enclosure, or cabinet shall be connected to screw terminals with each terminal and conductor marked in accordance with the wiring diagram. Connections and splices shall be made using screw terminal blocks. The use of wire nut type connectors in the system is prohibited. Wiring within any control equipment shall be readily accessible without removing any component parts. The fire alarm equipment manufacturer's representative shall be present for the connection of wiring to the control panel.

#### 3.1.3 Control Panel

The control panel and its assorted components shall be mounted so that no part of the enclosing cabinet is less than 12 inches nor more than 78 inches above the finished floor. Manually operable controls shall be between 36 and 42 inches above the finished floor. Panel shall be installed to comply with the requirements of UL 864.

#### 3.1.4 Detectors

Detectors shall be located and installed in accordance with NFPA 72. Detectors shall be connected into signal line circuits or initiating device circuits as indicated on the drawings. Detectors shall be at least 12 inches from any part of any lighting fixture. Detectors shall be located at least 3 feet from diffusers of air handling systems. Each detector shall be provided with appropriate mounting hardware as required by its mounting location. Detectors which mount in open space shall be mounted directly to the end of the stubbed down rigid conduit drop. Conduit drops shall be firmly secured to minimize detector sway. Where length of conduit drop from ceiling or wall surface exceeds 3 feet, sway bracing shall be provided. Detectors installed in concealed locations (above ceiling, raised floors, etc.) shall have a remote visible indicator LED/LCD as indicated.

#### 3.1.5 Notification Appliances

Notification appliances, in all areas except Library, shall be mounted 80 inches above the finished floor or 6 inches below the ceiling, whichever is lower. Notification appliances in Library area shall be mounted 12 inches below the ceiling.

### 3.2 OVERVOLTAGE AND SURGE PROTECTION

#### 3.2.1 Power Line Surge Protection

All equipment connected to alternating current circuits shall be protected from surges per IEEE C62.41 B3 combination waveform and NFPA 70. Fuses shall not be used for surge protection. The surge protector shall be rated for a maximum let thru voltage of 350 Volts ac (line-to-neutral) and 350 Volt ac (neutral-to-ground).

### 3.3 GROUNDING

Grounding shall be provided by connecting to building ground system.

### 3.4 TESTING

The Contractor shall notify the Contracting Officer at least 10 days before the preliminary and acceptance tests are to be conducted. The tests shall be performed in accordance with the approved test procedures in the presence of the Contracting Officer. The control panel manufacturer's representative shall be present to supervise tests. The Contractor shall furnish instruments and personnel required for the tests.

#### 3.4.1 Preliminary Tests

Upon completion of the installation, the system shall be subjected to functional and operational performance tests including tests of each installed initiating and notification appliance, when required. Tests shall include the meggering of system conductors to determine that the system is free from grounded, shorted, or open circuits. The megger test shall be conducted prior to the installation of fire alarm equipment. If deficiencies are found, corrections shall be made and the system shall be retested to assure that it is functional. After completing the preliminary testing the Contractor shall complete and submit the NFPA 72, Certificate of Completion.

#### 3.4.2 Acceptance Test

Acceptance testing shall not be performed until the Contractor has completed and submitted the Certificate of Completion. Testing shall be in accordance with NFPA 72. The recommended tests in NFPA 72 shall be considered mandatory and shall verify that previous deficiencies have been corrected. The Contractor shall complete and submit the NFPA 72, Inspection and Testing Form. The test shall include all requirements of NFPA 72 and the following:

- a. Test of each function of the control panel.
- b. Test of each circuit in both trouble and normal modes.
- c. Tests of each alarm initiating devices in both normal and trouble conditions.
- d. Tests of each control circuit and device.
- e. Tests of the battery charger and batteries.
- f. Complete operational tests under emergency power supply.
- g. Visual inspection of wiring connections.
- h. Opening the circuit at each alarm initiating device and notification appliance to test the wiring supervisory feature.
- i. Ground fault

j. Short circuit faults

k. Stray voltage

l. Loop resistance

-- End of Section --

## SECTION 13852

FIRE ALARM REPORTING SYSTEM, RADIO TYPE  
11/97

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## CODE OF FEDERAL REGULATIONS (CFR)

47 CFR 15 Radio Frequency Devices

## INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41 (1991) Surge Voltages in Low-Voltage AC  
Power Circuits

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (1996; Errata) National Electrical Code

NFPA 72 (1996; Errata) National Fire Alarm Code

## UNDERWRITERS LABORATORIES (UL)

UL 6 (1997) Rigid Metal Conduit

UL 797 (1993; Rev thru Mar 1997) Electrical  
Metallic Tubing

"(AM#0001)\_\_\_\_\_"

## 1.2 GENERAL REQUIREMENTS

## 1.2.1 Standard Products

Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Equipment shall be supported by a service organization that can provide service within 24 hours. Refer to SECTION 13851 FIRE ALARM REPORTING SYSTEM, RADIO TYPE and as specified hereinafter this Section.

## 1.2.2 Nameplates

Major components of equipment shall have the manufacturer's name, address,

type or style, voltage and current rating, and catalog number on a noncorrosive and nonheat-sensitive plate which is securely attached to the equipment.

#### 1.2.3 Tags

Tags with stamped identification numbers shall be furnished for keys and locks.

#### "(AM#0001)1.2.4 Keys and Locks

Locks shall be keyed to match other transmitters on the Base".

#### 1.2.5 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing the work.

#### 1.2.6 Compliance

The central reporting system shall comply with NFPA 72. The equipment furnished shall be listed by Underwriters Laboratories, or Factory Mutual Engineering and Research, or be approved or listed by a nationally recognized testing laboratory.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

##### SD-01 Data

Battery; GA.

Substantiating battery calculations for supervisory and alarm power requirements. Ampere-hour requirements for each system component, each panel component and the battery recharging period shall be included.

Spare Parts; FIO.

Spare parts data for each different item of material and equipment specified, after approval of detail drawings, and not later than GA months prior to the date of beneficial occupancy. Data shall include a complete list of parts and supplies with the current unit prices and source of supply and a list of the parts recommended by the manufacturer to be replaced after 1 year of service.

Qualifications; FIO.

Qualifications, with verification of experience and license number, of a Registered Professional Engineer with at least 4 years of current

experience in the design of fire protection and detection systems. This engineer must perform the various specification items required by this section to be performed by a Registered Professional Engineer.

#### SD-04 Drawings

Fire Alarm Reporting System; GA.

Detail drawings, signed by the Registered Professional Engineer, consisting of a complete list of equipment and material, including manufacturer's descriptive and technical literature, catalog cuts, and installation instructions. Note that the contract drawings show layouts based on typical detectors. The contractor shall check the layout based on the actual detectors to be installed and make any necessary revisions in the detail drawings. Detail drawings shall also contain complete wiring and schematic diagrams for the equipment furnished, equipment layout, and any other details required to demonstrate that the system has been coordinated and will properly function as a unit.

Wiring Diagrams; GA.

Detail point-to-point wiring diagram, signed by the Registered Professional Engineer, showing all points of connection. Diagram shall include connections between system devices, appliances, control panels, supervised devices, an all equipment that is activated or controlled by the panel.

#### SD-06 Instructions

Fire Alarm Reporting System; GA.

Six complete copies of operating instructions outlining step-by-step procedures required for system startup, operation, and shutdown. The instructions shall include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Six copies of maintenance instructions listing routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guide. The instructions shall include conduit layout, equipment layout and simplified wiring, and control diagrams of the system as installed. Instructions shall be approved prior to training.

#### SD-08 Statements

Test Procedures; FIO.

Detailed test procedures for the fire alarm reporting system 60 days prior to performing system tests. The test procedures shall be signed by the Registered Professional Engineer.

#### SD-09 Reports

Testing; FIO.

Test reports in booklet form showing all field tests performed to prove compliance with the specified performance criteria, upon completion and

testing of the installed system. Each test report shall document all readings, test results and indicate the final position of controls.

#### SD-13 Certificates

Equipment; GA.

Certified copies of current applicable approvals or listings issued by UL, FM or other nationally recognized testing laboratory showing compliance with applicable NFPA standards.

### 1.4 DELIVERY AND STORAGE

All equipment delivered and placed in storage shall be protected from the weather, humidity and temperature variations, dirt, dust, and other contaminants.

### 1.5 SYSTEM OPERATION

The radio system shall report alarms to the radio fire alarm monitoring base station. The system shall be a completely supervised radio type fire alarm reporting system. "(AM#0001)The system shall indicate the address of the alarm." The radio communication link shall be supervised and operated in accordance with NFPA 72.

### 1.6 ELECTRICAL SUPERVISION

Electrical supervision shall be provided for all circuits and for all positions of interface panel control switches.

"(AM#0001) Power Supply

## PART 2 PRODUCTS

### 2.1 RADIO FIRE ALARM TRANSMITTER (TRANSCIVER)

Radio Fire Alarm Transmitter (Transceiver) shall be Monaco Enterprises, Inc. model BT2-7 compatible with the Radio Fire Alarm Monitoring Base Station. The transmitter shall be all solid state and comply with applicable portions of 47 CFR 15 governing type acceptance. All transmitters of a common configuration shall be interchangeable with the other devices furnished by the manufacturer. Each transmitter shall be the manufacturer's current commercial product completely assembled, wired, tested at the factory, and delivered ready for installation and operation.

#### 2.1.1 Frequency Allocation

The transmitters shall operate on a frequency of 139.6750 MHz.

#### 2.1.2 Power Requirements

Transmitters shall be powered by a combination of locally available 120 Vac, and sealed lead-acid type batteries requiring no additional water.



In the event of loss of 120 Vac power, the transmitter shall automatically switch to battery operation. The switchover shall be accomplished with no interruption of protective service, without adversely affecting the battery-powered capabilities, and shall cause the transmission of a trouble message in no less than seconds. Upon restoration of ac power, transfer back to normal ac power supply shall be automatic and the battery shall be recharged. The converter/battery charger shall be installed within the transmitter housing. Power supply transient filtering shall be provided.

"(AM#000 2.1.2.11) Power Supply

The operating power for the system shall be single phase taken from the building electric service as specified in paragraph Power Supply for the System. Emergency backup power shall be provided by sealed lead-acid type batteries requiring no additional water. The charging system shall recharge fully discharged batteries within 12 hours and maintain the batteries in the fully charged state. The battery shall have the capacity to operate the system for not less than 48 hours under maximum normal load with the power supply to the charger disconnected"

2.1.2.2 Battery Power

The battery package shall be capable of supplying all the power requirements for a given transmitter.

2.1.2.3 Battery Duration

Radio fire alarm transmitter standby battery capacity shall provide sufficient power to operate the transmitter in a normal standby status for a minimum of 60 hours and shall be capable of transmitting alarms during that period. The capacity for battery-only powered transmitters shall be 6 months before recharging is necessary.

2.1.2.4 Battery Supervision

Each radio fire alarm transmitter shall constantly monitor and supervise its own battery powered supply. A low-battery condition shall be reported when battery voltage falls below 85 percent of the rated voltage.

2.1.3 Functional Requirements

2.1.3.1 Interfacing Indicators and Controls

Transmitters shall incorporate the provisions for auxiliary interconnection to existing interior alarm systems.

2.1.3.2 Generation of Signals

Each transmitter shall be a standard design which allows the immediate transmission of all initiated signals.

2.1.3.3 Power Output

The radio frequency (RF) power output of each transmitter shall be

sufficient for reliable alarm reporting. The minimum RF power output shall be 1 watt.

#### 2.1.3.4 Memory

Transmitters shall have memory capability. Multiple, simultaneous alarms shall not result in the loss of any messages. Messages shall be stored until they are transmitted.

#### 2.1.3.5 Transmission Confirmation

When a signal is initiated at a public box (push button or pull lever), the transmitter shall produce an audible or visual indication that the transmitter is operating and that a signal is being sent.

#### 2.1.3.6 Transmitter Identity Code

Each transmitter shall transmit a distinct identity code number as part of all signals emanating from the transmitter. The identity code shall allow for no less than a 5 digit code selection and be transmitted not less than three complete rounds (cycles).

#### 2.1.3.7 Message Designations

Each transmitter shall allow as a minimum no less than 10 distinct and individually identifiable message designations as to the types or causes of transmitter actuation.

- a. Master Message: Master messages shall be transmitted upon automatic actuation of the transmitter. "(AM#0001)The building and device causing actuation shall be individually identified as part of this transmission."
- b. Test Message: Test message shall be capable of both manual and automatic actuation. When a transceiver method is employed, it shall provide for automatic interrogation at preselected periods or continuous automatic interrogation in accordance with the governing standard. Additionally, transceiver systems shall provide for selective interrogation at times determined by the user. Testing the automatic test actuation shall occur a minimum of once in each 24 hour period, at an optionally preselected time. Stability of the electronic actuating device shall be plus or minus 1 minute per month within the temperature range stipulated for system operation. Actuation of the "Test" message designation, regardless of initiating means, shall cause no less than 1 complete message to be sent.
- c. Tamper Message Designation: The tamper message shall be automatically transmitted when a tamper switch is tripped in the transmitter housing.
- d. Trouble Message Designation: Trouble message shall be automatically transmitted in the event of a failure in excess of 1 minute of the main operating power source of the transmitter.

#### 2.1.4 Transmitter Housings

The housings on transmitters shall be fabricated from corrosion-resistant cast metal or suitable substitute which has the physical strength sufficient to ward off physical damage normally expected to be received by vandalism. The housing shall be sealed against the entry of moisture, dust, dirt, insects, and other foreign objects.

##### 2.1.4.1 Lock

Internal components shall be protected from vandalism by a tamper-proof lock on the transmitter housing. The housing shall allow access to all internal components for testing, servicing, and replacement at the installation site.

##### 2.1.4.2 Mounting

Transmitter housings shall be designed for universal mounting on walls, poles, or pedestals. Mounting shall utilize either lag bolts, anchor bolts, stainless steel banding, mounting brackets, or a shackle/bolt combination, as applicable to the specific installation.

##### 2.1.2 Painting

Radio fire alarm transmitter and interface housings shall be factory painted. The finish color shall be fire engine red. Painted surfaces damaged during installation shall be repainted to match existing paint.

#### 2.2 RADIO TRANSMITTER INTERFACE DEVICE

The interface device shall provide a means of converting the signals that are available from the local control equipment into a form that is compatible with the transmitter inputs, while still maintaining electrical supervision of the entire system. Interface devices shall be utilized when direct connection between local control equipment and the transmitter is not possible. Interface devices shall be completely assembled, wired, tested at the factory, and delivered ready for installation and operation.

##### 2.2.1 Access

Switches and other controls shall not be accessible without the use of a key. Access to controls shall be by unlocking and opening a panel or door.

##### 2.2.2 Mounting

Interface housings shall be designed for universal mounting on walls, poles, or pedestals. Mounting shall utilize either lag bolts, anchor bolts, stainless steel banding, mounting brackets, or a shackle/bolt combination, as applicable to the specific installation.

##### 2.2.3 Inputs/Outputs

Each interface panel shall provide, as a minimum, the number of alarm

circuit inputs and outputs indicated. Each input circuit shall be arranged so that the alarm signals shall override the trouble signals.

## 2.3 FIRE ALARM SYSTEM PERIPHERAL EQUIPMENT

### 2.3.1 Conduit

"(AM#0001)Conduit and fittings shall comply with UL 6, \_\_\_\_\_, and UL 797."

"(AM#0001)2.3.2 DELETED"

### 2.3.3 Wiring

Wiring shall be in accordance with NFPA 70 and as indicated. Station wiring shall be color coded.

### 2.3.4 Special Tools and Spare Parts

Special tools necessary for the maintenance of the equipment shall be furnished. One spare set of fuses of each type and size required and 5 spare lamps of each type shall be furnished.

## PART 3 EXECUTION

### 3.1 INSTALLATION

All work shall be installed as shown and in accordance with the manufacturer's recommendations, unless otherwise specified. Necessary interconnections, services, and adjustments required for a complete and operational system shall be provided. Electrical work shall be in accordance with NFPA 70.

#### 3.1.1 Power Supply for the System

"(AM#0001)A single dedicated branch-circuit connection for supplying power to the fire alarm system transmitter shall be provided." The backup power supply shall be automatically energized upon failure of the normal power supply.

#### 3.1.2 Wiring

"(AM#0001) Wiring for systems shall be installed in rigid conduit, \_\_\_\_\_, or electric metallic tubing." The conductors for the fire alarm system shall not be installed in conduits, junction boxes, or outlet boxes with conductors of lighting and power systems. The sum of the cross-sectional areas of individual conductors shall not exceed 40 percent of the interior cross-sectional area of the conduit. Conduit shall comply with NFPA 70. Ample gutter space to accommodate necessary wiring shall be provided.

### 3.2 OVERVOLTAGE AND SURGE PROTECTION

Equipment connected to alternating current circuits shall be protected from surges per IEEE C62.41 and NFPA 70. Cables and conductors which serve as

communications links, except fiber optics, shall have surge protection circuits installed at each end. Fuses shall not be used for surge protection.

### 3.3 GROUNDING

"(AM#0001)Ground rods shall not protrude \_\_\_\_\_ above grade."  
Noncurrent-carrying metallic parts associated with radio fire alarm equipment shall have a maximum resistance to solid "earth" ground not to exceed 25 ohms.

### 3.4 TESTING

The Contractor shall notify the Contracting Officer 30 days before the performance and acceptance tests are to be conducted. The tests shall be performed in the presence of the Contracting Officer under the supervision of the fire alarm system manufacturer's qualified representative. The Contractor shall furnish all instruments and personnel required for the tests.

#### 3.4.1 Performance Testing

Upon completion of the installation, the system shall be subjected to a complete functional and operational performance test by the Contractor. Test shall determine that the system is free from grounded, shorted, or open circuits. When all corrections have been made, the system shall be retested to assure that it is functional. Copies of performance test reports shall be submitted in accordance with paragraph SUBMITTALS.

#### 3.4.2 Acceptance Test

The testing shall be in accordance with NFPA 72. The recommended tests in NFPA 72 shall be considered mandatory and shall verify that all previous deficiencies have been corrected. The tests shall include the following:

- a. Tests to indicate there are no grounded, shorted, or open circuits.
- b. Tests of each radio fire alarm transmitter/receiver/transceiver/repeater.
- c. Tests of radio fire alarm monitoring base station for all required functions.
- d. Tests of normal and emergency power supplies.

-- End of Section --

## SECTION 13930

WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION  
**04/98**

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 47	(1990; R 1995) Ferritic Malleable Iron Castings
ASTM A 53	(1997) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 135	(1997) Electric-Resistance-Welded Steel Pipe
ASTM A 183	(1983; R 1990) Carbon Steel Track Bolts and Nuts
ASTM A 536	(1984; R 1993) Ductile Iron Castings
ASTM A 795	(1996) Black and Hot-Dipped Zinc-Coated (Galvanized) Welded and Seamless Steel Pipe for Fire Protection Use

## AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME B16.1	(1989) Cast Iron Pipe Flanges and Flanged Fittings
ASME B16.3	(1992) Malleable Iron Threaded Fittings
ASME B16.4	(1992) Cast Iron Threaded Fittings
ASME B16.9	(1993) Factory-Made Wrought Steel Buttwelding Fittings
ASME B16.11	(1996) Forged Fittings, Socket-Welding and Threaded
ASME B16.21	(1992) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B18.2.1	(1996) Square and Hex Bolts and Screws

## Inch Series

ASME B18.2.2 (1987; R 1993) Square and Hex Nuts (Inch Series)

## AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1015 (1993) Double Check Backflow Prevention Assembly

## AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA-01 (1995) Standard Methods for the Examination of Water and Wastewater

AWWA B300 (1992) Hypochlorites

AWWA B301 (1992) Liquid Chlorine

AWWA ANSI/AWWA C104/A21.4 (1995) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water

AWWA ANSI/AWWA C110/A21.10 (1993) Ductile-Iron and Gray-Iron Fittings, 3 In. Through 48 In. (75 mm through 1200 mm), for Water and Other Liquids

AWWA ANSI/AWWA C111/A21.11 (1995) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings

AWWA ANSI/AWWA C151/A21.51 (1996) Ductile-Iron Pipe, Centrifugally Cast, for Water or Other Liquids

AWWA C203 (1991) Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot-Applied

AWWA M20 (1973) Manual: Water Chlorination Principles and Practices

## FACTORY MUTUAL ENGINEERING AND RESEARCH (FM)

FM P7825a (1998) Approval Guide Fire Protection

FM P7825b (1998) Approval Guide Electrical Equipment

## MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-71 (1997) Cast Iron Swing Check Valves, Flanges and Threaded Ends

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 13 (1996; Errata 13-96-1) Installation of Sprinkler Systems

NFPA 24 (1995) Installation of Private Fire Service Mains and Their Appurtenances

NFPA 1963 (1993) Fire Hose Connections

NATIONAL INSTITUTE FOR CERTIFICATION IN ENGINEERING TECHNOLOGIES (NICET)

NICET 1014 (1995) Program Detail Manual for Certification in the Field of Fire Protection Engineering Technology (Field Code 003) Subfield of Automatic Sprinkler System Layout

UNDERWRITERS LABORATORIES (UL)

UL Bld Mat Dir (1998) Building Materials Directory

UL Fire Prot Dir (1998) Fire Protection Equipment Directory

## 1.2 GENERAL REQUIREMENTS

Wet pipe sprinkler system shall be provided in all areas of the building indicated on the drawings. The sprinkler system shall provide fire sprinkler protection for the entire area. Except as modified herein, the system shall be designed and installed in accordance with NFPA 13. Pipe sizes"(AM#0001)\_\_\_\_\_ " shall be determined by hydraulic calculation.

### 1.2.1 Hydraulic Design

"(AM#0001) The system shall be hydraulically designed for ordinary Hazard Group 2 assembly occupancy at .20 gallons per minute per square foot over the most demanding 3000 sq.ft. area." The minimum pipe size for branch lines in gridded systems shall be 1-1/4 inch. Hydraulic calculations shall be in accordance with the Area/Density Method of NFPA 13.

#### 1.2.1.1 Hose Demand

"(AM0001)An allowance for exterior hose streams at 500 gallons per minute for 75 minutes shall be added to the sprinkler system demand."

#### 1.2.1.2 Basis for Calculations

"(AM#0001)The hydraulic calculations of the system shall be based upon a water supply with a static pressure and a flow at a residual pressure as shown on the Drawings. Water supply shall be presumed available at the point of connection at the building 5 foot line." Hydraulic calculations shall be based upon the Hazen-Williams formula with a "C" value of 100 for existing underground piping.



## 1.2.2 Sprinkler Spacing

"(AM#0001)Sprinkler quantity and spacing as required by NFPA 13 for the hazard and occupancy defined."

## 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. Submittals related to system configuration, hydraulic calculations, and equipment selection, including manufacturer's catalog data, working drawings, connection drawings, control diagrams and certificates shall be submitted concurrently as a complete package. The package will be reviewed by the U.S. Army Ft. Hood Fire Protection Engineer. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

## SD-01 Data

Sprinkler System Equipment; GA.

Manufacturer's Catalog Data for each separate piece of equipment proposed for use in the system. Data shall indicate the name of the manufacturer of each item of equipment, with data highlighted to indicate model, size, options, etc. proposed for installation. In addition, a complete equipment list which includes equipment description, model number and quantity shall be provided.

Hydraulic Calculations; GA.

Hydraulic calculations, including a drawing showing hydraulic reference points and pipe segments.

Spare Parts; FIO.

Spare parts data shall be included for each different item of material and equipment specified. The data shall include a complete list of parts and supplies, with current unit prices and source of supply, and a list of parts recommended by the manufacturer to be replaced after 1 year and 3 years of service. A list of special tools and test equipment required for maintenance and testing of the products supplied by the Contractor shall be included.

## SD-04 Drawings

Sprinkler System Shop Drawings; GA.

Detail drawings conforming to the requirements established for working plans as prescribed in NFPA 13. Drawings shall include plan and elevation views which establish that the equipment will fit the allotted spaces with clearance for installation and maintenance. Each set of drawings shall include the following:

- a. Descriptive index of drawings in the submittal with drawings listed in sequence by drawing number. A legend identifying device

symbols, nomenclature, and conventions used.

- b. Floor plans drawn to a scale not less than  $1/8" = 1'-0"$  which clearly show locations of sprinklers, risers, pipe hangers, inspector's test connections, drains, and other applicable details necessary to clearly describe the proposed arrangement. Each type of fitting used and the locations of bushings, reducing couplings, and welded joints shall be indicated.
- c. Actual center-to-center dimensions between sprinklers on branch lines and between branch lines; from end sprinklers to adjacent walls; from walls to branch lines; from sprinkler feed mains, cross-mains and branch lines to finished floor and roof or ceiling. A detail shall show the dimension from the sprinkler and sprinkler deflector to the ceiling in finished areas.
- d. Longitudinal and transverse building sections showing typical branch line and cross-main pipe routing as well as elevation of each typical sprinkler above finished floor.
- e. Details of riser assembly; pipe hanger and electrical devices and interconnecting wiring.

As-Built Drawings; FIO.

As-built drawings, no later than 14 working days after completion of the Final Tests. The sprinkler system shop drawings shall be updated to reflect as-built conditions after work is completed and shall be on reproducible full-size mylar film.

#### SD-06 Instructions

Test Procedures; GA.

Proposed test procedures for piping hydrostatic test, testing of alarms, at least 14 days prior to the start of related testing.

#### SD-07 Schedules

Preliminary Tests; GA.

A schedule of preliminary tests, at least 14 days prior to the proposed start of the tests.

Final Test; GA.

Upon successful completion of tests specified under paragraph PRELIMINARY TESTS, written notification shall be given to the Contracting Officer of the date for the final acceptance test. Notification shall be provided at least 14 days prior to the proposed start of the test. Notification shall include a copy of the Contractor's Material & Test Certificates.

#### SD-08 Statements

Installer Qualifications; GA.

Qualifications of the sprinkler installer.

Submittal Preparer's Qualifications; GA.

The name and documentation of certification of the individual who will prepare the submittals, prior to the submittal of the drawings and hydraulic calculations.

#### SD-13 Certificates

Contractor's Material & Test Certificates; FIO.

Certificates, as specified in NFPA 13, shall be completed and signed by the Contractor's Representative performing required tests for both underground and aboveground piping.

#### SD-19 Operation and Maintenance Manuals

Sprinkler System; FIO.

Manuals shall be in loose-leaf binder format and grouped by technical sections consisting of manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions. The manuals shall list routine maintenance procedures possible breakdowns, and repairs, and troubleshooting guide. This shall include procedures and instructions pertaining to frequency of preventive maintenance, inspection, adjustment, lubrication and cleaning necessary to minimize corrective maintenance and repair.

### 1.4 HYDRAULIC CALCULATIONS

Hydraulic calculations shall be as outlined in NFPA 13 except that calculations shall be performed by computer using software specifically designed for fire protection system design. Software which uses k-factors for typical branch lines is not acceptable. Calculations shall be taken back to the water supply source unless water supply data is otherwise indicated. Calculations shall substantiate that the design area indicated is the hydraulically most demanding. Water supply curves and system requirements shall be plotted on semi-logarithmic graph paper so as to present a summary of the complete hydraulic calculation. A summary sheet listing sprinklers in the design area and their respective hydraulic reference points, elevations, actual discharge pressures and actual flows shall be provided. Elevations of hydraulic reference points (nodes) shall be indicated. Documentation shall identify each pipe individually and the nodes connected thereto. The diameter, length, flow, velocity, friction loss, number and type fittings, total friction loss in the pipe, equivalent pipe length and Hazen-Williams coefficient shall be indicated for each pipe. For gridded systems, calculations shall show peaking of demand area friction loss to verify that the hydraulically most demanding area is being used. Also for gridded systems, a flow diagram indicating the quantity and direction of flows shall be included. A drawing showing hydraulic reference points (nodes) and pipe designations used in the calculations

shall be included and shall be independent of shop drawings.

#### 1.5 SUBMITTAL PREPARER'S QUALIFICATIONS

The sprinkler system submittals, including as-built drawings, shall be prepared by an individual who is either a registered professional engineer or who is certified as a Level III Technician by National Institute for Certification in Engineering Technologies (NICET) in the Automatic Sprinkler System Layout subfield of Fire Protection Engineering Technology in accordance with NICET 1014.

#### 1.6 INSTALLER QUALIFICATIONS

The installer shall be experienced and regularly engaged in the installation of the type and complexity of system included in this project. A statement prior to submittal of any other data or drawings, that the proposed sprinkler system installer is regularly engaged in the installation of the type and complexity of system included in this project shall be provided. In addition, data identifying the location of at least three systems recently installed by the proposed installer which are comparable to the system specified shall be submitted. Contractor shall certify that each system has performed satisfactorily, in the manner intended, for a period of not less than 6 months.

#### 1.7 REGULATORY REQUIREMENTS

Compliance with referenced NFPA standards is mandatory. This includes advisory provisions listed in the appendices of such standards, as though the word "shall" had been substituted for the word "should" wherever it appears. Applicable material and installation standards referenced in Appendix A of NFPA 13 and NFPA 24 shall be considered mandatory the same as if such referenced standards were specifically listed in this specification. In the event of a conflict between specific provisions of this specification and applicable NFPA standards, this specification shall govern. All requirements that exceed the minimum requirements of NFPA 13 shall be incorporated into the design. Reference to "authority having jurisdiction" shall be interpreted to mean the Contracting Officer.

#### 1.8 DELIVERY AND STORAGE

Equipment placed in storage shall be stored with protection from the weather, humidity and temperature variations, dirt and dust or other contaminants.

### PART 2 PRODUCTS

#### 2.1 GENERAL EQUIPMENT REQUIREMENTS

##### 2.1.1 Standard Products

Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacture of such products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

### 2.1.2 Requirements for Fire Protection Service

Equipment and materials shall have been tested by Underwriters Laboratories, Inc. and listed in UL Fire Prot Dir or approved by Factory Mutual and listed in FM P7825a and FM P7825b. Where the terms "listed" or "approved" appear in this specification, such shall mean listed in UL Fire Prot Dir or FM P7825a and FM P7825b

### 2.1.3 Nameplates

Major components of equipment shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate permanently affixed to the item of equipment.

## 2.2 UNDERGROUND PIPING SYSTEMS

### 2.2.1 Pipe

Piping from a point 6 inches above the floor to a point 5 feet outside the building wall shall be ductile iron with a rated working pressure of 150 psi conforming to AWWA ANSI/AWWA C151/A21.51, with cement mortar lining conforming to AWWA ANSI/AWWA C104/A21.4.

### 2.2.2 Fittings and Gaskets

Fittings shall be ductile iron conforming to AWWA ANSI/AWWA C110/A21.10. Gaskets shall be suitable in design and size for the pipe with which such gaskets are to be used. Gaskets for ductile iron pipe joints shall conform to AWWA ANSI/AWWA C111/A21.11.

### 2.2.3 Gate Valve and Indicator Posts

Gate valves for underground installation shall be of the inside screw type with counter-clockwise rotation to open. Indicating valves shall be gate valves with an approved indicator post of a length to permit the top of the post to be located 3 feet above finished grade. Gate valves and indicator posts shall be listed in UL Fire Prot Dir or FM P7825a and FM P7825b.

## 2.3 ABOVEGROUND PIPING SYSTEMS

Aboveground piping shall be steel.

### 2.3.1 Steel Piping System

#### 2.3.1.1 Steel Pipe

Except as modified herein, steel pipe shall be black as permitted by NFPA 13 and shall conform to applicable provisions of ASTM A 795, ASTM A 53, or ASTM A 135. Pipe in which threads or grooves are cut shall be Schedule 40 or shall be listed by Underwriters' Laboratories to have a corrosion resistance ratio (CRR) of 1.0 or greater after threads or grooves are cut. Pipe shall be marked with the name of the manufacturer, kind of pipe, and ASTM designation.

#### 2.3.1.2 Fittings for Non-Grooved Steel Pipe

Fittings shall be cast iron conforming to ASME B16.4, steel conforming to ASME B16.9 or ASME B16.11, or malleable iron conforming to ASME B16.3. Fittings into which sprinklers, drop nipples or riser nipples (sprigs) are screwed shall be threaded type. Plain-end fittings with mechanical couplings, fittings which use steel gripping devices to bite into the pipe and segmented welded fittings shall not be used.

#### 2.3.1.3 Grooved Mechanical Joints and Fittings

Joints and fittings shall be designed for not less than 175 psi service and shall be the product of the same manufacturer. Fitting and coupling houses shall be malleable iron conforming to ASTM A 47, Grade 32510; ductile iron conforming to ASTM A 536, Grade 65-45-12. Gasket shall be the flush type that fills the entire cavity between the fitting and the pipe. Nuts and bolts shall be heat-treated steel conforming to ASTM A 183 and shall be cadmium plated or zinc electroplated.

#### 2.3.1.4 Flanges

Flanges shall conform to NFPA 13 and ASME B16.1. Gaskets shall be non-asbestos compressed material in accordance with ASME B16.21, 1/16 inch thick, and full face or self-centering flat ring type. Bolts shall be squarehead conforming to ASME B18.2.1 and nuts shall be hexagon type conforming to ASME B18.2.2.

#### 2.3.2 Copper Tube Systems

#### 2.3.3 Pipe Hangers

Hangers shall be listed in UL Fire Prot Dir or FM P7825a and FM P7825b and of the type suitable for the application, construction, and pipe type and sized involved.

#### 2.3.4 Valves

##### 2.3.4.1 Control Valve and Gate Valve

Manually operated sprinkler control valve and gate valve shall be outside stem and yoke (OS&Y) type and shall be listed in UL Bld Mat Dir or FM P7825a and FM P7825b.

##### 2.3.4.2 Check Valve

Check valve 2 inches and larger shall be listed in UL Bld Mat Dir or FM P7825a and FM P7825b. Check valves 4 inches and larger shall be of the swing type with flanged cast iron body and flanged inspection plates, shall have a clear waterway and shall meet the requirements of MSS SP-71, for Type 3 or 4.

#### 2.4 ALARM CHECK VALVE ASSEMBLY

Assembly shall include an alarm check valve, standard trim piping, pressure gauges, bypass, retarding chamber, testing valves, main drain, and other components as required for a fully operational system.

## 2.5 WATER MOTOR ALARM ASSEMBLY

Assembly shall include a body housing, impeller or pelton wheel, drive shaft, striker assembly, gong, wall plate and related components necessary for complete operation. Minimum 3/4 inch galvanized piping shall be provided between the housing and the alarm check valve. Drain piping from the body housing shall be minimum 1 inch galvanized and shall be arranged to drain to the outside of the building. Piping shall be galvanized both on the inside and outside surfaces.

## 2.6 ALARM INITIATING AND SUPERVISORY DEVICES

### 2.6.1 Sprinkler Waterflow Indicator Switch, Vane Type

Switch shall be vane type with a pipe saddle and cast aluminum housing. The electro-mechanical device shall include a flexible, low-density polyethylene paddle conforming to the inside diameter of the fire protection pipe. The device shall sense water movements and be capable of detecting a sustained flow of 10 gpm or greater. The device shall contain a retard device adjustable from 0 to 90 seconds to reduce the possibility of false alarms caused by transient flow surges. The switch shall include two SPDT (Form C) contacts, and shall be equipped with a silicone rubber gasket to assure positive water seal and a dustproof cover and gasket to seal the mechanism from dirt and moisture.

### 2.6.2 Sprinkler Pressure (Waterflow) Alarm Switch

Pressure switch shall include a metal housing with a neoprene diaphragm, SPDT snap action switches and a 1/2 inch NPT male pipe thread. The switch shall have a maximum service pressure rating of 175 psi. There shall be two SPDT (Form C) contacts factory adjusted to operate at 4 to 8 psi. The switch shall be capable of being mounted in any position in the alarm line trim piping of the alarm check valve.

## 2.7 FIRE DEPARTMENT CONNECTION

Fire department connection shall be projecting type with cast brass body, matching wall escutcheon lettered "Auto Spkr" with a polished brass finish.

The connection shall have two inlets with individual self-closing clappers, caps with drip drains and chains. Female inlets shall have 2-1/2 inch diameter American National Fire Hose Connection Screw Threads (NH) per NFPA 1963.

## 2.8 SPRINKLERS

Sprinklers shall be used in accordance with their listed spacing limitations. Temperature classification shall be ordinary. Sprinklers in high heat areas including attic spaces or in close proximity to unit heaters shall have temperature classification in accordance with NFPA 13. Sprinklers with internal O-rings shall not be used.

### 2.8.1 Pendent Sprinkler

Pendent sprinkler shall be of the fusible strut type, recessed (except where not feasible) type with nominal 1/2 inch orifice. Pendent sprinklers shall have a polished chrome finish.

## 2.9 DISINFECTING MATERIALS

### 2.9.1 Liquid Chlorine

Liquid chlorine shall conform to AWWA B301.

### 2.9.2 Hypochlorites

Calcium hypochlorite and sodium hypochlorite shall conform to AWWA B300.

## 2.10 ACCESSORIES

### 2.10.1 Sprinkler Cabinet

Spare sprinklers shall be provided in accordance with NFPA 13 and shall be packed in a suitable metal or plastic cabinet attached to the wall in the same mechanical room as the fire alarm panel. Spare sprinklers shall be representative of, and in proportion to, the number of each type and temperature rating of the sprinklers installed. At least one wrench of each type required shall be provided.

### 2.10.2 Pendent Sprinkler Escutcheon

Escutcheon shall be one-piece metallic type with a depth of less than 3/4 inch and suitable for installation on pendent sprinklers. The escutcheon shall have a factory finish that matches the pendent sprinkler heads.

### 2.10.3 Pipe Escutcheon

Escutcheon shall be polished chromium-plated zinc alloy, or polished chromium-plated copper alloy. Escutcheons shall be either one-piece or split-pattern, held in place by internal spring tension or set screw.

### 2.10.4 Sprinkler Guard

Guard shall be a steel wire cage designed to encase the sprinkler and protect it from mechanical damage. Guards shall be provided on sprinklers located in mechanical rooms.

### 2.10.5 Identification Sign

Valve identification sign shall be minimum 6 inches wide x 2 inches high with enamel baked finish on minimum 18 gauge steel or 0.024 inch aluminum with red letters on a white background or white letters on red background. Wording of sign shall include, but not be limited to "main drain," "auxiliary drain," "inspector's test," "alarm test," "alarm line," and similar wording as required to identify operational components.



## 2.11 DOUBLE-CHECK VALVE BACKFLOW PREVENTION ASSEMBLY

Double-check backflow prevention assembly shall comply with ASSE 1015. The assembly shall have a bronze, cast-iron or stainless steel body with flanged ends. The assembly shall include OS&Y shutoff valves on the inlet and outlet, 2-positive-seating check valve for continuous pressure application, and four test cocks. Assemblies shall be rated for working pressure of 150 psi. The maximum pressure loss shall be 6 psi at a flow rate equal to the sprinkler water demand, at the location of the assembly.

## PART 3 EXECUTION

### 3.1 INSTALLATION REQUIREMENTS

The installation shall be in accordance with the applicable provisions of NFPA 13, NFPA 24 and publications referenced therein.

### 3.2 ABOVEGROUND PIPING INSTALLATION

Piping shall be run straight and bear evenly on hangers and supports.

#### 3.2.1 Piping in Exposed Areas

Exposed piping shall be installed so as not to diminish exit access widths, corridors or equipment access. Exposed horizontal piping, including drain piping, shall be installed to provide maximum headroom.

#### 3.2.2 Piping in Finished Areas

In areas with suspended or dropped ceilings and in areas with concealed spaces above the ceiling, piping shall be concealed above ceilings. Piping shall be inspected, tested and approved before being concealed. Risers and similar vertical runs of piping in finished areas shall be concealed.

#### 3.2.3 Pendent Sprinklers

Drop nipples to pendent sprinklers shall consist of minimum 1 inch pipe with a reducing coupling into which the sprinkler shall be threaded. Hangers shall be provided on arm-overs to drop nipples supplying pendent sprinklers when the arm-over exceeds 12 inches. Where sprinklers are installed below suspended or dropped ceilings, drop nipples shall be cut such that sprinkler ceiling plates or escutcheons are of a uniform depth throughout the finished space. The outlet of the reducing coupling shall not extend more than 1 inch below the underside of the ceiling. On pendent sprinklers installed below suspended or dropped ceilings, the distance from the sprinkler deflector to the underside of the ceiling shall not exceed 4 inches. Recessed pendent sprinklers shall be installed such that the distance from the sprinkler deflector to the underside of the ceiling shall not exceed the manufacturer's listed range and shall be of uniform depth throughout the finished area.

#### 3.2.4.1 Pendent Sprinkler Locations

Pendent sprinklers in suspended ceilings shall be a minimum of 6 inches from ceiling grid.

### 3.2.5 Upright Sprinklers

Riser nipples or "sprigs" to upright sprinklers shall contain no fittings between the branch line tee and the reducing coupling at the sprinkler. Riser nipples exceeding 30 inches in length shall be individually supported.

### 3.2.6 Pipe Joints

Pipe joints shall conform to NFPA 13, except as modified herein. Not more than four threads shall show after joint is made up. Welded joints will be permitted, only if welding operations are performed as required by NFPA 13 at the Contractor's fabrication shop, not at the project construction site.

Flanged joints shall be provided where required by NFPA 13. Grooved pipe and fittings shall be prepared in accordance with the manufacturer's latest published specification according to pipe material, wall thickness and size. Grooved couplings and fittings shall be from the same manufacturer.

### 3.2.7 Reducers

Reductions in pipe sizes shall be made with one-piece tapered reducing fittings. The use of grooved-end or rubber-gasketed reducing couplings will not be permitted. When standard fittings of the required size are not manufactured, single bushings of the face type will be permitted. Where used, face bushings shall be installed with the outer face flush with the face of the fitting opening being reduced. Bushings shall not be used in elbow fittings, in more than one outlet of a tee, in more than two outlets of a cross, or where the reduction in size is less than 1/2 inch.

### 3.2.8 Pipe Penetrations

Cutting structural members for passage of pipes or for pipe-hanger fastenings will not be permitted. Pipes that must penetrate concrete or masonry walls or concrete floors shall be core-drilled and provided with pipe sleeves. Each sleeve shall be Schedule 40 steel, ductile iron or cast iron pipe and shall extend through its respective wall or floor and be cut flush with each wall surface. Sleeves shall provide required clearance between the pipe and the sleeve per NFPA 13. The space between the sleeve and the pipe shall be firmly packed with mineral wool insulation. Where pipes pass through fire walls, fire partitions, or floors, a fire seal shall be placed between the pipe and sleeve in accordance with Section 07840

FIRESTOPPING. In penetrations which are not fire-rated or not a floor penetration, the space between the sleeve and the pipe shall be sealed at both ends with plastic waterproof cement which will dry to a firm but pliable mass or with a mechanically adjustable segmented elastomer seal.

### 3.2.9 Escutcheons

Escutcheons shall be provided for pipe penetration of ceilings and walls. Escutcheons shall be securely fastened to the pipe at surfaces through which piping passes.

### 3.2.10 Inspector's Test Connection

Unless otherwise indicated, test connection shall consist of 1 inch pipe connected to the remote branch line; a test valve located approximately 7 feet above the floor; a smooth bore brass outlet equivalent to the smallest orifice sprinkler used in the system; and a painted metal identification sign affixed to the valve with the words "Inspector's Test." The discharge orifice shall be located outside the building wall directed so as not to cause damage to adjacent construction or landscaping during full flow discharge.

### 3.2.11 Drains

Main drain piping shall be provided to discharge at a safe point outside the building. Auxiliary drains shall be provided as required by NFPA 13 except that drain valves shall be used where drain plugs are otherwise permitted. Where branch lines terminate at low points and form trapped sections, such branch lines shall be manifolded to a common drain line.

### 3.2.12 Installation of Fire Department Connection

Connection shall be mounted on the exterior wall approximately 3 feet above finished grade. The piping between the connection and the check valve shall be provided with an automatic drip in accordance with NFPA 13 and arranged to drain to the outside.

### 3.2.13 Identification Signs

Signs shall be affixed to each control valve, inspector test valve, main drain, auxiliary drain, test valve, and similar valves as appropriate or as required by NFPA 13. Hydraulic design data nameplates shall be permanently affixed to the sprinkler riser as specified in NFPA 13.

## 3.3 UNDERGROUND PIPING INSTALLATION

The fire protection water main shall be laid, and joints anchored, in accordance with NFPA 24. Water line beyond the 5 foot line will be provided by others. Contractor shall make connection. Minimum depth of cover shall be 3 feet. The supply line shall terminate inside the building with a flanged piece, the bottom of which shall be set not less than 6 inches above the finished floor. A blind flange shall be installed temporarily on top of the flanged piece to prevent the entrance of foreign matter into the supply line. A concrete thrust block shall be provided at the elbow where the pipe turns up the outside wall (see Drawing detail). In addition, joints shall be anchored in accordance with NFPA 24 using pipe clamps and steel rods from the elbow to the flange above the floor and from the elbow to a pipe clamp in the horizontal run of pipe. Buried steel components shall be provided with a corrosion protective coating in accordance with AWWA C203.

## 3.4 EARTHWORK

Earthwork shall be performed in accordance with applicable provisions of

## Section 02315 EXCAVATION, FILLING AND BACKFILLING FOR BUILDINGS.

## 3.5 ELECTRICAL WORK

Alarm signal wiring connected to the building fire alarm control system shall be in accordance with Section 13850 and 13851 FIRE DETECTION AND ALARM SYSTEM. All wiring for supervisory and alarm circuits shall be #14 AWG solid copper installed in metallic tubing or conduit. Wiring color code shall remain uniform throughout the system.

## 3.6 DISINFECTION

After all system components are installed and hydrostatic test are successfully completed, each portion of the sprinkler system to be disinfected shall be thoroughly flushed with potable water until all entrained dirt and other foreign materials have been removed before introducing chlorinating material. Flushing shall be conducted by removing the flushing fitting of the cross mains and of the grid branch lines, and then back-flushing through the sprinkler main drains. The chlorinating material shall be hypochlorites or liquid chlorine. Water chlorination procedure shall be in accordance with AWWA M20. The chlorinating material shall be fed into the sprinkler piping at a constant rate of 50 parts per million (ppm). A properly adjusted hypochlorite solution injected into the system with a hypochlorinator, or liquid chlorine injected into the system through a solution-fed chlorinator and booster pump shall be used. Chlorination application shall continue until the entire system is filled. The water shall remain in the system for a minimum of 24 hours. Each valve in the system shall be opened and closed several times to ensure its proper disinfection. Following the 24-hour period, no less than 25 ppm chlorine residual shall remain in the system. The system shall then be flushed with clean water until the residual chlorine is reduced to less than one part per million. Samples of water in properly disinfected containers for bacterial examination will be taken from several system locations which are approved by the Contracting Officer. Samples shall be tested for total coliform organisms (coliform bacteria, fecal coliform, streptococcal, and other bacteria) in accordance with AWWA-01. The testing method shall be either the multiple-tube fermentation technique or the membrane-filter technique. The disinfection shall be repeated until tests indicate the absence of coliform organisms (zero mean coliform density per 100 milliliters) in the samples for at least 2 full days. The system will not be accepted until satisfactory bacteriological results have been obtained.

## 3.7 FIELD PAINTING AND FINISHING

Field painting and finishing are specified in Section 09900 PAINTING, GENERAL.

## 3.8 PRELIMINARY TESTS

The system, including the underground water mains, and the aboveground piping and system components, shall be tested to assure that equipment and components function as intended. The underground and aboveground interior piping systems and attached appurtenances subjected to system working pressure shall be tested in accordance with NFPA 13 and NFPA 24. Upon

completion of specified tests, the Contractor shall complete certificates as specified in paragraph SUBMITTALS.

### 3.8.1 Underground Piping

#### 3.8.1.1 Flushing

Underground piping shall be flushed in accordance with NFPA 24. This includes the requirement to flush the lead-in connection to the fire protection system at a flow rate not less than the calculated maximum water demand rate of the system.

#### 3.8.1.2 Hydrostatic Testing

New underground piping shall be hydrostatically tested in accordance with NFPA 24. The allowable leakage shall be measured at the specified test pressure by pumping from a calibrated container. The amount of leakage at the joints shall not exceed 2 quarts per hour per 100 gaskets or joints, regardless of pipe diameter.

### 3.8.2 Aboveground Piping

#### 3.8.2.1 Hydrostatic Testing

Aboveground piping shall be hydrostatically tested in accordance with NFPA 13 at not less than 200 psi or 50 psi in excess of maximum system operating pressure and shall maintain that pressure without loss for 2 hours. There shall be no drop in gauge pressure or visible leakage when the system is subjected to the hydrostatic test. The test pressure shall be read from a gauge located at the low elevation point of the system or portion being tested.

### 3.8.3 Testing of Alarm Devices

Each alarm switch shall be tested by flowing water through the inspector's test connection. Each water-operated alarm device shall be tested to verify proper operation.

### 3.8.4 Main Drain Flow Test

Following flushing of the underground piping, a main drain test shall be made to verify the adequacy of the water supply. Static and residual pressures shall be recorded on the certificate specified in paragraph SUBMITTALS. In addition, a main drain test shall be conducted each time after a main control valve is shut and opened.

## 3.9 FINAL ACCEPTANCE TEST

A technician employed by the installing Contractor shall be present for the final tests and shall provide a complete demonstration of the operation of the system. This shall include operation of control valves and flowing of inspector's test connections to verify operation of associated waterflow alarm switches. After operation of control valves has been completed, the main drain test shall be repeated to assure that control valves are in the

open position. In addition, the representative shall have available copies of as-built drawings and certificates of tests previously conducted. The installation shall not be considered accepted until identified discrepancies have been corrected and test documentation is properly completed and received.

-- End of Section --

## SECTION 15080

## THERMAL INSULATION FOR MECHANICAL SYSTEMS

03/98

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only. At the discretion of the government, the manufacturer of any material supplied will be required to furnish test reports pertaining to any of the tests necessary to assure compliance with the standard or standards referenced in this specification.

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 167	(1996) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A 580/A 580M	(1995a) Stainless and Steel Wire
ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C 195	(1995) Mineral Fiber Thermal Insulating Cement
ASTM C 449/C 449M	(1995) Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
ASTM C 533	(1995) Calcium Silicate Block and Pipe Thermal Insulation
ASTM C 534	(1994) Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
ASTM C 547	(1995) Mineral Fiber Pipe Insulation
ASTM C 552	(1991) Cellular Glass Thermal Insulation
ASTM C 553	(1992) Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C 612	(1993) Mineral Fiber Block and Board Thermal Insulation

ASTM C 647	(1995) Properties and Tests of Mastics and Coating Finishes for Thermal Insulation
ASTM C 795	(1992) Thermal Insulation for Use in Contact With Austenitic Stainless Steel
ASTM C 871	(1995) Chemical Analysis of Thermal Insulation Materials for Leachable Chloride, Fluoride, Silicate, and Sodium Ions
ASTM C 916	(1985; Rev 1996) Adhesives for Duct Thermal Insulation
ASTM C 920	(1995) Elastomeric Joint Sealants
ASTM C 921	(1989 R; 1996) Determining the Properties of Jacketing Materials for Thermal Insulation
ASTM C 1126	(1996) Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
ASTM D 3278	(1996) Test Methods for Flash Point of Liquids by Small Scale & Closed-Cup Apparatus
ASTM E 84	(1996a) Surface Burning Characteristics of Building Materials
ASTM E 96	(1995) Water Vapor Transmission of Materials

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS  
INDUSTRY (MSS)

MSS SP-69	(1996) Pipe Hangers and Supports - Selection and Application
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MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)

MICA-01	(1993) National Commercial & Industrial Insulation Standards
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## 1.2 SYSTEM DESCRIPTION

Field-applied insulation and accessories on mechanical systems shall be as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated. "(AM#0001) \_\_\_\_\_"

## 1.3 GENERAL QUALITY CONTROL

### 1.3.1 Standard Products



Materials shall be the standard products of manufacturers regularly engaged in the manufacture of such products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

#### 1.3.2 Installer's Qualifications

Qualified installers shall have successfully completed three or more similar type jobs within the last 5 years.

#### 1.3.3 Surface Burning Characteristics

Unless otherwise specified, insulation not covered with a jacket shall have a flame spread rating no higher than 75 and a smoke developed rating no higher than 150. The outside surface of insulation systems which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread rating no higher than 25 and a smoke developed rating no higher than 50. Insulation materials located exterior to the building perimeter are not required to be fire-rated. Flame spread and smoke developed ratings shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Jackets shall comply with the flame spread and smoke developed ratings of 25/50 as determined by ASTM E 84.

#### 1.3.4 Identification of Materials

Packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval shall have manufacturer's stamp or label attached giving the name of the manufacturer and brand, and a description of the material.

#### 1.4 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-14 Samples

Thermal Insulation Materials; GA.

A complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. The product number, k-value, thickness and furnished accessories for each mechanical system requiring insulation shall be included. Materials furnished under this section of the specification shall be submitted at one time.

#### 1.5 STORAGE

Materials shall be delivered in the manufacturer's unopened containers. Materials delivered and placed in storage shall be provided with protection from weather, humidity, dirt, dust and other contaminants. Insulation

material and supplies that become dirty, dusty, wet, or otherwise contaminated may be rejected by the Contracting Officer.

## PART 2 PRODUCTS

### 2.1 GENERAL MATERIALS

Materials shall be compatible and shall not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either the wet or dry state. Materials to be used on stainless steel surfaces shall meet ASTM C 795 requirements. Materials shall be asbestos free and conform to the following:

#### 2.1.1 Adhesives

##### 2.1.1.1 Mineral Fiber Insulation Cement

Cement shall be in accordance with ASTM C 195.

##### 2.1.1.2 Lagging Adhesive

Lagging adhesives shall be nonflammable and fire-resistant and shall have flame spread and smoke developed ratings of 25/50 when measured in accordance with ASTM E 84. Adhesives shall be either the Class 1 or Class 2 type as defined below. Class 1 adhesive shall be pigmented white and be suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bounding fibrous glass tape to joints of fibrous glass board; or for bonding lagging cloth to thermal insulation. Class 2 adhesive shall be pigmented white and be suitable for attaching fibrous glass insulation to metal surfaces. Lagging adhesives shall be applied in strict accordance with the manufacturer's recommendations.

##### 2.1.2 Contact Adhesive

Adhesive may be dispersed in a nonhalogenated organic solvent with a low flash point (flash point less than minus 25 degrees F when tested in accordance with ASTM D 3278) or, dispersed in a nonflammable organic solvent which shall not have a fire point below 200 degrees F. The adhesive shall not adversely affect, initially or in service, the insulation to which it is applied, nor shall it cause any corrosive effect on metal to which it is applied. Any solvent dispersing medium or volatile component of the adhesive shall have no objectionable odor and shall not contain any benzene or carbon tetrachloride. The dried adhesive shall not emit nauseous, irritating, or toxic volatile matters or aerosols when the adhesive is heated to any temperature up to 212 degrees F. The adhesive shall be nonflammable and fire resistant.

##### 2.1.3 Caulking

ASTM C 920, Type S, Grade NS, Class 25, Use A.

##### 2.1.4 Corner Angles

Nominal 0.016 inch aluminum 1 x 1 inch with factory applied kraft backing. Aluminum shall be ASTM B 209, Alloy 3003, 3105, or 5005.

#### 2.1.5 Finishing Cement

Mineral fiber hydraulic-setting thermal insulating cement ASTM C 449/C 449M.

#### 2.1.6 Fibrous Glass Cloth and Glass Tape

Fibrous glass cloth and glass tape shall have flame spread and smoke developed ratings of no greater than 25/50 when measured in accordance with ASTM E 84. Fibrous glass cloth and tape shall be 20 x 20 maximum size mesh. Tape shall be 4 inch wide rolls. Class 3 tape shall be 4.5 ounces per square yard.

#### 2.1.7 Staples

Outward clinching type monel ASTM A 167, Type 304 or 316 stainless steel.

#### 2.1.8 Jackets

ASTM C 921, Type I, maximum moisture vapor transmission 0.02 perms, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 35 pound/inch width. ASTM C 921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 20 pound/inchwidth. Jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing.

##### 2.1.8.1 White Vapor Retarder ASJ (All Service Jacket)

For use on hot/cold pipes, ducts, or equipment vapor retarder jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing.

##### 2.1.8.2 Aluminum Jackets

Aluminum jackets shall be corrugated, embossed or smooth sheet, 0.016 inch nominal thickness; ASTM B 209, Temper H14, Temper H16, Alloy 3003, 5005, or 3105 with factory applied moisture retarder. Corrugated aluminum jacket shall not be used outdoors. Aluminum jacket securing bands shall be Type 304 stainless steel, 0.015 inch thick, 1/2 inch wide for pipe under 12 inch diameter and 3/4 inch wide for pipe over 12 inch and larger diameter.

Aluminum jacket circumferential seam bands shall be 2 x 0.016 inch aluminum matching jacket material. Bands for insulation below ground shall be 3/4 x 0.020 inch thick stainless steel, or fiberglass reinforced tape.

The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburgh or "Z" type longitudinal joint. When the "Z" joint is used, the bands at the circumferential joints shall be designed by the manufacturer to seal the joints and hold the jacket in place.

##### 2.1.8.3 Polyvinyl Chloride (PVC) Jackets

Polyvinyl chloride (PVC) jacket and fitting covers shall have high impact strength, UV resistant rating or treatment and moderate chemical resistance with minimum thickness 0.030 inch. Insulation under PVC jacket shall meet jacket manufacturer's written recommendations.

#### 2.1.9 Vapor Retarder Coating

The vapor retarder coating shall be fire and water resistant and appropriately selected for either outdoor or indoor service. Color shall be white. The water vapor permance of the compound shall not exceed 0.05 perm and shall be determined according to procedure B of ASTM E 96 utilizing apparatus described in ASTM E 96. The coating shall be a nonflammable, fire resistant type. The flash point of the compound shall not be less than 80 degrees F and shall be determined in accordance with ASTM D 3278. All other application and service properties shall be in accordance with ASTM C 647.

#### 2.1.10 Wire

Soft annealed ASTM A 580/A 580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

### 2.2 PIPE INSULATION MATERIALS

Pipe insulation materials shall be as follows:

#### 2.2.1 Aboveground Cold Pipeline

Insulation for minus 30 degrees to plus 60 degrees F shall be as follows:

##### 2.2.1.1 Cellular Glass

ASTM C 552, Type II, and Type III.

##### 2.2.1.2 Flexible Cellular Insulation

ASTM C 534, Type I or II. Type II shall have vapor retarder skin on both sides of the insulation.

#### 2.2.2 Aboveground Hot Pipeline

For aboveground hot pipeline above 60 degrees F insulation the following requirements shall be met.

##### 2.2.2.1 Mineral Fiber

ASTM C 547, Class 1 or Class 2 as required for the operating temperature range.

##### 2.2.2.2 Cellular Glass

ASTM C 552, Type II and Type III.

### 2.3 DUCT INSULATION MATERIALS

Duct insulation materials shall be as follows:

2.3.1 Cellular Glass

ASTM C 552, Type I.

2.3.2 Flexible Cellular

ASTM C 534 Type II.

2.4 EQUIPMENT INSULATION MATERIALS

Equipment insulation materials shall be as follows:

2.4.1 Cold Equipment Insulation

For temperatures below 60 degrees F.

2.4.1.1 Cellular Glass

ASTM C 552, Type I, Type III, or Type IV as required.

2.4.1.2 Flexible Cellular Insulation

ASTM C 534, Type II.

2.4.2 Hot Equipment Insulation

For temperatures above 60 degrees F.

2.4.2.1 Cellular Glass

ASTM C 552, Type I, Type III, or Type IV as required.

2.4.2.2 Flexible Cellular Insulation

ASTM C 534, Type II, to 200 degrees F.

PART 3 EXECUTION

3.1 APPLICATION - GENERAL

3.1.1 Installation

Except as otherwise specified, material shall be installed in accordance with the manufacturer's written instructions. Insulation materials shall not be applied until tests specified in other sections of this specification are completed. Material such as rust, scale, dirt and moisture shall be removed from surfaces to receive insulation. Insulation shall be kept clean and dry. Insulation shall not be removed from its shipping containers until the day it is ready to use and shall be returned to like containers or equally protected from dirt and moisture at the end of each workday. Insulation that becomes dirty shall be thoroughly cleaned

prior to use. If insulation becomes wet or if cleaning does not restore the surfaces to like new condition, the insulation will be rejected, and shall be immediately removed from the jobsite. Joints shall be staggered on multi layer insulation. Mineral fiber thermal insulating cement shall be mixed with demineralized water when used on stainless steel surfaces. Insulation, jacketing and accessories shall be installed in accordance with MICA-01 standard plates except where modified herein or on the drawings.

### 3.1.2 Fire stopping

Where pipes and ducts pass through fire walls, fire partitions, above grade floors, and fire rated chase walls, the penetration shall be sealed with fire stopping materials as specified in Section 07270 FIRE STOPPING.

### 3.1.3 Painting and Finishing

Painting shall be as specified in Section 09900 PAINTING, GENERAL.

### 3.1.4 Flexible Cellular Insulation

Flexible cellular insulation shall be installed with seams and joints sealed with a contact adhesive. Flexible cellular insulation shall not be used on surfaces greater than 200 degrees F. Seams shall be staggered when applying multiple layers of insulation. Insulation exposed to weather and not shown to have jacketing shall be protected with two coats of UV resistant finish as recommended by the manufacturer after the adhesive is dry.

### 3.1.5 Welding

No welding shall be done on piping, duct or equipment without written approval of the Contracting Officer. The capacitor discharge welding process may be used for securing metal fasteners to duct.

### 3.1.6 Pipes/Ducts/Equipment which Require Insulation

Insulation is required, unless stated otherwise, on all pipes, ducts, or equipment, which operate at or below 60 F and at or above 80 F.

## 3.2 PIPE INSULATION INSTALLATION

### 3.2.1 Pipe Insulation

#### 3.2.1.1 General

Pipe insulation shall be installed on aboveground hot and cold pipeline systems as specified below to form a continuous thermal retarder, including straight runs, fittings and appurtenances unless specified otherwise. Installation shall be with full length units of insulation and using a single cut piece to complete a run. Cut pieces or scraps abutting each other shall not be used. Pipe insulation shall be omitted on the following:

- a. Pipe used solely for fire protection.

- b. Chromium plated pipe to plumbing fixtures. However, fixtures for use by the physically handicapped shall have the hot water supply and drain, including the trap, insulated where exposed.
- c. Sanitary drain lines.
- d. Unions in pipe above 60 degrees F.
- e. Strainers in pipe above 60 degrees F.
- f. Check valves in pipe above 60 degrees F.
- g. Air chambers.

#### 3.2.1.2 Pipes Passing Through Sleeves

- a. Pipe insulation shall be continuous through the sleeve.
- b. An aluminum jacket with factory applied moisture retarder shall be provided over the insulation wherever penetrations require sealing.
- c. Where penetrating interior walls, the aluminum jacket shall extend 2 inches beyond either side of the wall and shall be secured on each end with a band.
- d. Where penetrating floors, the aluminum jacket shall extend from a point below the backup material to a point 10 inches above the floor with one band at the floor and one not more than 1 inch from the end of the aluminum jacket.
- e. Where penetrating waterproofed floors, the aluminum jacket shall extend from below the backup material to a point 2 inches above the flashing with a band 1 inch from the end of the aluminum jacket.
- f. Where penetrating exterior walls, the aluminum jacket required for pipe exposed to weather shall continue through the sleeve to a point 2 inches beyond the interior surface of the wall.
- g. Where penetrating roofs, pipe shall be insulated as required for interior service to a point flush with the top of the flashing and sealed with vapor retarder coating. The insulation for exterior application shall butt tightly to the top of flashing and interior insulation. The exterior aluminum jacket shall extend 2 inches down beyond the end of the insulation to form a counter flashing. The flashing and counter flashing shall be sealed underneath with caulking.
- h. In high abuse areas such as janitor closets and traffic areas in equipment rooms, kitchens, and mechanical rooms, aluminum jackets shall be utilized. Pipe insulation to the 5 ft level shall be protected.

#### 3.2.1.3 Pipes Passing Through Hangers

- a. Insulation, whether hot or cold application, shall be continuous through hangers. All horizontal pipes 2 inches and smaller shall be supported on hangers with the addition of a Type 40 protection shield to protect the insulation in accordance with MSS SP-69. Whenever insulation shows signs of being compressed, or when the insulation or jacket shows visible signs of distortion at or near the support shield, insulation inserts as specified below for piping larger than 2 inches shall be installed.
- b. Horizontal pipes larger than 2 inches at 60 degrees F and above shall be supported on hangers in accordance with MSS SP-69, and Section 15400 PLUMBING, GENERAL PURPOSE.
- c. Horizontal pipes larger than 2 inches and below 60 degrees F shall be supported on hangers with the addition of a Type 40 protection shield in accordance with MSS SP-69. An insulation insert of cellular glass or calcium silicate shall be installed above each shield. The insert shall cover not less than the bottom 180 degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 2 inches on each end beyond the protection shield. When insulation inserts are required per the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the weight of the pipe from crushing the insulation, as an option to installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert.
- d. Vertical pipes shall be supported with either Type 8 or Type 42 riser clamps with the addition of two Type 40 protection shields in accordance with MSS SP-69 covering the 360 degree arc of the insulation. An insulation insert of cellular glass or calcium silicate shall be installed between each shield and the pipe. The insert shall cover the 360 degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 2 inches on each end beyond the protection shield. When insulation inserts are required per the above, and the insulation thickness is less than 1 inch, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the hanger from crushing the insulation, as an option instead of installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert. The vertical weight of the pipe shall be supported with hangers located in a horizontal section of the pipe. When the pipe riser is longer than 30 feet, the weight of the pipe shall be additionally supported with hangers in the vertical run of the pipe which are directly clamped to the pipe, penetrating the pipe insulation. These hangers shall be insulated and the insulation jacket sealed as indicated herein for anchors in a similar service.
- e. Inserts shall be covered with a jacket material of the same appearance and quality as the adjoining pipe insulation jacket, shall overlap the adjoining pipe jacket 1-1/2 inches, and shall



be sealed as required for the pipe jacket. The jacket material used to cover inserts in flexible cellular insulation shall conform to ASTM C 921, Type 1, and is allowed to be of a different material than the adjoining insulation material.

#### 3.2.1.4 Pipes Passing Through Walls

- a. For hot water pipes supplying lavatories or other similar heated service which requires insulation, the insulation shall be terminated on the backside of the finished wall. The insulation termination shall be protected with two coats of vapor barrier coating with a minimum total thickness of 1/16 inch applied with glass tape embedded between coats (if applicable). The coating shall extend out onto the insulation 2 inches and shall seal the end of the insulation. Glass tape seams shall overlap 1 inch. Caulk the annular space between the pipe and wall penetration. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. The escutcheon plate shall overlap the wall penetration at least 3/8 inch.
- b. For domestic cold water pipes requiring insulation, the insulation shall be terminated on the finished side of the wall (i.e. insulation must cover the pipe throughout the wall penetration). The insulation shall be protected with two coats of vapor barrier coating with a minimum total thickness of 1/16 inch. The coating shall extend out onto the insulation 2 inches and shall seal the end of the insulation. Caulk the annular space between the pipe and wall penetration. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. The escutcheon plate shall overlap the wall penetration by at least 3/8 inch.

#### 3.2.1.5 Flexible Cellular Pipe Insulation

Flexible cellular pipe insulation shall be tubular form for pipe sizes 6 inches and less. Type II sheet insulation used on pipes larger than 6 inches shall not be stretched around the pipe. On pipes larger than 12 inches, adhere insulation directly to the pipe on the lower 1/3 of the pipe. Seams shall be staggered when applying multiple layers of insulation. Sweat fittings shall be insulated with miter-cut pieces the same size as on adjacent piping. Screwed fittings shall be insulated with sleeved fitting covers fabricated from miter-cut pieces and shall be overlapped and sealed to the adjacent pipe insulation.

#### 3.2.2 Aboveground Cold Pipelines

The following shall be included for aboveground cold pipelines minus 30 degrees to plus 60 degrees F:

- a. Domestic cold and chilled drinking water.
- b. Make-up water.
- c. Horizontal and vertical portions of interior roof drains.

d. Chilled water.

e. Air conditioner condensate drains.

### 3.2.2.1 Insulation Thickness

Insulation thickness for cold pipelines shall be determined using Table I.

Table I - Cold Piping Insulation Thickness  
Pipe Size (inches)

Type of Service	Material	Runouts up to 2 in	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger
Refrigerant suction piping	CG		1.5	1.5	1.5	1.5	1.5
	FC		1.0	1.0	1.0	1.0	1.0
	PF		1.0	1.0	1.0	1.0	1.0
Chilled water supply & return & dual temp piping	CG	1.5	1.5	1.5	2.0	2.0	2.0
	FC	0.5	1.0	1.0	1.0	1.0	1.0
	PF	0.5	1.0	1.0	1.0	1.0	1.0
Cold domestic water, above and below ceilings	CG	1.5	1.5	1.5	1.5	1.5	1.5
	FC	3/8	3/8	3/8	3/8	3/8	3/8
	PF	3/8	3/8	3/8	3/8	3/8	3/8
Exposed lavatory drains exposed domestic water piping & drains to areas for handicap personnel	FC	0.5	0.5	0.5	0.5	3/4	3/4
	MF	0.5	1.0	1.0	1.5	1.5	1.5
Horizontal roof drain leaders (including underside of roof drain fitting)	FC		1.0	1.5	1.5	1.5	1.5
	PF		0.5	0.5	0.5	0.5	0.5
	CG		1.5	1.5	1.5	1.5	1.5
Vertical roof drain leaders	FC		1.0	1.0	1.5	1.5	1.5
	PF		0.5	0.5	0.5	0.5	0.5
	CG		1.5	1.5	1.5	1.5	1.5
Air conditioning	FC		3/8	0.5	0.5	N/A	N/A
	PF		3/8	3/8	3/8	N/A	N/A

Table I - Cold Piping Insulation Thickness  
Pipe Size (inches)

Type of Service	Material	Runouts up to 2 in	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger
condensate drain located inside building							

LEGEND:

PF - Phenolic Foam  
CG - Cellular Glass  
CS - Calcium Silicate  
MF - Mineral Fiber  
FC - Flexible Cellular

3.2.2.2 Jacket for Fibrous and Cellular Glass Insulated Pipe

Insulation shall be covered with a factory applied vapor retarder jacket or field applied seal welded PVC jacket. Insulation inside the building shown to be protected with an aluminum jacket shall have the insulation and vapor retarder jacket installed as specified herein. The aluminum jacket shall be installed as specified for piping exposed to weather, except sealing of the laps of the aluminum jacket is not required. In high abuse areas such as janitor closets and traffic areas in equipment rooms, and mechanical rooms, aluminum jackets shall be utilized. Pipe insulation to the 5 ft level will be protected.

3.2.2.3 Insulation for Straight Runs (Fibrous, Cellular Glass and Phenolic Foam)

- a. Insulation shall be applied to the pipe with joints tightly butted. The ends of fibrous insulation shall be sealed off with vapor retarder coating at intervals not to exceed 15 feet.
- b. Longitudinal laps of the jacket material shall overlap not less than 1-1/2 inches. Butt strips 3 inches wide shall be provided for circumferential joints.
- c. Laps and butt strips shall be secured with adhesive and stapled on 4 inch centers if not factory self-sealing.
- d. Factory self-sealing lap systems may be used when the ambient temperature is between 40 degrees and 120 degrees F during installation. The lap system shall be installed in accordance with manufacturer's recommendations. Stapler shall be used only if specifically recommended by the manufacturer. Where gaps occur, the section shall be replaced or the gap repaired by applying adhesive under the lap and then stapling.

- e. All Staples, including those used to repair factory self-seal lap systems, shall be coated with a vapor retarder coating. All seams, except those on factory self-seal systems shall be coated with vapor retarder coating.
- f. Breaks and punctures in the jacket material shall be patched by wrapping a strip of jacket material around the pipe and securing it with adhesive, stapling, and coating with vapor retarder coating. The patch shall extend not less than 1-1/2 inches past the break.
- g. At penetrations such as thermometers, the voids in the insulation shall be filled and sealed with vapor retarder coating.

#### 3.2.2.4 Insulation for Fittings and Accessories

- a. Pipe insulation shall have ends thoroughly coated with a vapor retarder coating not less than 6 inches from each flange, union, valve, anchor, or fitting in all directions.
- b. Precut, preformed insulation for placement over fittings, flanges, unions, valves, anchors, and mechanical couplings shall be used. Precut, preformed insulation shall exhibit the same properties as the adjoining pipe insulation. Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Insulation of the same thickness and conductivity as the adjoining pipe insulation shall be used. If nesting size insulation is used, the insulation shall be overlapped 2 inches or one pipe diameter. Loose fill mineral fiber or insulating cement shall be used to fill the voids. Elbows insulated using segments shall not have less than 3 segments per elbow.
- c. Upon completion of installation of insulation on flanges, unions, valves, anchors, fittings and accessories, terminations and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with two coats of vapor retarder coating with a minimum total thickness of 1/16 inch, applied with glass tape embedded between coats. Tape seams shall overlap 1 inch. The coating shall extend out onto the adjoining pipe insulation 2 inches.
- d. Anchors attached directly to the pipe shall be insulated for a sufficient distance to prevent condensation but not less than 6 inches from the insulation surface.
- e. Flexible connections at pumps and other equipment shall be insulated with 0.59 inch flexible cellular insulation, unless otherwise indicated.
- f. Insulation shall be marked showing the location of unions, strainers, and check valves.

#### 3.2.2.5 Optional PVC Fitting Covers

At the option of the Contractor, premolded, one or two piece PVC fitting covers may be used in lieu of the vapor retarder and embedded glass tape. Factory premolded insulation segments shall be used under the fitting covers for elbows. Insulation segments shall be the same thickness as adjoining pipe insulation and the insulation shall be protected with one coat of vapor retarder coating under the PVC cover. The covers shall be secured by PVC vapor retarder tape, adhesive, seal-welding or with tacks made for securing PVC covers. Seams in the cover, and tacks and laps to adjoining pipe insulation jacket, shall be sealed with vapor retarder tape to ensure that the assembly has a continuous vapor seal.

### 3.2.3 Aboveground Hot Pipelines

For hot pipelines above 60 degrees F the following shall be included:

- a. Domestic hot water.
- .b Hot water heating.

#### 3.2.3.1 Insulation Thickness

Insulation thickness for hot pipelines shall be determined using Table II.

#### LEGEND:

PF - Phenolic Foam  
 CG - Cellular Glass  
 CS - Calcium Silicate  
 MF - Mineral Fiber  
 FC - Flexible Cellular

Table II - Hot Piping Insulation Thickness  
 Pipe Size (inches)

Type of Service (degrees F)	Material	Runouts up to 2 in	1 in & less	1.25 - 2 in	2.5 - 4 in	5 - 6 in	8 in & larger
Hot domestic water supply & recirculating system (200 F max)	CG	1.5	1.5	1.5	1.5	1.5	1.5
	FC	0.5	1.0	1.0	1.5	1.5	1.5
	PF	0.5	1.0	1.0	1.0	1.0	1.0
	MF	0.5	1.0	1.0	1.5	1.5	1.5
Heating hot water, supply & return (250 F max)	CG	1.5	1.5	2.0	2.0	2.0	2.5
	PF	0.5	1.0	1.0	1.0	1.0	1.5
	MF	0.5	1.5	1.5	2.0	2.5	3.0
	CS	1.0	1.5	2.0	2.5	2.5	2.5

#### 3.2.3.2 Jacket for Insulated Pipe

Insulation shall be covered, in accordance with manufacturer's recommendations, with a factory applied Type II jacket or field applied aluminum where required or seal welded PVC.

#### 3.2.3.3 Insulation for Straight Runs

- a. Insulation shall be applied to the pipe with joints tightly butted.
- b. Longitudinal laps of the jacket material shall overlap not less than 1-1/2 inches, and butt strips 3 inches wide shall be provided for circumferential joints.
- c. Laps and butt strips shall be secured with adhesive and stapled on 4 inch centers if not factory self-sealing. Adhesive may be omitted where pipe is concealed.
- d. Factory self-sealing lap systems may be used when the ambient temperature is between 40 degrees and 120 degrees F and shall be installed in accordance with manufacturer's instructions. Laps and butt strips shall be stapled whenever there is nonadhesion of the system. Where gaps occur, the section shall be replaced or the gap repaired by applying adhesive under the lap and then stapling.
- e. Breaks and punctures in the jacket material shall be patched by wrapping a strip of jacket material around the pipe and be secured with adhesive and stapled on 4 inch centers if not factory self-sealing. Adhesive may be omitted where pipe is concealed. Patch shall extend not less than 1-1/2 inches past the break.
- f. Flexible cellular pipe insulation shall be installed by slitting tubular sections and applying onto piping or tubing. Alternately, whenever possible, slide unslit sections over the open ends of piping or tubing. All seams and butt joints shall be secured and sealed with adhesive. When using self seal products only the butt joints shall be secured with adhesive. Insulation shall be pushed on the pipe, never pulled. Stretching of insulation may result in open seams and joints. All edges shall be clean cut. Rough or jagged edges of the insulation shall not be permitted. Proper tools such as sharp knives shall be used. Type II sheet insulation when used on pipe larger than 6 inches shall not be stretched around the pipe. On pipes larger than 12 inches, adhere sheet insulation directly to the pipe on the lower 1/3 of the pipe.

#### 3.2.3.4 Insulation for Fittings and Accessories

- a. The run of the line pipe insulation shall have the ends brought up to the item.
- b. Insulation of the same thickness and conductivity as the adjoining pipe insulation, either premolded or segmented, shall be placed around the item abutting the adjoining pipe insulation, or if nesting size insulation is used, overlapping 2 inches or one pipe

diameter. Loose fill mineral fiber or insulating cement shall be used to fill the voids. Insulation for elbows less than 3 inch size shall be premolded. Insulation for elbows 3 inch size and larger shall be either premolded or segmented. Elbows insulated using segments shall have not less than 3 segments per elbow. Insulation may be wired or taped on until finish is applied.

- c. Upon completion of installation of insulation on flanges, unions, valves, anchors, fittings and accessories, terminations and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with two coats of Class 1 adhesive applied with glass tape embedded between coats. Tape seams shall overlap 1 inch. Adhesive shall extend onto the adjoining insulation not less than 2 inches. The total dry film thickness shall be not less than 1/16 inch.
- d. Insulation terminations shall be tapered to unions at a 45-degree angle.
- e. At the option of the Contractor, factory premolded one- or two-piece PVC fitting covers may be used in lieu of the adhesive and embedded glass tape. Factory premolded segments or factory or field cut blanket insert insulation segments shall be used under the cover and shall be the same thickness as adjoining pipe insulation. The covers shall be secured by PVC vapor retarder tape, adhesive, seal-welding or with tacks made for securing PVC covers.

#### 3.2.4 Piping Exposed to Weather

Piping exposed to weather shall be insulated and jacketed as specified for the applicable service inside the building. After this procedure, an aluminum jacket shall be applied. PVC jacketing requires no factory applied jacket beneath it. Flexible cellular insulation exposed to weather shall be treated in accordance with paragraph PIPE INSULATION MATERIALS.

##### 3.2.4.1 Aluminum Jacket

The jacket for hot piping may be factory applied. The jacket shall overlap not less than 2 inches at longitudinal and circumferential joints and shall be secured with bands at not more than 12 inch centers. Longitudinal joints shall be overlapped down to shed water and located at 4 or 8 o'clock positions. Joints on piping 60 degrees F and below shall be sealed with caulking while overlapping to prevent moisture penetration. Where jacketing on piping 60 degrees F and below abuts an uninsulated surface, joints shall be caulked to prevent moisture penetration. Joints on piping above 60 degrees F shall be sealed with a moisture retarder.

##### 3.2.4.2 Insulation for Fittings

Flanges, unions, valves, fittings, and accessories shall be insulated and finished as specified for the applicable service. Two coats of an emulsion type weatherproof mastic recommended by the insulation manufacturer shall be applied with glass tape embedded between coats. Tape overlaps shall be

not less than 1 inch and the adjoining aluminum jacket not less than 2 inches. Factory preformed aluminum jackets may be used in lieu of the above. Molded PVC fitting covers shall be used with PVC lagging and adhesive welded moisture tight.

#### 3.2.4.3 PVC Lagging

PVC lagging shall be ultraviolet resistant and adhesive welded vapor tight with manufacturer's recommended adhesive. Installation shall include provision for thermal expansion.

### 3.3 DUCT INSULATION INSTALLATION

Corner angles shall be installed on external corners of insulation on ductwork in exposed finished spaces before covering with jacket.

#### 3.3.1 Duct Insulation Thickness

Duct insulation thickness shall be in accordance with Table III.

Table III - Minimum Duct Insulation (inches)

Cold Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5
Warm Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5

#### 3.3.2 Insulation and Vapor Retarder for Cold Air and Warm Air Duct

Insulation and vapor retarder for cold air duct below 60 degrees F: Ducts and associated equipment shall be insulated to a thickness which is in accordance with Table III. The following shall be insulated:

- a. Supply ducts.
- b. Flexible runouts (field-insulated).
- c. Plenums.
- d. Coil headers and return bends.
- e. Coil casings.
- f. Fresh air intake ducts.
- g. Mixing boxes (field-insulated).
- h. Ducts exposed to weather.

Insulation for rectangular ducts shall be flexible type where concealed,



minimum density 3/4 pcf and rigid type where exposed, minimum density 3 pcf. Insulation for round/oval ducts shall be flexible type, minimum density 3/4 pcf with a factory Type I jacket; or, a semi rigid board, minimum density 3 pcf, formed or fabricated to a tight fit, edges beveled and joints tightly butted and staggered, with a factory applied Type I all service jacket. Insulation for exposed ducts shall be provided with either a white, paintable, factory-applied Type I jacket or a vapor retarder jacket coating finish as specified. Fibrous and cellular glass insulation on concealed duct shall be provided with a factory-applied Type I vapor retarder jacket. The total dry film thickness shall be approximately 1/16 inch. Duct insulation shall be continuous through sleeves and prepared openings except fire wall penetrations. Duct insulation terminating at fire dampers, shall be continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air and which may be prone to condensate formation. Duct insulation and vapor retarder shall cover the collar, neck, and any uninsulated surfaces of diffusers, registers and grills. Vapor retarder materials shall be applied to form a complete unbroken vapor seal over the insulation.

#### 3.3.2.1 Installation on Concealed Duct

- a. For rectangular, oval or round ducts, insulation shall be attached by applying Class 2 adhesive around the entire perimeter of the duct in 6 inch wide strips on 12 inch centers.
- b. For rectangular and oval ducts, 24 inches and larger insulation shall be additionally secured to bottom of ducts by the use of mechanical fasteners. Fasteners shall be spaced on 18 inch centers and not more than 18 inches from duct corners.
- c. For rectangular, oval and round ducts, mechanical fasteners shall be provided on sides of duct risers for all duct sizes. Fasteners shall be spaced on 18 inch centers and not more than 18 inches from duct corners.
- d. Insulation shall be impaled on the mechanical fasteners where used and shall be pressed thoroughly into the adhesive. Care shall be taken to ensure vapor retarder jacket joints overlap 2 inches. The insulation shall not be compressed to a thickness less than that specified. Insulation shall be carried over standing seams and trapeze-type duct hangers.
- e. Self-locking washers shall be installed where mechanical fasteners are used. The pin shall be trimmed back and bent over.
- f. Jacket overlaps shall be secured under the overlap with Class 2 adhesive and stapled on 4 inch centers. Staples and seams shall be coated with a brush coat of vapor retarder coating.
- g. Breaks in the jacket material shall be covered with patches of the same material as the vapor retarder. The patches shall extend not less than 2 inches beyond the break or penetration in all directions and shall be secured with Class 2 adhesive and staples. Staples and joints shall be sealed with a brush coat of vapor

retarder coating.

- h. At jacket penetrations such as hangers, thermometers, and damper operating rods, voids in the insulation shall be filled and the penetration sealed with a brush coat of vapor retarder coating.
- i. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and uninsulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.
- j. Where insulation standoff brackets occur, insulation shall be extended under the bracket and the jacket terminated at the bracket.

#### 3.3.2.2 Installation on Exposed Duct Work

- a. For rectangular ducts, rigid insulation shall be secured to the duct by mechanical fasteners on all four sides of the duct, spaced not more than 12 inches apart and not more than 3 inches from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 12 inches and larger. One row shall be provided for each side of duct less than 12 inches.
- b. Duct insulation shall be formed with minimum jacket seams. Each piece of rigid insulation shall be fastened to the duct using mechanical fasteners. When the height of projections is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over. Vapor retarder jacket shall be continuous across seams, reinforcing, and projections. When height of projections is greater than the insulation thickness, insulation and jacket shall be carried over.
- c. Insulation shall be impaled on the fasteners; self-locking washers shall be installed and the pin trimmed and bent over.
- d. Joints in the insulation jacket shall be sealed with a 4 inchwide strip of the same material as the vapor retarder jacket. The strip shall be secured with Class 2 adhesive and stapled. Staples and seams shall be sealed with a brush coat of vapor retarder coating.
- e. Breaks and ribs or standing seam penetrations in the jacket material shall be covered with a patch of the same material as the jacket. Patches shall extend not less than 2 inches beyond the break or penetration and shall be secured with Class 2 adhesive and stapled. Staples and joints shall be sealed with a brush coat of vapor retarder coating.
- f. At jacket penetrations such as hangers, thermometers, and damper operating rods, the voids in the insulation shall be filled and

the penetrations sealed with a brush coat of vapor retarder coating.

- g. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and uninsulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.
- h. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation with minimum density of 3/4 pcf, attached by applying Class 2 adhesive around the entire perimeter of the duct in 6 inch wide stripe on 12 inch centers.

### 3.3.3 Duct Test Holes

After duct systems have been tested, adjusted, and balanced, breaks in the insulation and jacket shall be repaired in accordance with the applicable section of this specification for the type of duct insulation to be repaired.

## 3.4 EQUIPMENT INSULATION INSTALLATION

### 3.4.1 General

Removable insulation sections shall be provided to cover parts of equipment which must be opened periodically for maintenance including vessel covers, fasteners, flanges and accessories. Equipment insulation shall be omitted on the following:

- a. Handholes.
- b. Boiler manholes.
- c. Cleanouts.
- d. ASME stamps.
- e. Manufacturer's nameplates.

### 3.4.2 Insulation for Cold Equipment

Cold equipment below 60 degrees F: Insulation shall be furnished on equipment handling media below 60 degrees F including the following:

- a. Pumps.
- b. Refrigeration equipment parts that are not factory insulated.
- c. Drip pans under chilled equipment.
- d. Duct mounted coils.

- e. Pneumatic water tanks.
- f. Roof drain bodies.
- g. Air handling equipment parts that are not factory insulated.
- h. Expansion and air separation tanks.

#### 3.4.2.1 Insulation Type

Insulation shall be suitable for the temperature encountered. Thicknesses shall be as follows:

- a. Equipment handling media between 35 and 60 degrees F: 2 inch thick cellular glass, 1-1/2 inch thick flexible cellular, or 1 inch thick phenolic foam.
- b. Equipment handling media between 0 degree F and 34 degrees F: 3-1/2 inch thick cellular glass, 2-1/2 inch flexible cellular, or 1-1/2 inch thick phenolic foam.
- c. Equipment handling media between minus 30 degrees F and 1 degree F: 4 inch thick cellular glass 3 inch thick flexible cellular, or 1-1/2 inch thick phenolic foam.

#### 3.4.2.2 Pump Insulation

- a. Pumps shall be insulated by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints which do not leave raw ends of insulation exposed. Joints between sides and between sides and bottom shall be joined by adhesive with lap strips for rigid mineral fiber and contact adhesive for flexible cellular insulation. The box shall conform to the requirements of MICA-01 plate No. 49 when using flexible cellular insulation. Joints between top cover and sides shall fit tightly forming a female shiplap joint on the side pieces and a male joint on the top cover, thus making the top cover removable.
- b. Exposed insulation corners shall be protected with corner angles.
- c. Upon completion of installation of the insulation, including removable sections, two coats of vapor retarder coating shall be applied with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. Caulking shall be applied to parting line, between equipment and removable section insulation, and at all penetrations.

#### 3.4.2.3 Other Equipment

- a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and

joints shall be tightly butted and staggered.

- b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not more than 12 inch centers except flexible cellular which shall be adhered. Insulation corners shall be protected under wires and bands with suitable corner angles.
- c. Cellular glass and phenolic foam insulation shall be set in a coating of bedding compound, and joints shall be sealed with bedding compound as recommended by the manufacturer. Mineral fiber insulation joints shall be filled with finishing cement.
- d. Insulation on heads of heat exchangers shall be removable. Removable section joints shall be fabricated using a male-female shiplap type joint. The entire surface of the removable section shall be finished by applying two coats of vapor retarder coating with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch.
- e. Exposed insulation corners shall be protected with corner angles.
- f. Insulation on equipment with ribs shall be applied over 6 x 6 inches by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 2 x 2 inch washers or shall be securely banded or wired in place on 12 inch centers.

#### 3.4.2.4 Vapor Retarder

Upon completion of installation of insulation, penetrations shall be caulked. Two coats of vapor retarder coating shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line between equipment and removable section insulation.

#### 3.4.3 Insulation for Hot Equipment

Insulation shall be furnished on equipment handling media above 60 degrees F including the following:

- a. Pumps handling media above 130 degrees F.
- b. Air separation tanks.
- c. Unjacketed boilers or parts of boilers.

##### 3.4.3.1 Insulation

Insulation shall be suitable for the temperature encountered. Insulation thicknesses shall be as follows:

- a. Equipment handling media to 600 degrees F: 5 inch thick rigid mineral fiber, 6 inch thick flexible mineral fiber, 6 inch thick calcium silicate, 6 inch thick cellular glass.

#### 3.4.3.2 Insulation of Pumps

Pumps shall be insulated by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints which do not leave raw ends of insulation exposed. Bottom and sides shall be banded to form a rigid housing which does not rest on the pump. Joints between top cover and sides shall fit tightly. The top cover shall have a joint forming a female shiplap joint on the side pieces and a male joint on the top cover, making the top cover removable. Two coats of Class I adhesive shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line of the removable sections and penetrations.

#### 3.4.3.3 Other Equipment

- a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.
- b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not greater than 12 inch centers except flexible cellular which shall be adhered. Insulation corners shall be protected under wires and bands with suitable corner angles.
- c. On high vibration equipment, cellular glass insulation shall be set in a coating of bedding compound as recommended by the manufacturer, and joints shall be sealed with bedding compound. Mineral fiber joints shall be filled with finishing cement.
- d. Exposed insulation corners shall be protected with corner angles.
- e. Upon completion of installation of insulation, penetrations shall be caulked. Two coats of Class I adhesive shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Caulking shall be applied to parting line between equipment and removable section insulation.

#### 3.4.4 Equipment Handling Dual Temperature Media

Below and above 60 degrees F: Equipment handling dual temperature media shall be insulated as specified for cold equipment.

#### 3.4.5. Optional Panels

At the option of the Contractor, prefabricated metal insulation panels may

be used in lieu of the insulation and finish previously specified. Thermal performance shall be equal to or better than that specified for field applied insulation. Panels shall be the standard catalog product of a manufacturer of metal insulation panels. Fastenings, flashing, and support system shall conform to published recommendations of the manufacturer for weatherproof installation and shall prevent moisture from entering the insulation. Panels shall be designed to accommodate thermal expansion and to support a 250 pound walking load without permanent deformation or permanent damage to the insulation. Exterior metal cover sheet shall be aluminum and exposed fastenings shall be stainless steel or aluminum.

-- End of Section --

## SECTION 15895

AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM  
**02/94**

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI ANSI/ARI 410	(1991) Forced-Circulation Air-Cooling and Air-Heating Coils
ARI ANSI/ARI 430	(1989) Central-Station Air-Handling Units
ARI Guideline D	(1987) Application and Installation of Central Station Air-Handling Units

## AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA ANSI/AMCA 210	(1985) Laboratory Methods of Testing Fans for Rating
AMCA 300	(1996) Reverberant Room Method for Sound Testing of Fans

## AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABEMA)

ABEMA Std 9	(1990) Load Ratings and Fatigue Life for Ball Bearings
ABEMA Std 11	(1990) Load Ratings and Fatigue Life for Roller Bearings

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 53	(1997) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 123	(1989a) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 167	(1996) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A 924/A 924M	(1996a) General Requirements for Steel



Sheet, Metallic-Coated by the Hot-Dip  
Process

ASTM B 117 (1997) Operating Salt Spray (FOG) Apparatus

ASTM C 916 (1985; R 1996) Adhesives for Duct Thermal  
Insulation

ASTM C 1071 (1991) Thermal and Acoustical Insulation  
(Glass Fiber, Duct Lining Material)

ASTM D 520 (1984; R 1995) Zinc Dust Pigment

ASTM D 1654 (1992) Evaluation of Painted or Coated  
Specimens Subjected to Corrosive  
Environments

ASTM D 3359 (1995a) Measuring Adhesion by Tape Test

ASTM E 84 (1996a) Surface Burning Characteristics of  
Building Materials

ASTM E 437 (1992) Industrial Wire Cloth and Screens  
(Square Opening Series)

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING  
ENGINEERS (ASHRAE)

ASHRAE 52.1 (1992) Gravimetric and Dust-Spot Procedures  
for Testing Air-Cleaning Devices Used in  
General Ventilation for Removing Particulate  
Matter

ASHRAE ANSI/ASHRAE 68 (1986) Laboratory Method of Testing In-Duct  
Sound Power Measurement Procedures for Fans

ASHRAE 70 (1991) Method of Testing for Rating the  
Performance of Air Outlets and Inlets

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1 (1993; Rev 1; Rev 2; Rev 3) Motors and  
Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A (1996) Installation of Air Conditioning and  
Ventilating Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION  
(SMACNA)

SMACNA-05 (1992) Fire, Smoke and Radiation Damper  
Installation Guide for HVAC Systems

SMACNA-06 (1995) HVAC Duct Construction Standards -  
Metal and Flexible

UNDERWRITERS LABORATORIES (UL)

UL 94 (1996; Rev thru Jul 1997) Tests for  
Flammability of Plastic Materials for  
Parts in Devices and Appliances

UL 181 (1996; Rev Oct 1996) Factory-Made Air  
Ducts and Air Connectors

UL 214 (1997) Tests for Flame-Propagation of  
Fabrics and Films

UL 555 (1995) Fire Dampers

UL 586 (1996) High-Efficiency, Particulate, Air  
Filter Units

UL 705 (1994; Rev thru Mar 1996) Power Ventilators

UL 723 (1996) Test for Surface Burning  
Characteristics of Building Materials

UL 900 (1994; Rev thru Apr 1997) Test Performance  
of Air Filter Units

UL Bld Mat Dir (1997) Building Materials Directory

UL Elec Const Dir (1998) Electrical Construction Equipment  
Directory

UL Fire Resist Dir (1998) Fire Resistance Directory (2 Vol.)

1.2 COORDINATION OF TRADES

Ductwork, piping offsets, fittings, and accessories shall be furnished as required to provide a complete installation and to eliminate interference with other construction.

1.3 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, or other contaminants.

1.4 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

## SD-01 Data

Components and Equipment Data; GA.

Manufacturer's catalog data shall be included with the detail drawings for the following items. The data shall be highlighted to show model, size, options, etc., that are intended for consideration. Data shall be adequate to demonstrate compliance with contract requirements for the following:

- a. Piping Components
- b. Ductwork Components
- c. Air Systems Equipment
- d. Air Handling Units

## SD-04 Drawings

Air Supply, Distribution, Ventilation, and Exhaust Equipment; GA.

Drawings shall consist of equipment layout including assembly and installation details and electrical connection diagrams; ductwork layout showing the location of all supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications; and piping layout showing the location of all guides and anchors, the load imposed on each support or anchor, and typical support details. Drawings shall include any information required to demonstrate that the system has been coordinated and will properly function as a unit and shall show equipment relationship to other parts of the work, including clearances required for operation and maintenance.

## SD-06 Instructions

Test Procedures; FIO.

Proposed test procedures for piping hydrostatic test, ductwork leak test, and performance tests of systems, at least 2 weeks prior to the start of related testing.

Welding Procedures; FIO.

A copy of qualified welding procedures, at least 2 weeks prior to the start of welding operations.

System Diagrams; GA.

Proposed diagrams, at least 2 weeks prior to start of related testing. System diagrams that show the layout of equipment, piping, and ductwork, and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system shall be framed

under glass or laminated plastic. After approval, these items shall be posted where directed.

#### SD-07 Schedules

Test Schedules; FIO.

Proposed test schedules for and performance tests, at least 2 weeks prior to the start of related testing.

Field Training Schedule; FIO.

Proposed schedule for field training, at least 2 weeks prior to the start of related training.

#### SD-08 Statements

Similar Services; GA.

Statement demonstrating successful completion of similar services on at least 5 projects of similar size and scope, at least 2 weeks prior to submittal of other items required by this section.

Welding Qualification; FIO.

A list of names and identification symbols of qualified welders and welding operators, at least 2 weeks prior to the start of welding operations.

#### SD-09 Reports

Test Reports; GA.

Test reports for the piping hydrostatic test, ductwork leak test, and performance tests in booklet form, upon completion of testing. Reports shall document phases of tests performed including initial test summary, repairs/adjustments made, and final test results.

#### SD-13 Certificates

Bolts; GA.

Written certification from the bolt manufacturer that the bolts furnished comply with the requirements of this specification. The certification shall include illustrations of product markings, and the number of each type of bolt to be furnished.

#### SD-19 Operation and Maintenance Manuals

Air Supply, Distribution, Ventilation, and Exhaust Manuals; GA.

Six manuals listing step-by-step procedures required for system startup, operation, shutdown, and routine maintenance, at least 2 weeks prior to field training. The manuals shall include the manufacturer's name, model number, parts list, list of parts and tools that should be kept in stock by

the owner for routine maintenance including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization (including address and telephone number) for each item of equipment. Each service organization submitted shall be capable of providing 4 hour onsite response to a service call on an emergency basis.

## PART 2 PRODUCTS

### 2.1 STANDARD PRODUCTS

Components and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years before bid opening. The 2-year experience shall include applications of components and equipment under similar circumstances and of similar size. The 2 years must be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. The equipment items shall be supported by a service organization.

### 2.2 ASBESTOS PROHIBITION

Asbestos and asbestos-containing products shall not be used.

### 2.3 NAMEPLATES

Equipment shall have a nameplate that identifies the manufacturer's name, address, type or style, model or serial number, and catalog number.

### 2.4 EQUIPMENT GUARDS AND ACCESS

Belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact shall be fully enclosed or guarded according to OSHA requirements. High temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard shall be properly guarded or covered with insulation of a type specified.

### 2.5 PIPING COMPONENTS

#### 2.5.1 Steel Pipe

Piping components shall be as specified in Section 15650 CENTRAL REGRIGERATED AIR-CONDITIONING SYSTEM FOR CHILLED WATER SYSTEM and Section 15569 HEATING WATER SYSTEM for heating hot water system.

#### 2.5.2 Insulation

Shop and field applied insulation shall be as specified in Section 15080

## THERMAL INSULATION FOR MECHANICAL SYSTEMS.

## 2.5.3 Condensate Drain Lines

Condensate drainage shall be provided for each item of equipment that generates condensate as specified for drain, waste, and vent piping systems in Section 15400 PLUMBING, GENERAL PURPOSE.

## 2.6 ELECTRICAL WORK

Electrical motor-driven equipment specified shall be provided complete with motor, motor starter, and controls. Unless otherwise specified, electric equipment, including wiring and motor efficiencies, shall be according to Section 16415 ELECTRICAL WORK, INTERIOR. Electrical characteristics and enclosure type shall be as shown. Unless otherwise indicated, motors of 1 hp and above shall be high efficiency type. Motor starters shall be provided as specified under Division 16. Each motor shall be according to NEMA MG 1 and shall be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor.

## 2.7 CONTROLS

“(AM#0001)Controls shall be provided as specified in Section 15951 HEATING, VENTILATING AND AIR CONDITIONING (HVAC) CONTROL SYSTEMS.”

## 2.8 DUCTWORK COMPONENTS

## 2.8.1 Metal Ductwork

All aspects of metal ductwork construction, including all fittings and components, shall comply with SMACNA-06 unless otherwise specified. Elbows shall be radius type with a centerline radius of 1-1/2 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes may be used. Static pressure Class 1/2, 1, and 2 inch w.g. ductwork shall meet the requirements of Seal Class C. Class 3 through 10 inch shall meet the requirements of Seal Class A. Sealants shall conform to fire hazard classification specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Pressure sensitive tape shall not be used as a sealant. Spiral lock seam duct, and flat oval shall be made with duct sealant and locked with not less than 3 equally spaced drive screws or other approved methods indicated in SMACNA-06. The sealant shall be applied to the exposed male part of the fitting collar so that the sealer will be on the inside of the joint and fully protected by the metal of the duct fitting. One brush coat of the sealant shall be applied over the outside of the joint to at least 2 inch band width covering all screw heads and joint gap. Dents in the male portion of the slip fitting collar will not be acceptable. Outdoor air intake ducts and plenums shall be fabricated with watertight soldered or brazed joints and seams.

## 2.8.1.1 Transitions

Diverging air flow transitions shall be made with each side pitched out a maximum of 15 degrees, for an included angle of 30 degrees. Transitions

for converging air flow shall be made with each side pitched in a maximum of 30 degrees, for an included angle of 60 degrees, or shall be as indicated. Factory-fabricated reducing fittings for systems using round duct sections when formed to the shape of the ASME short flow nozzle, need not comply with the maximum angles specified.

#### 2.8.1.2 Insulated Nonmetallic Flexible Duct Runouts

Flexible duct runouts shall be used only where indicated. Runout length shall be as shown on the drawings, but shall in no case exceed 6 feet. Runouts shall be preinsulated, factory fabricated, and shall comply with NFPA 90A and UL 181. Either field or factory applied vapor barrier shall be provided. Where coil induction or high velocity units are supplied with vertical air inlets, a streamlined and vaned and mitered elbow transition piece shall be provided for connection to the flexible duct or hose. The last elbow to these units, other than the vertical air inlet type, shall be a die-stamped elbow and not a flexible connector. Insulated flexible connectors may be used as runouts. The insulated material and vapor barrier shall conform to the requirements of Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. The insulation material surface shall not be exposed to the air stream.

#### 2.8.1.3 General Service Duct Connectors

A flexible duct connector approximately 6 inches in width shall be provided where sheet metal connections are made to fans or where ducts of dissimilar metals are connected. For round/oval ducts, the flexible material shall be secured by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, the flexible material locked to metal collars shall be installed using normal duct construction methods. The composite connector system shall comply with UL 214 and be classified as "flame-retarded fabrics" in UL Bld Mat Dir.

#### 2.8.2 Ductwork Accessories

##### 2.8.2.1 Duct Access Doors

Access doors shall be provided in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system, and unless otherwise shown, shall conform to SMACNA-06. Access doors shall be provided upstream and downstream of air flow measuring primaries and heating and cooling coils. Doors shall be minimum 15 x 18 inches, unless otherwise shown. Where duct size will not accommodate this size door, the doors shall be made as large as practicable. Doors 24 x 24 inches or larger shall be provided with fasteners operable from both sides. Doors in insulated ducts shall be the insulated type.

##### 2.8.2.2 Fire Dampers

Fire dampers shall be 1-1/2 hour fire rated unless otherwise indicated. Fire dampers shall conform to the requirements of NFPA 90A and UL 555. Fire dampers shall be automatic operating type and shall have a dynamic

rating suitable for the maximum air velocity and pressure differential to which it will be subjected. Fire dampers shall be approved for the specific application, and shall be installed according to their listing. Fire dampers shall be equipped with a steel sleeve or adequately sized frame installed in such a manner that disruption of the attached ductwork, if any, will not impair the operation of the damper. Sleeves or frames shall be equipped with perimeter mounting angles attached on both sides of the wall or floor opening. Ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce the ceiling of the assemblies shall be constructed in conformance with UL Fire Resist Dir. Fire dampers shall be curtain type with damper blades out of the air stream. Dampers shall not reduce the duct or the air transfer opening cross-sectional area. Dampers shall be installed so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness. Unless otherwise indicated, the installation details given in SMACNA-05 and in manufacturer's instructions for fire dampers shall be followed.

#### 2.8.2.3 Splitters and Manual Balancing Dampers

Splitters and manual balancing dampers shall be furnished with accessible operating mechanisms. Where operators occur in finished portions of the building, operators shall be chromium plated with all exposed edges rounded. Splitters shall be operated by quadrant operators or 3/16 inch rod brought through the side of the duct with locking setscrew and bushing.

Two rods are required on splitters over 8 inches. Manual volume control dampers shall be operated by locking-type quadrant operators. Dampers and splitters shall be 2 gauges heavier than the duct in which installed. Unless otherwise indicated, multileaf dampers shall be opposed blade type with maximum blade width of 12 inches. Access doors or panels shall be provided for all concealed damper operators and locking setscrews. Unless otherwise indicated, the locking-type quadrant operators for dampers, when installed on ducts to be thermally insulated, shall be provided with stand-off mounting brackets, bases, or adapters to provide clearance between the duct surface and the operator not less than the thickness of the insulation. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer. Volume dampers shall be provided where indicated.

#### 2.8.2.4 Air Deflectors and Branch Connections

Air deflectors shall be provided at duct mounted supply outlets, at takeoff or extension collars to supply outlets, at duct branch takeoff connections, and at 90 degree elbows, as well as at locations as indicated on the drawings or otherwise specified. Conical branch connections or 45 degree entry connections may be used in lieu of deflectors or extractors for branch connections. All air deflectors, except those installed in 90 degree elbows, shall be provided with an approved means of adjustment. Adjustment shall be made from easily accessible means inside the duct or from an adjustment with sturdy lock on the face of the duct. When installed on ducts to be thermally insulated, external adjustments shall be provided with stand-off mounting brackets, integral with the adjustment device, to provide clearance between the duct surface and the adjustment device not less than the thickness of the thermal insulation. Air



deflectors shall be factory-fabricated units consisting of curved turning vanes or louver blades designed to provide uniform air distribution and change of direction with minimum turbulence or pressure loss. Air deflectors shall be factory or field assembled. Blade air deflectors, also called blade air extractors, shall be approved factory fabricated units consisting of equalizing grid and adjustable blade and lock. Adjustment shall be easily made from the face of the diffuser or by position adjustment and lock external to the duct. Stand-off brackets shall be provided on insulated ducts and are described herein. Fixed air deflectors, also called turning vanes, shall be provided in 90 degree elbows.

### 2.8.3 Duct Sleeves, Framed Prepared Openings, Closure Collars

#### 2.8.3.1 Duct Sleeves

Duct sleeves shall be provided for round ducts 15 inches in diameter or less passing through floors, walls, ceilings, or roof, and installed during construction of the floor, wall, ceiling, or roof. Round ducts larger than 15 inches in diameter and square, rectangular, and oval ducts passing through floors, walls, ceilings, or roof shall be installed through framed prepared openings. The Contractor shall be responsible for the proper size and location of sleeves and prepared openings. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Framed prepared openings shall be fabricated from 20 gauge galvanized steel, unless otherwise indicated. Where sleeves are installed in bearing walls or partitions, black steel pipe, ASTM A 53, Schedule 20 shall be used. Sleeve shall provide 1 inch clearance between the duct and the sleeve or 1 inch clearance between the insulation and the sleeve for insulated ducts.

#### 2.8.3.2 Framed Prepared Openings

Openings shall have 1 inch clearance between the duct and the opening or 1 inch clearance between the insulation and the opening for insulated ducts.

#### 2.8.3.3 Closure Collars

Collars shall be fabricated of galvanized sheet metal not less than 4 inches wide, unless otherwise indicated, and shall be installed on exposed ducts on each side of walls or floors where sleeves or prepared openings are provided. Collars shall be installed tight against surfaces. Collars shall fit snugly around the duct or insulation. Sharp edges of the collar around insulated duct shall be ground smooth to preclude tearing or puncturing the insulation covering or vapor barrier. Collars for round ducts 15 inches in diameter or less shall be fabricated from 20 gauge galvanized steel. Collars for round ducts larger than 15 inches and square, and rectangular ducts shall be fabricated from 18 gauge galvanized steel. Collars shall be installed with fasteners on maximum 6 inch centers, except that not less than 4 fasteners shall be used.

#### 2.8.4 Plenums

##### 2.8.4.1 Plenum

Plenums shall be fabricated and erected as shown in SMACNA-06, as applicable. Unless otherwise indicated, system casing shall be constructed of not less than 16 gauge galvanized sheet steel. Cooling coil drain pans with 1 inch threaded outlet shall be provided to collect condensation from the cooling coils. Drain pans shall be fabricated of not lighter than 16 gauge steel, galvanized after fabrication or of 18 gauge corrosion-resisting sheet steel conforming to ASTM A 167, Type 304, welded and stiffened. Drain pans exposed to the atmosphere shall be thermally insulated to prevent condensation. Insulation shall be coated with a flame resistant waterproofing material. Separate drain pans shall be provided for each vertical coil section, and a separate drain line shall be provided for each pan. Pans shall be generously sized to ensure capture of entrained moisture on the downstream-air side of the coil. Openings in the casing, such as for piping connections, shall be sealed and covered to prevent air leakage. Water seal for the drain shall provide at least 2 inch water gauge greater than the maximum negative pressure in the coil space.

#### 2.8.5 Sound Attenuation Equipment

##### a. Acoustical Duct Liner:

Acoustical duct lining shall be fibrous glass designed exclusively for lining ductwork and shall conform to the requirements of ASTM C 1071, Type I and II. Liner composition may be uniform density, graduated density, or dual density, as standard with the manufacturer. Lining shall be coated, not less than 1 inch thick. Where acoustical duct liner is used, liner or combination of liner and insulation applied to the exterior of the ductwork shall be the thermal equivalent of the insulation specified in Section 15080

THERMAL INSULATION FOR MECHANICAL SYSTEMS. Duct sizes shown shall be increased to compensate for the thickness of the lining used. In lieu of sheet metal duct with field-applied acoustical lining, acoustically equivalent lengths of fibrous glass duct or factory fabricated double-walled internally insulated duct with perforated liner may be provided. Net insertion loss value, static pressure drop, and air flow velocity capacity data shall be certified by a nationally recognized independent acoustical laboratory.

#### 2.8.6 Diffusers, Registers, and Grilles

Units shall be factory-fabricated of steel, corrosion-resistant steel, or aluminum and shall distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than 50 fpm in occupied zone, or dead spots anywhere in the conditioned area. Outlets for diffusion, spread, throw, and noise level shall be as required for specified performance. Performance shall be certified according to ASHRAE 70. Inlets and outlets shall be sound rated and certified according to ASHRAE 70. Sound power level shall be as indicated. Diffusers and registers shall be provided with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device will be acceptable. Volume dampers shall be opposed blade type for all diffusers and registers, except linear slot diffusers. Linear slot diffusers shall be provided with round or

elliptical balancing dampers. Where the inlet and outlet openings are located less than 7 feet above the floor, they shall be protected by a grille or screen according to NFPA 90A.

#### 2.8.6.1 Diffusers

Diffuser types shall be as indicated. Ceiling mounted units shall be furnished with anti-smudge devices, unless the diffuser unit minimizes ceiling smudging through design features. Diffusers shall be provided with air deflectors of the type indicated. Air handling troffers or combination light and ceiling diffusers shall conform to the requirements of UL Elec Const Dir for the interchangeable use as cooled or heated air supply diffusers or return air units. Ceiling mounted units shall be installed with rims tight against ceiling. Sponge rubber gaskets shall be provided between ceiling and surface mounted diffusers for air leakage control. Suitable trim shall be provided for flush mounted diffusers. Duct collar connecting the duct to diffuser shall be airtight and shall not interfere with volume controller. Return or exhaust units shall be similar to supply diffusers.

#### 2.8.6.2 Registers and Grilles

Units shall be four-way directional-control type, except that return and exhaust registers may be fixed horizontal or vertical louver type similar in appearance to the supply register face. Registers shall be provided with sponge-rubber gasket between flanges and wall or ceiling. Wall supply registers shall be installed at least 6 inches below the ceiling unless otherwise indicated. Return and exhaust registers shall be located 6 inches above the floor unless otherwise indicated. Four-way directional control may be achieved by a grille face which can be rotated in 4 positions or by adjustment of horizontal and vertical vanes. Grilles shall be as specified for registers, without volume control damper.

#### 2.8.7 Louvers

Louvers for installation in exterior walls which are associated with the air supply and distribution system shall be as specified in Section 07600 SHEET METALWORK, GENERAL.

#### 2.8.8 Air Vents, Penthouses, and Goosenecks

Air vents, penthouses, and goosenecks shall be fabricated from galvanized steel or aluminum sheets with galvanized or aluminum structural shapes. Sheet metal thickness, reinforcement, and fabrication shall conform to SMACNA-06. Louver blades shall be accurately fitted and secured to frames.

Edges of louver blades shall be folded or beaded for rigidity and baffled to exclude driving rain. Air vents, penthouses, and goosenecks shall be provided with bird screen.

#### 2.8.9 Bird Screens and Frames

Bird screens shall conform to ASTM E 437, Type I, Class 1, 2 by 2 mesh, 0.063 inch diameter aluminum wire or 0.031 inch diameter stainless steel wire. Frames shall be removable type or stainless steel or extruded

aluminum.

## 2.9 AIR SYSTEMS EQUIPMENT

### 2.9.1 Fans

Fans shall be tested and rated according to AMCA ANSI/AMCA 210. Fans may be connected to the motors either directly or indirectly with V-belt drive.

V-belt drives shall be designed for not less than 150 percent of the connected driving capacity. Motor sheaves shall be variable pitch for 15 hp and below and fixed pitch as defined by ARI Guideline D. Variable pitch sheaves shall be selected to drive the fan at a speed which will produce the specified capacity when set at the approximate midpoint of the sheave adjustment. When fixed pitch sheaves are furnished, a replaceable sheave shall be provided when needed to achieve system air balance. Motors for V-belt drives shall be provided with adjustable rails or bases. Removable metal guards shall be provided for all exposed V-belt drives, and speed-test openings shall be provided at the center of all rotating shafts.

Fans shall be provided with personnel screens or guards on both suction and supply ends, except that the screens need not be provided, unless otherwise indicated, where ducts are connected to the fan. Fan and motor assemblies shall be provided with vibration-isolation supports or mountings as indicated. Vibration-isolation units shall be standard products with published loading ratings. Each fan shall be selected to produce the capacity required at the fan static pressure indicated. Sound power level shall be as indicated. The sound power level values shall be obtained according to AMCA 300. Standard AMCA arrangement, rotation, and discharge shall be as indicated.

#### 2.9.1.1 Centrifugal Fans

Centrifugal fans shall be fully enclosed, single-width single-inlet, or double-width double-inlet, AMCA Pressure Class I, II, or III as required or indicated for the design system pressure. Impeller wheels shall be rigidly constructed, accurately balanced both statically and dynamically. Fan blades may be forward curved, backward-inclined or airfoil design in wheel sizes up to 30 inches. Fan blades for wheels over 30 inches in diameter shall be backward-inclined or airfoil design. Fan wheels over 36 inches in diameter shall have overhung pulleys and a bearing on each side of the wheel. Fan wheels 36 inches or less in diameter may have one or more extra long bearings between the fan wheel and the drive. Bearings shall be sleeve type, self-aligning and self-oiling with oil reservoirs, or precision self-aligning roller or ball-type with accessible grease fittings or permanently lubricated type. Grease fittings shall be connected to tubing and serviceable from a single accessible point. Bearing life shall be L50 rated at not less than 200,000 hours as defined by ABEMA Std 9 and ABEMA Std 11. Fan shafts shall be steel, accurately finished, and shall be provided with key seats and keys for impeller hubs and fan pulleys. Each fan outlet shall be of ample proportions and shall be designed for the attachment of angles and bolts for attaching flexible connections. Automatically operated inlet vanes shall be provided on suction inlets. Automatically operated outlet dampers shall be provided. Motors, unless otherwise indicated, shall not exceed 1800 rpm and shall have totally enclosed enclosures. Motor starters shall be magnetic

reduced-voltage-start type with weather-resistant watertight enclosure.

#### 2.9.1.2 In-Line Centrifugal Fans

In-line fans shall have centrifugal backward inclined blades, stationary discharge conversion vanes, internal and external belt guards, and adjustable motor mounts. Fans shall be mounted in a welded tubular casing.

Air shall enter and leave the fan axially. Inlets shall be streamlined with conversion vanes to eliminate turbulence and provide smooth discharge air flow. Fan bearings and drive shafts shall be enclosed and isolated from the air stream. Fan bearings shall be sealed against dust and dirt and shall be permanently lubricated, and shall be precision self aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours as defined by ABEMA Std 9 and ABEMA Std 11. Motors shall have dripproof enclosure.

#### 2.9.1.3 Centrifugal Type Power Roof Ventilators

Fans shall be direct or V-belt driven with backward inclined, non-overloading wheel. Motor compartment housing shall be hinged or removable and weatherproof, constructed of heavy gauge aluminum. Fans shall be provided with birdscreen, disconnect switch, gravity dampers, sound curb, and extended base. Motors enclosure shall be dripproof type. Lubricated bearings shall be provided.

#### 2.9.2 Coils

Coils shall be fin-and-tube type constructed of seamless copper tubes and aluminum fins mechanically bonded or soldered to the tubes. Copper tube wall thickness shall be a minimum of 0.016 inches. Aluminum fins shall be 0.0055 inch minimum thickness. Casing and tube support sheets shall be not lighter than 16 gauge galvanized steel, formed to provide structural strength. When required, multiple tube supports shall be provided to prevent tube sag. Each coil shall be tested at the factory under water at not less than 400 psi air pressure and shall be suitable for 200 psi working pressure. Coils shall be mounted for counterflow service. Coils shall be rated and certified according to ARI ANSI/ARI 410.

##### 2.9.2.1 Water Coils

Water coils shall be installed with a pitch of not less than 1/8 inch per foot of the tube length toward the drain end. Headers shall be constructed of cast iron, welded steel or copper. Each coil shall be provided with a plugged vent and drain connection extending through the unit casing.

#### 2.9.3 Air Filters

Air filters shall be listed according to requirements of UL 900, except high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test method shall be as listed under the Label Service and shall meet the requirements of UL 586.

##### 2.9.3.1 Extended Surface Pleated Panel Filters

Filters shall be 2 inch depth, sectional, disposable type of the size indicated and shall have an average efficiency of 25 to 30 percent when tested according to ASHRAE 52.1. Initial resistance at 500 feet per minute shall not exceed 0.36 inches water gauge. Filters shall be UL Class 2. Media shall be nonwoven cotton and synthetic fiber mat. A wire support grid bonded to the media shall be attached to a moisture resistant fiberboard frame. All four edges of the filter media shall be bonded to the inside of the frame to prevent air bypass and increase rigidity.

## 2.10 AIR HANDLING UNITS

### 2.10.1 Factory-Fabricated Air Handling Units

Units shall be multizone blow-through type. Units shall include fans, coils, airtight insulated casing, prefilters, air blender adjustable V-belt drives, belt guards for externally mounted motors, access sections where indicated, combination sectional filter-mixing box, vibration-isolators, and appurtenances required for specified operation. Vibration isolators shall be as indicated. Each air handling unit shall have physical dimensions suitable to fit space allotted to the unit and shall have the capacity indicated. Air handling unit shall have published ratings based on tests performed according to ARI ANSI/ARI 430.

#### 2.10.1.1 Casings

Casing sections shall be 2 inch double, wall type constructed of a minimum 18 gauge galvanized steel. Inner casing of double-wall units shall be minimum 20 gauge perforated galvanized steel. Casing shall be designed and constructed with an integral structural steel frame such that exterior panels are non-load bearing. Exterior panels shall be individually removable. Removal shall not affect the structural integrity of the unit. Casings shall be provided with inspection doors, access sections, and access doors as indicated. Inspection and access doors shall be insulated, fully gasketed, double-wall type, of a minimum 18 gauge outer and 20 gauge inner panels. Doors shall be rigid and provided with heavy duty hinges and latches. Inspection doors shall be a minimum 12 inches wide by 12 inches high. Access doors shall be minimum 24 inches wide and shall be the full height of the unit casing or a minimum of 6 ft., whichever is less. Access Sections shall be according to paragraph AIR HANDLING UNITS. Drain pan shall be double-bottom type constructed of 16 gauge stainless steel, pitched to the drain connection. Drain pans shall be constructed water tight, treated to prevent corrosion, and designed for positive condensate drainage. When 2 or more cooling coils are used, with one stacked above the other, condensate from the upper coils shall not flow across the face of lower coils. Intermediate drain pans or condensate collection channels and downspouts shall be provided, as required to carry condensate to the unit drain pan out of the air stream and without moisture carryover. Each casing section handling conditioned air shall be insulated with not less than 1 inch thick, 1-1/2 pound density coated fibrous glass material having a thermal conductivity not greater than 0.23 Btu/hr-sf-F. Factory applied fibrous glass insulation shall conform to ASTM C 1071, except that the minimum thickness and density requirements do not apply, and shall meet the requirements of NFPA 90A. Foam-type insulation is not acceptable. Foil-faced insulation shall not be an acceptable substitute

for use on double-wall access doors and inspections doors. Duct liner material, coating, and adhesive shall conform to fire-hazard requirements specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Exposed insulation edges and joints where insulation panels are butted together shall be protected with a metal nosing strip or shall be coated to conform to meet erosion resistance requirements of ASTM C 1071. A latched and hinged inspection door, shall be provided in the fan and coil sections.

Additional inspection doors, access doors and access sections shall be provided where indicated.

#### 2.10.1.2 Heating and Cooling Coils

Coils shall be provided as specified in paragraph AIR SYSTEMS EQUIPMENT, for types indicated.

#### 2.10.1.3 Fans

Fans shall be double-inlet, centrifugal type with each fan in a separate scroll. Fans and shafts shall be dynamically balanced prior to installation into air handling unit, then the entire fan assembly shall be statically and dynamically balanced at the factory after it has been installed in the air handling unit. Fans shall be mounted on steel shafts accurately ground and finished. Fan bearings shall be sealed against dust and dirt and shall be precision self-aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours as defined by ABEMA Std 9 and ABEMA Std 11. Bearings shall be permanently lubricated or lubricated type with lubrication fittings readily accessible at the drive side of the unit. Bearings shall be supported by structural shapes, or die formed sheet structural members, or support plates securely attached to the unit casing. Bearings may not be fastened directly to the unit sheet metal casing. Fans and scrolls shall be furnished with coating indicated. Fans shall be driven by a unit-mounted or a floor-mounted motor connected to fans by V-belt drive complete with belt guard for externally mounted motors. Belt guards shall be the three sided enclosed type with solid or expanded metal face. Belt drives shall be designed for not less than a 1.3 service factor based on motor nameplate rating. Motor sheaves shall be variable pitch for 25 hp and below and fixed pitch above 25 hp as defined by ARI Guideline D. Where fixed sheaves are required, variable pitch sheaves may be used during air balance, but shall be replaced with an appropriate fixed sheave after air balance is completed. Variable pitch sheaves shall be selected to drive the fan at a speed that will produce the specified capacity when set at the approximate midpoint of the sheave adjustment. Motors for V-belt drives shall be provided with adjustable bases. Fan motors shall have totally enclosed enclosures. Motor starters shall be furnished as specified in Division 16. Unit fan or fans shall be selected to produce the required capacity at the fan static pressure. Sound power level shall be as indicated. The sound power level values shall be obtained according to AMCA 300 or ASHRAE ANSI/ASHRAE 68.

#### 2.10.1.4 Access Sections and Filter/Mixing Boxes

Access sections shall be provided where indicated and shall be furnished with access doors as shown. Access sections and filter/mixing boxes shall be constructed in a manner identical to the remainder of the unit casing

and shall be equipped with access doors. Mixing boxes shall be designed to minimize air stratification and to promote thorough mixing of the air streams.

#### 2.10.1.5 Dampers

Dampers shall be as specified in paragraph CONTROLS.

#### 2.11 FACTORY PAINTING

Units which are not of galvanized construction according to ASTM A 123 or ASTM A 924/A 924M shall be factory painted with a corrosion resisting paint finish. Internal and external ferrous metal surfaces shall be cleaned, phosphatized and coated with a paint finish which has been tested according to ASTM B 117, ASTM D 1654, and ASTM D 3359. Evidence of satisfactory paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors shall be submitted. Rating of failure at the scribe mark shall be not less than 6, average creepage not greater than 1/8 inch. Rating of the inscribed area shall not be less than 10, no failure. On units constructed of galvanized steel which have been welded, exterior surfaces of welds or welds that have burned through from the interior shall receive a final shop docket of zinc-rich protective paint according to ASTM D 520 Type I.

### PART 3 EXECUTION

#### 3.1 INSTALLATION

Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

##### 3.1.1 Condensate Drain Lines

Water seals shall be provided in the condensate drain from all. The depth of each seal shall be 2 inches plus the number of inches, measured in water gauge, of the total static pressure rating of the unit to which the drain is connected. Water seals shall be constructed of 2 tees and an appropriate U-bend with the open end of each tee plugged. Pipe cap or plug cleanouts shall be provided where indicated. Drains indicated to connect to the sanitary waste system shall be connected by an indirect waste fitting. Air conditioner drain lines shall be insulated as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

##### 3.1.2 Pipe-Alignment Guides

Pipe-alignment guides shall be provided where indicated for expansion loops, offsets, and bends and as recommended by the manufacturer for expansion joints, not to exceed 5 feet on each side of each expansion joint, and in lines 4 inches or smaller not more than 2 feet on each side of the joint.

##### 3.1.3 Air Vents and Drains

###### 3.1.3.1 Vents



Air vents shall be provided at high points, on water coils, and where indicated to ensure adequate venting of the piping system.

#### 3.1.3.2 Drains

Drains shall be provided at low points and where indicated to ensure complete drainage of the piping. Drains shall be accessible, and shall consist of nipples and caps or plugged tees unless otherwise indicated.

#### 3.1.4 Valves

Isolation gate or ball valves shall be installed on each side of each piece of equipment such as pumps, heaters, heating or cooling coils, and other similar items, at the midpoint of all looped mains, and at any other points indicated or required for draining, isolating, or sectionalizing purposes. Isolation valves may be omitted where balancing cocks are installed to provide both balancing and isolation functions. Each valve except check valves shall be identified. Valves in horizontal lines shall be installed with stems horizontal or above.

#### 3.1.5 Equipment and Installation

Frames and supports shall be provided for tanks, compressors, pumps, valves, air handling units, fans, coils, dampers, and other similar items requiring supports. Air handling units shall be floor mounted or ceiling hung, as indicated. The method of anchoring and fastening shall be as detailed. Floor-mounted equipment, unless otherwise indicated, shall be set on not less than 6 inch concrete pads or curbs doweled in place.

#### 3.1.6 Access Panels

Access panels shall be provided for concealed valves, vents, controls, dampers, and items requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced and maintained or completely removed and replaced. Access panels shall be as specified in Section 05500 MISCELLANEOUS METALS.

#### 3.1.7 Flexible Connectors

Pre-insulated flexible connectors and flexible duct shall be attached to other components in accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Hangers, when required to suspend the connectors, shall be of the type recommended by the connector or duct manufacturer and shall be provided at the intervals recommended.

#### 3.1.8 Sleeved and Framed Openings

Space between the sleeved or framed opening and the duct or the duct insulation shall be packed as specified in Section 07840 FIRESTOPPING for fire rated penetrations. For non-fire rated penetrations, the space shall be packed as specified in Section 07900 JOINT SEALING.

#### 3.1.9 Metal Ductwork

Installation shall be according to SMACNA-06 unless otherwise indicated. Duct supports for sheet metal ductwork shall be according to SMACNA-06, unless otherwise specified. Friction beam clamps indicated in SMACNA-06 shall not be used. Risers on high velocity ducts shall be anchored in the center of the vertical run to allow ends of riser to move due to thermal expansion. Supports on the risers shall allow free vertical movement of the duct. Supports shall be attached only to structural framing members and concrete slabs. Supports shall not be anchored to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, suitable intermediate metal framing shall be provided. Where C-clamps are used, retainer clips shall be provided.

#### 3.1.10 Acoustical Duct Lining

Lining shall be applied in cut-to-size pieces attached to the interior of the duct with nonflammable fire resistant adhesive conforming to ASTM C 916, Type I, NFPA 90A, UL 723, and ASTM E 84. Top and bottom pieces shall lap the side pieces and shall be secured with welded pins, adhered clips of metal, nylon, or high impact plastic, and speed washers or welding cup-head pins installed according to SMACNA-06. Welded pins, cup-head pins, or adhered clips shall not distort the duct, burn through, nor mar the finish or the surface of the duct. Pins and washers shall be flush with the surfaces of the duct liner and all breaks and punctures of the duct liner coating shall be sealed with the nonflammable, fire resistant adhesive. Exposed edges of the liner at the duct ends and at other joints where the lining will be subject to erosion shall be coated with a heavy brush coat of the nonflammable, fire resistant adhesive, to prevent delamination of glass fibers. Duct liner may be applied to flat sheet metal prior to forming duct through the sheet metal brake. Lining at the top and bottom surfaces of the duct shall be additionally secured by welded pins or adhered clips as specified for cut-to-size pieces. Other methods indicated in SMACNA-06 to obtain proper installation of duct liners in sheet metal ducts, including adhesives and fasteners, will be acceptable.

#### 3.1.11 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, temporary dust control protection shall be provided. The distribution system (supply and return) shall be protected with temporary seal-offs at all inlets and outlets at the end of each day's work. Temporary protection shall remain in place until system is ready for startup.

#### 3.1.12 Insulation

Thickness and application of insulation materials for ductwork, piping, and equipment shall be according to Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Outdoor air intake ducts and plenums shall be externally insulated up to the point where the outdoor air reaches the conditioning unit or up to the point where the outdoor air mixes with the outside air stream.

### 3.1.13 Duct Test Holes

Holes with closures or threaded holes with plugs shall be provided in ducts and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Extensions, complete with cap or plug, shall be provided where the ducts are insulated.

### 3.1.14 Power Roof Ventilator Mounting

Foamed 1/2 inch thick, closed-cell, flexible elastomer insulation shall cover width of roof curb mounting flange. Where wood nailers are used, holes shall be pre-drilled for fasteners.

### 3.1.15 Power Transmission Components Adjustment

V-belts and sheaves shall be tested for proper alignment and tension prior to operation and after 72 hours of operation at final speed. Belts on drive side shall be uniformly loaded, not bouncing. Alignment of direct driven couplings shall be to within 50 percent of manufacturer's maximum allowable range of misalignment.

## 3.2 CLEANING AND ADJUSTING

Pipes shall be cleaned free of scale and thoroughly flushed of foreign matter. A temporary bypass shall be provided for water coils to prevent flushing water from passing through coils. Strainers and valves shall be thoroughly cleaned. Prior to testing and balancing, air shall be removed from water systems by operating the air vents. Temporary measures, such as piping the overflow from vents to a collecting vessel shall be taken to avoid water damage during the venting process. Air vents shall be plugged or capped after the system has been vented. Inside of ducts, plenums, and casing shall be thoroughly cleaned of debris and blown free of small particles of rubbish and dust and then shall be vacuum cleaned before installing outlet faces. Equipment shall be wiped clean, with traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided prior to startup of all fans that are operated during construction, and new filters shall be installed after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions.

## 3.3 TESTING, ADJUSTING, AND BALANCING

Testing, adjusting, and balancing shall be as specified in Section 15990 TESTING, ADJUSTING AND BALANCING OF HVAC SYSTEMS. Testing, adjusting, and balancing shall begin only when the air supply and distribution, including controls, has been completed, with the exception of performance tests.

## 3.4 PERFORMANCE TESTS

After testing, adjusting, and balancing has been completed as specified, each system shall be tested as a whole to see that all items perform as integral parts of the system and temperatures and conditions are evenly controlled throughout the building. Corrections and adjustments shall be made as necessary to produce the conditions indicated or specified. Capacity tests and general operating tests shall be conducted by an experienced engineer. Tests shall cover a period of not less than 7 days for each system and shall demonstrate that the entire system is functioning according to the specifications. Coincidental chart recordings shall be made at points indicated on the drawings for the duration of the time period and shall record the temperature at space thermostats or space sensors, the humidity at space humidistats or space sensors and the ambient temperature and humidity in a shaded and weather protected area.

-- End of Section --

## SECTION 16120

## INSULATED WIRE AND CABLE

11/91

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

"(AM#0001)\_\_\_\_\_

## NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA WC 7 (1988) Cross-Linked-Thermosetting-Polyethylene-Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy

NEMA WC 8 (1988) Ethylene-Propylene-Rubber-Insulated Wire and Cable for the Transmission and Distribution of Electrical Energy

## 1.2 SUBMITTALS

Government approval is required for all submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

## SD-01 Data

Installation Instructions; FIO.

The Contractor shall submit cable manufacturing data as requested.

## SD-09 Reports

Tests, Inspections, and Verifications; FIO.

Five certified copies of test reports shall be submitted by the contractor.

## PART 2 PRODUCTS

## 2.1 MATERIALS

## 2.1.2 Low Voltage

All low voltage wire and cable shall have minimum rated circuit voltages in

accordance with Table 3-1 of NEMA WC 7 or NEMA WC 8.

### 2.1.3 Conductors

#### 2.1.3.1 Material

Conductors shall conform to all the applicable requirements of Section 2 of NEMA WC 7 or Part 2 of NEMA WC 8 as applicable and shall be annealed copper. Copper conductors may be bare, or tin- or lead-alloy-coated, if required by the type of insulation used.

#### 2.1.3.2 Size

"(AM#0001)Minimum wire size shall be No. 10 AWG for power and lighting circuits; No. 14 AWG for control circuits; No. 16 AWG for annunciator circuits; No. 19 AWG for alarm circuits; No.12 for other power circuits."

#### 2.1.3.3 Stranding

Conductor stranding classes cited herein shall be as defined in Appendix L of NEMA WC 7 or NEMA WC 8, as applicable. Receptacles and lighting conductors "(AM#0001)No. 10 AWG shall be solid". All other conductors shall have Class B or C stranding, except that conductors shown on the drawings, or in the schedule, as No. 12 AWG may be 19 strands of No. 25 AWG, and conductors shown as No. 10 AWG may be 19 strands of No. 22 AWG.

### 2.1.4 Insulation

#### 2.1.4.1 Insulation Material

Insulation shall be NEC type THHN/THWN.

## PART 3 EXECUTION (Not Applicable)

-- End of Section --

## SECTION 16403

## PANELBOARDS

**08/95**

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 187 (1994) Copper Bar, Bus Bar, Rod and Shapes

## NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA PB 1 (1990) Panelboards

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (1993) National Electrical Code

## UNDERWRITERS LABORATORIES (UL)

UL 50 (1992) Enclosures for Electrical Equipment

UL 67 (1993; Rev thru May 1994) Panelboards

## 1.2 SYSTEM DESCRIPTION

These specifications include the design, fabrication, assembly, wiring, testing, and delivery of the items of equipment and accessories and spare parts listed in the Schedule and shown on the drawings.

## 1.2.1 Rules

The equipment shall conform to the requirements of NFPA 70 unless more stringent requirements are indicated herein or shown. NEMA rated and UL listed equipment has been specified when available. Equipment must meet NEMA and UL construction and rating requirements as specified. No equivalent will be acceptable. The contractor shall immediately notify the Contracting Officer of any requirements of the specifications or contractor proposed materials or assemblies that do not comply with UL or NEMA. International Electrotechnical Commission (IEC) rated equipment will not be considered an acceptable alternative to specified NEMA ratings.

## 1.2.2 Coordination

The general arrangements of the panelboards are shown on the contract drawings. Any modifications of the equipment arrangement or device

requirements as shown on the drawings shall be subject to the approval of the Contracting Officer. If any conflicts occur necessitating departures from the drawings, details of and reasons for departures shall be submitted and approved prior to implementing any change.

#### 1.2.3 Standard Products

Material and equipment shall be standard products of a manufacturer regularly engaged in their manufacture and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. All materials shall conform to the requirements of these specifications. Materials shall be of high quality, free from defects and imperfections, of recent manufacture, and of the classification and grades designated. All materials, supplies, and articles not manufactured by the Contractor shall be the products of other recognized reputable manufacturers. If the Contractor desires for any reason to deviate from the standards designated in these specifications, he shall, after award, submit a statement of the exact nature of the deviation, and shall submit, for the approval of the Contracting Officer, complete specifications for the materials which he proposes to use.

#### 1.2.4 Nameplates

Nameplates shall be made of laminated sheet plastic or of anodized aluminum approximately 4 millimeters (1/8 inch) thick, engraved to provide white letters on a black background. The nameplates shall be fastened to the panels in proper positions with anodized round-head screws. Lettering shall be minimum 15 millimeters (1/2 inch) high. Nameplate designations shall be in accordance with lists on the drawings, and as a minimum shall be provided for the following equipment:

- a. Panelboards
- b. Individually-mounted circuit breakers in Panelboard

Equipment of the withdrawal type shall be provided with nameplates mounted on the removable equipment in locations visible when the equipment is in place.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation. Equipment, materials, and articles installed or used without such approval shall be at the risk of subsequent rejection. Submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES

SD-01 Data

Equipment; GA.

The Contractor shall within 30 calendar days after date of award submit for approval six (6) copies of such descriptive cuts and information as are required to demonstrate fully that all parts of the equipment will conform



to the requirements and intent of the specifications. Data shall include descriptive data showing typical construction of the types of equipment proposed, including the manufacturer's name, type of molded case circuit breakers performance capacities and other information pertaining to the equipment.

#### SD-04 Drawings

Outline Drawings; GA.

The Contractor shall, within 30 calendar days after date of award, submit for the approval of the Contracting Officer six (6) copies of outline drawings of all equipment to be furnished under this contract, together with weights and overall dimensions. Drawings shall show the general arrangement and overall dimensions of "(AM#1000)\_\_\_\_\_ " panelboards. These drawings shall show space requirements "(AM#0001)\_\_\_\_\_" and provisions for conduits for external cables.

## PART 2 PRODUCTS

### 2.1 MOLDED CASE CIRCUIT BREAKERS

#### 2.1.1 120/240-Volt AC Circuits

Circuit breakers for 120-volt ac circuits shall be rated not less than 120/240 or 240 volts ac, and shall have a UL listed minimum interrupting capacity of 10,000 symmetrical amperes.

### 2.2 PANELBOARDS

Panelboards shall consist of assemblies of molded-case circuit breakers with buses and terminal lugs for the control and protection of branch circuits to motors, "(AM#0001)\_\_\_\_\_" and other equipment operating at 208 volts ac or less. Panelboards shall be UL 67 labeled. "Loadcenter" type panels are not acceptable. Panelboards shall be designed for installation in surface-mounted or flush-mounted cabinets accessible from the front only, as shown on the drawings. Panelboards shall be fully rated for a short-circuit current of 10,000 symmetrical amperes RMS ac.

#### 2.2.1 Enclosure

Enclosures shall meet the requirements of UL 50. All cabinets shall be fabricated from sheet steel of not less than 2.7 millimeters for surface-mounted indoors, with full seam-welded box ends. Cabinets shall be painted in accordance with paragraph PAINTING. Front edges of cabinets shall be form-flanged or fitted with structural shapes welded or riveted to the sheet steel, for supporting the panelboard front. All cabinets shall be so fabricated that no part of any surface on the finished cabinet shall deviate from a true plane by more than 3 millimeters (1/8 inch). Holes shall be provided in the back of indoor surface-mounted cabinets, with outside spacers and inside stiffeners, for mounting the cabinets with a 15 millimeter (1/2 inch) clear space between the back of the cabinet and the wall surface. Flush doors shall be mounted on hinges that expose only the hinge roll to view when the door is closed. Each door shall be fitted with

a combined catch and lock, except that doors over 600 millimeters (24 inches) long shall be provided with a three-point latch having a knob with a T-handle, and a cylinder lock. Two keys shall be provided with each lock, and all locks shall be keyed alike. Finished-head cap screws shall be provided for mounting the panelboard fronts on the cabinets. Enclosure shall have nameplates in accordance with paragraph NAMEPLATES. Directory holders, containing a neatly typed or printed directory under a transparent cover, shall be provided on the inside of panelboard doors.

#### 2.2.2 Buses

All panelboards shall be of the dead-front type with buses and circuit breakers mounted on a plate or base for installation as a unit in a cabinet. All buses shall be of copper. Copper bars and shapes for bus conductors shall conform to the applicable requirements of ASTM B 187. The sizes of buses and the details of panelboard construction shall meet or exceed the requirements of NEMA PB 1. Suitable provisions shall be made for mounting the bus within panelboards and adjusting their positions in the cabinets. Terminal lugs required to accommodate the conductor sizes shown on the drawing, shall be provided for all branch circuits larger than No. 10 AWG. "(AM#0001) A grounding bar and netural bar shall be provided for each panelboard, with lines suitable for the wire size indicated on the Drawings."

#### 2.2.3 Components

##### 2.2.3.1 General

Each branch circuit, and the main buses where so specified or shown on the drawings, shall be equipped with molded-case circuit breakers having overcurrent trip ratings as shown on the drawings. The circuit breakers shall be of a type designed for bolted connection to buses in a panelboard assembly, and shall meet the requirements of paragraph MOLDED CASE CIRCUIT BREAKERS. Circuit breakers of the same frame size and rating shall be interchangeable.

##### 2.2.3.2 Mechanical Latch Contactors

Mechanical latch contactors shall be provided with 2-wire interface and ratings as shown on the Drawings. Contactor shall me mounted inside the cabinet and connected to the bus main lugs. "(AM#0001) A 10 amp. fuse shall be provided for control."

#### 2.3 PAINTING

Interior and exterior steel surfaces of equipment enclosures shall be thoroughly cleaned and then receive a rust-inhibitive phosphatizing or equivalent treatment prior to painting. Exterior surfaces shall be free from holes, seams, dents, weld marks, loose scale or other imperfections. Interior surfaces shall receive not less than one coat of corrosion-resisting paint in accordance with the manufacturer's standard practice. Exterior surfaces shall be primed, filled where necessary, and given not less than two coats baked enamel with semigloss finish. Equipment located indoors shall be ANSI Light Gray, and equipment located

outdoors shall be ANSI Light Grey. All touch-up work shall be done with manufacturer's coatings.

PART 3 EXECUTION (Not Applicable)

-- End of Section --

## SECTION 16415

ELECTRICAL WORK, INTERIOR  
08/96

## PART 1 GENERAL

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

"(AM#0001)\_\_\_\_\_"

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM B 1	(1995) Hard-Drawn Copper Wire
ASTM B 8	(1995) Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
ASTM D 709	(1992; R 1997) Laminated Thermosetting Materials

"(AM#0001)\_\_\_\_\_"

## INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41	(1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits
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## NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 1	(1993) Industrial Control and Systems
NEMA LE 4	(1987) Recessed Luminaires, Ceiling Compatibility
NEMA MG 1	(1993; Rev 1; Rev 2; Rev 3) Motors and Generators
NEMA MG 10	(1994) Energy Management Guide for Selection and Use of Polyphase Motors
NEMA OS 1	(1989) Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports

"(AM#0001)\_\_\_\_\_"

NEMA PB 1	(1990) Panelboards
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NEMA RN 1	(1989) Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit
NEMA TC 2	(1990) Electrical Polyvinyl Chloride (PVC) Tubing (EPT) and Conduit (EPC-40 and EPC-80)
NEMA TC 13	(1993) Electrical Nonmetallic Tubing (ENT)
NEMA WD 1	(1983; R 1989) General Requirements for Wiring Devices

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1996; Errata 96-4) National Electrical Code
NFPA 101	(1997; Errata 97-1) Life Safety Code

## UNDERWRITERS LABORATORIES (UL)

UL 1	(1993; Rev thru Jan 1995) Flexible Metal Conduit
UL 5	(1996) Surface Metal Raceways and Fittings
UL 6	(1997) Rigid Metal Conduit
UL 67	(1993; Rev thru Nov 1995) Panelboards
UL 83	(1996; Rev Sep 1997) Thermoplastic-Insulated Wires and Cables
UL 98	(1994; R thru Oct 1995) Enclosed and Dead-Front Switches
UL 198B	(1995) Class H Fuses
UL 198C	(1986; Rev thru Feb 1998) High-Interrupting-Capacity Fuses, Current-Limiting Types
UL 198D	(1995) Class K Fuses
UL 198E	(1988; Rev Jul 1988) Class R Fuses
UL 198G	(1988; Rev May 1988) Fuses for Supplementary Overcurrent Protection
UL 198H	(1988; Rev thru Nov 1993) Class T Fuses
UL 360	(1996; Rev thru Oct 1997) Liquid-Tight

## Flexible Steel Conduit

UL 467	(1993; Rev thru Aug 1996) Grounding and Bonding Equipment
UL 486A	(1997) Wire Connectors and Soldering Lugs for Use with Copper Conductors
UL 498	(1996; Rev thru Nov 1997) Attachment Plugs and Receptacles
"(AM#0001)_____"	
UL 508	(1993; Rev thru Oct 1997) Industrial Control Equipment
UL 510	(1994; Rev thru Nov 1997) Insulating Tape
UL 512	(1993; R Dec 1995) Fuseholders
UL 514A	(1996) Metallic Outlet Boxes
UL 514B	(1997) Fittings for Conduit and Outlet Boxes
"(AM#0001)_____"	
UL 542	(1994; Rev May 1997) Lampholders, Starters, and Starter Holders for Fluorescent Lamps
UL 651	(1995; Rev thru Apr 1997) Schedule 40 and 80 Rigid PVC Conduit
UL 651A	(1995; Rev Sep 1996) Type EB and A Rigid PVC Conduit and HDPE Conduit
UL 797	(1993; Rev thru Mar 1997) Electrical Metallic Tubing
UL 924	(1995; Rev thru Oct 97) Emergency Lighting and Power Equipment
UL 935	(1995; Rev thru Apr 1997)Fluorescent-Lamp Ballasts
"(AM#0001)_____"	
UL 1004	(1994; Rev thru Feb 1997) Electric Motors
UL 1570	(1995; Rev thru Jun 1997) Fluorescent Lighting Fixtures
UL 1571	(1995; Rev thru Jun 97) Incandescent

## Lighting Fixtures

UL 1660 (1994; Rev Jan 1996) Liquid-Tight Flexible  
Nonmetallic Conduit

UL Elec Const Dir (1997) Electrical Construction Equipment  
Directory

## 1.2 GENERAL

## 1.2.1 Rules

The installation shall conform to the requirements of NFPA 70 and NFPA 101, unless more stringent requirements are indicated or shown.

## 1.2.2 Coordination

The drawings indicate the extent and the general location and arrangement of equipment, conduit, and wiring. The Contractor shall become familiar with all details of the work and verify all dimensions in the field so that the outlets and equipment shall be properly located and readily accessible.

Lighting fixtures, outlets, and other equipment and materials shall be located to avoid interference with mechanical or structural features; otherwise, lighting fixtures shall be symmetrically located according to the room arrangement when uniform illumination is required, or asymmetrically located to suit conditions fixed by design and shown. Raceways, junction and outlet boxes, and lighting fixtures shall not be supported from sheet metal roof decks. If any conflicts occur necessitating departures from the drawings, details of and reasons for departures shall be submitted and approved prior to implementing any change. The Contractor shall coordinate electrical work with the HVAC and electrical drawings and specifications and provide power related wiring.

## 1.2.3 Special Environments

## 1.2.3.1 Weatherproof Locations

Wiring, Fixtures, and equipment in designated locations shall conform to NFPA 70 requirements for installation in damp or wet locations.

## 1.2.4 Standard Products

Material and equipment shall be a standard product of a manufacturer regularly engaged in the manufacture of the product and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

## 1.2.5 NAMEPLATES

## 1.2.5.1 Identification Nameplates

Major items of electrical equipment and major components shall be permanently marked with an identification name to identify the equipment by type or function and specific unit number as indicated. Designation of

motors shall coincide with their designation in the motor control center or panel. Unless otherwise specified, identification nameplates shall be made of laminated plastic in accordance with ASTM D 709 with black outer layers and a white core. Edges shall be chamfered. Plates shall be fastened with black-finished round-head drive screws, except motors, or approved nonadhesive metal fasteners. When the nameplate is to be installed on an irregular-shaped object, the Contractor shall devise an approved support suitable for the application and ensure the proper installation of the supports and nameplates. In all instances, the nameplate shall be installed in a conspicuous location. At the option of the Contractor, the equipment manufacturer's standard embossed nameplate material with black paint-filled letters may be furnished in lieu of laminated plastic. The front of each panelboard, "(AM#0001)\_\_\_\_\_" shall have a nameplate to indicate the phase letter, corresponding color and arrangement of the phase conductors. The following equipment, as a minimum, shall be provided with identification nameplates:

Minimum 1/4 inch	"(AM#0001)
High Letters	_____
Panelboards	_____"
Safety Switches	
Equipment Enclosures	
Motors	

#### 1.2.6 As-Built Drawings

Following the project completion or turnover, within 30 days the Contractor shall furnish 2 sets of as-built drawings to the Contracting Officer.

#### 1.2.7 Recessed Light Fixtures (RLF) Option

The Contractor has the option to substitute inch-pound (I-P) RLF to metric RLF. This option shall be coordinated with Section \=09510=\ ACOUSTICAL CEILINGS.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Data

Manufacturer's Catalog; GA.

Data composed of catalog cuts, brochures, circulars, specifications, product data, and printed information in sufficient detail and scope to verify compliance with the requirements of the contract documents.

Material, Equipment, and Fixture Lists; GA.

A complete itemized listing of equipment and materials proposed for



incorporation into the work. Each entry shall include an item number, the quantity of items proposed, and the name of the manufacturer of each item.

#### SD-04 Drawings

Interior Electrical Equipment; GA.

Detail drawings consisting of equipment drawings, illustrations, schedules, instructions, diagrams, and other information necessary to define the installation. Detail drawings shall show the rating of items and systems and how the components of an item and system are assembled, function together, and how they will be installed on the project. Data and drawings for component parts of an item or system shall be coordinated and submitted as a unit. Data and drawings shall be coordinated and included in a single submission. Multiple submissions for the same equipment or system are not acceptable except where prior approval has been obtained from the Contracting Officer. In such cases, a list of data to be submitted later shall be included with the first submission. Detail drawings shall show physical arrangement, construction details, connections, finishes, materials used in fabrication, provisions for conduit "(AM#0001)\_\_\_\_\_", access requirements for installation and maintenance, physical size, electrical characteristics, foundation and support details, and equipment weight.

As-Built Drawings; GA.

The as-built drawings shall be a record of the construction as installed. The drawings shall include all the information shown on the contract drawings, deviations, modifications, and changes from the contract drawings, however minor. The as-built drawings shall be kept at the job site and updated daily. The as-built drawings shall be a full-sized set of prints marked to reflect all deviations, changes, and modifications. The as-built drawings shall be complete and show the location, size, dimensions, part identification, and other information. Additional sheets may be added. The as-built drawings shall be jointly inspected for accuracy and completeness by the Contractor's quality control representative and by the Contracting Officer prior to the submission of each monthly pay estimate. Upon completion of the work, the Contractor shall submit three full sized sets of the marked prints to the Contracting Officer for approval. If upon review, the as-built drawings are found to contain errors and/or omissions, they will be returned to the Contractor for correction. The Contractor shall correct and return the as-built drawings to the Contracting Officer for approval within ten calendar days from the time the drawings are returned to the Contractor.

#### SD-08 Statements

Onsite Test; GA.

A detailed description of the Contractor's proposed procedures for on-site tests.

#### SD-09 Reports

Factory Test Reports; GA.

Six copies of the information described below in 8 1/2 x 11 inch binders having a minimum of 5 rings from which material may readily be removed and replaced, including a separate section for each test. Sections shall be separated by heavy plastic dividers with tabs.

- a. A list of equipment used, with calibration certifications.
- b. A copy of measurements taken.
- c. The dates of testing.
- d. The equipment and values to be verified.
- e. The conditions specified for the test.
- f. The test results, signed and dated.
- g. A description of adjustments made.

Field Test Plan; GA.

A detailed description of the Contractor's proposed procedures for onsite test submitted 30 days prior to testing the installed system. No field test will be performed until the test plan is approved. The test plan shall consist of complete field test procedures including tests to be performed, test equipment required, and tolerance limits.

Field Test Reports; GA.

Six copies of the information described below in 8 1/2 x 11 inch binders having a minimum of 5 rings from which material may readily be removed and replaced, including a separate section for each test. Sections shall be separated by heavy plastic dividers with tabs.

- a. A list of equipment used, with calibration certifications.
- b. A copy of measurements taken.
- c. The dates of testing.
- d. The equipment and values to be verified.
- e. The conditions specified for the test.
- f. The test results, signed and dated.
- g. A description of adjustments made.
- h. Final position of controls and device settings.

SD-13 Certificates

#### Materials and Equipment; GA

The label or listing of the Underwriters Laboratories, Inc., will be accepted as evidence that the materials or equipment conform to the applicable standards of that agency. In lieu of this label or listing, a statement from a nationally recognized, adequately equipped testing agency indicating that the items have been tested in accordance with required procedures and that the materials and equipment comply with all contract requirements will be accepted. "(AM#0001) \_\_\_\_\_"

Items which are required to be listed and labeled in accordance with Underwriters Laboratories must be affixed with a UL label that states that it is UL listed. No exceptions or waivers will be granted to this requirement. Materials and equipment will be approved based on the manufacturer's published data.

For other than equipment and materials specified to conform to UL publications, a manufacturer's statement indicating complete compliance with the applicable standard of the American Society for Testing and Materials, National Electrical Manufacturers Association, or other commercial standard, is acceptable.

#### 1.4 WORKMANSHIP

Materials and equipment shall be installed in accordance with NFPA 70, recommendations of the manufacturer, and as shown.

#### PART 2 PRODUCTS

Products shall conform to the respective publications and other requirements specified below. Materials and equipment not listed below shall be as specified elsewhere in this section. Items of the same classification shall be identical including equipment, assemblies, parts, and components.

#### 2.1 CABLES AND WIRES

"(AM#0001) Conductors No. 8 AWG and larger diameter shall be stranded. Conductors No. 10 AWG shall be solid, except that conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3, shall be stranded unless specifically indicated otherwise." Conductor sizes and ampacities shown are based on copper, unless indicated otherwise. All conductors shall be copper.

##### 2.1.1 Equipment Manufacturer Requirements

When manufacturer's equipment requires copper conductors at the terminations or requires copper conductors to be provided between components of equipment, provide copper conductors or splices, splice boxes, and other work required to meet manufacturer's requirements.

##### 2.1.2 Aluminum Conductors

Aluminum conductors shall not be used.

### 2.1.3 Insulation

Unless indicated otherwise, or required by NFPA 70, power and lighting wires shall be 600-volt, Type THWN, THHN, or THW conforming to UL 83, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits shall be Type TW, THW or TF, conforming to UL 83. Where lighting fixtures require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

### 2.1.4 Bonding Conductors

ASTM B 1, solid bare copper wire for sizes No. 8 AWG and smaller diameter; ASTM B 8, Class B, stranded bare copper wire for sizes No. 6 AWG and larger diameter.

## 2.2 CONDUIT AND TUBING

### 2.2.1 Electrical, Zinc-Coated Steel Metallic Tubing (EMT)

UL 797

### 2.2.2 Flexible Conduit, Steel and Plastic

General-purpose type, UL 1; liquid tight, UL 360, and UL 1660.

### 2.2.3 Rigid Metal Conduit

UL 6.

### 2.2.4 Rigid Plastic

NEMA TC 2, UL 651 and UL 651A.

### 2.2.5 Surface Metal Electrical Raceways and Fittings

UL 5.

## 2.3 CONDUIT AND DEVICE BOXES AND FITTINGS

### 2.3.1 Boxes, Metallic Outlet

NEMA OS 1 and UL 514C.

### (AM#0001)2.3.2 DELETED.

### 2.3.3 Boxes, Switch (Enclosed), Surface-Mounted

UL 98.

### 2.3.4 Fittings for Conduit and Outlet Boxes

UL 514B.

"(AM#0001) 2.3.5 Fittings, PVC, for Use with Rigid PVC Conduit"

UL 514B.

## 2.4 CONNECTORS, WIRE PRESSURE

### 2.4.1 For Use With Copper Conductors

UL 486A.

## 2.5 ELECTRICAL GROUNDING AND BONDING EQUIPMENT

UL 467.

## 2.6 FIXTURES, LIGHTING AND FIXTURE ACCESSORIES/COMPONENTS

Standard Drawing 40-06-04 sheets referenced hereinafter and enclosed as an integral part of these specifications, additional fixtures shown on contract drawings, if any, "(AM#0001)\_\_\_\_\_". Fixtures, accessories and components, including ballasts, lampholders "(AM#0001)and lamps,\_\_\_\_\_ "shall conform to industry standards specified below.

### 2.6.1 Fixture, Auxiliary or Emergency

UL 924.

### 2.6.2 Incandescent Fixture

NEMA LE 4 for ceiling compatibility of recessed fixtures and UL 1571.

### 2.6.3 Fluorescent

- a. Fixture: NEMA LE 4 for ceiling compatibility of recessed fixtures and UL 1570. Fixtures shall be plainly marked for proper lamp and ballast type to identify lamp diameter, wattage "(AM#0001) color \_\_\_\_\_" . Marking shall be readily visible to service personnel, but not visible from normal viewing angles.

- b. Ballasts:

Electronic Ballast. Electronic ballasts shall consist of a rectifier, high frequency inverter, and power control and regulation circuitry. The ballasts shall be UL listed, Class P, with a Class A sound rating and shall contain no PCBs. Ballasts shall meet 47 CFR 18 for electromagnetic interference and shall not interfere with the operation of other electrical equipment. Design shall withstand line transients per IEEE C62.41, Category A. Unless otherwise indicated, the minimum number of ballasts shall be used to serve each individual fixture, using one, two, three or four lamp ballasts. "(AM#0001)\_\_\_\_\_".

- (a) Light output regulation shall be +/- 10%.

- (b) Voltage input regulation shall be +/- 10%.
- (c) Lamp current crest factor shall be no more than 1.6.
- (d) Ballast factor shall be not less than 85% nor more than 100%, unless otherwise indicated.
- (e) A 60 Hz filter shall be provided. Flicker shall be no more than 10% with any lamp suitable for the ballast.
- (f) Ballast case temperature shall not exceed 25 degree Celsius rise above 40 degree Celsius ambient, when tested in accordance with UL 935.
- (g) "(AM#0001)Total harmonic distortion shall be 10% or less."
- (h) Power factor shall not be less than 0.95.
- (i) Ballasts shall operate at a frequency of 20 kHz or more.
- (j) Operating filament voltage shall be 2.5 to 4.5 volts.
- (k) Warranty. Three year full warranty including a \$10 labor allowance.
- (l) Ballast Efficacy Factor (BEF) shall be in accordance with the following table. Ballasts and lamps shall be matching rapid start or instant start as indicated on the following table. If 32W-F32-T8 lamps and ballasts are used, they must be either all rapid start or all instant start.

## ELECTRONIC FLUORESCENT BALLAST EFFICACY FACTORS\*

LAMP TYPE	TYPE OF STARTER & LAMP	NOMINAL OPERATIONAL INPUT VOLTAGE	NUMBER OF LAMPS	MIN. BALLAST EFFICACY FACTOR
"(AM#0001) DELETED				
DELETED				
DELETED"				
32W F32 T8	rapid or instant start	120 or 277 V	1	2.4
			2	1.4
			3	1.0
			4	0.8

\*For ballasts not specifically designed for use with dimming controls

The BEF is calculated using the formula:

$$\text{BEF} = \text{Ballast Factor (in percent)} / \text{Power Input}$$

Where Power Input = Total Wattage of Combined Lamps and Ballasts.

c. Lampholders, Starters, and Starter Holders: UL 542.

## 2.7 LOW-VOLTAGE FUSES AND FUSEHOLDERS

### 2.7.1 Fuses, Low Voltage Cartridge Type

NEMA FU 1.

### 2.7.2 Fuses, High-Interrupting-Capacity, Current-Limiting Type

Fuses, Class G, J, L and CC shall be in accordance with UL 198C.

### 2.7.3 Fuses, Class K, High-Interrupting-Capacity Type

UL 198D.

### 2.7.4 Fuses, Class H

UL 198B.

### 2.7.5 Fuses, Class R

UL 198E.

### 2.7.6 Fuses, Class T

UL 198H.

### 2.7.7 Fuses for Supplementary Overcurrent Protection

UL 198G.

## 2.8 "(AM#0001) DELETED

ANSI C39.1.

## 2.9 MOTORS, AC, FRACTIONAL AND INTEGRAL

Motors, ac, fractional and integral horsepower, 500 hp and smaller shall conform to NEMA MG 1 and UL 1004 for motors; NEMA MG 10 for energy management selection of polyphase motors; and UL 674 for use of motors in hazardous (classified) locations.

### 2.9.1 Rating

The horsepower rating of motors should be limited to no more than 125 percent of the maximum load being served unless a NEMA standard size does not fall within this range. In this case, the next larger NEMA standard

motor size should be used.

2.9.2 "(AM#0001) DELETED

2.10 PANELBOARDS

Dead-front construction, NEMA PB 1 and UL 67.

2.11 RECEPTACLES

2.11.1 Heavy Duty Grade

NEMA WD 1. Devices shall conform to all requirements for heavy duty receptacles.

2.11.2 Standard Grade

UL 498.

2.11.3 "(AM#0001) DELETED"

PART 3 EXECUTION

3.1 GROUNDING

Grounding shall be in conformance with NFPA 70, the contract drawings, and the following specifications.

3.1.2 Grounding Conductors

A green equipment grounding conductor, sized in accordance with NFPA 70 shall be provided, regardless of the type of conduit. Equipment grounding bars shall be provided in all panelboards. "(AM#0001) \_\_\_\_\_". All equipment grounding conductors, including metallic raceway systems used as such, shall be bonded or joined together in each wiring box or equipment enclosure. Metallic raceways and grounding conductors shall be checked to assure that they are wired or bonded into a common junction. Metallic boxes and enclosures, if used, shall also be bonded to these grounding conductors by an approved means per NFPA 70. When boxes for receptacles, "(AM#0001) lighting fixtures," switches, or other utilization devices are installed, any designated grounding terminal on these devices shall also be bonded to the equipment grounding conductor junction with a short jumper.

3.2 WIRING METHODS

Wiring shall conform to NFPA 70, the contract drawings, and the following specifications. Unless otherwise indicated, wiring shall consist of insulated conductors installed in rigid zinc-coated steel conduit, rigid plastic conduit, electrical metallic tubing. Wire fill in conduits shall be based on NFPA 70 for the type of conduit and wire insulations specified.

3.2.1 Conduit and Tubing Systems



Conduit and tubing systems shall be installed as indicated. Conduit sizes shown are based on use of copper conductors with insulation types as described in paragraph WIRING METHODS. Minimum size of raceways shall be 1/2 inch. Only metal conduits will be permitted when conduits are required for shielding or other special purposes indicated, or when required by conformance to NFPA 70. Nonmetallic conduit and tubing may be used in damp, wet or corrosive locations when permitted by NFPA 70 and the conduit or tubing system is provided with appropriate boxes, covers, clamps, screws or other appropriate type of fittings. Electrical metallic tubing (EMT) may be installed only within buildings. EMT may be installed in concrete and grout in dry locations. EMT installed in concrete or grout shall be provided with concrete tight fittings. EMT shall not be installed in damp or wet locations, or the air space of exterior masonry cavity walls. Bushings, manufactured fittings or boxes providing equivalent means of protection shall be installed on the ends of all conduits and shall be of the insulating type, where required by NFPA 70. Only UL listed adapters shall be used to connect EMT to rigid metal conduit, cast boxes, and conduit bodies. EMT connections and couplings shall be compression type. Raceways shall not be installed under the firepits of boilers and furnaces and shall be kept 6 inches away from parallel runs of flues, steam pipes and hot-water pipes. Raceways shall be concealed within finished walls, ceilings, and floors unless otherwise shown. Raceways crossing structural expansion joints or seismic joints shall be provided with suitable expansion fittings or other suitable means to compensate for the building expansion and contraction and to provide for continuity of grounding.

#### 3.2.1.1 Conduit Stub-Ups

Where conduits are to be stubbed up "(AM#0001)\_\_\_\_\_" a short elbow shall be installed below grade to transition from the horizontal run of conduit to a vertical run. "(AM#0001) \_\_\_\_\_".  
Wiring shall be extended in rigid threaded conduit to equipment, except that where required, flexible conduit may be used 6 inches above the floor. Empty or spare conduit stub-ups shall be plugged flush with the finished floor with a threaded, recessed plug.

#### 3.2.1.2 Below Slab-on-Grade or in the Ground

Electrical wiring below slab-on-grade shall be protected by a conduit system. Conduit passing vertically through slabs-on-grade shall be rigid steel. Rigid steel conduits installed below slab-on-grade or in the earth shall be field wrapped with 0.010 inch thick pipe-wrapping plastic tape applied with a 50 percent overlay, or shall have a factory-applied polyvinyl chloride, plastic resin, or epoxy coating system.

#### 3.2.1.3 "(AM#0001) DELETED"

#### 3.2.1.4 Changes in Direction of Runs

Changes in direction of runs shall be made with symmetrical bends or cast-metal fittings. Field-made bends and offsets shall be made with an approved hickey or conduit-bending machine. Crushed or deformed raceways shall not be installed. Trapped raceways in damp and wet locations shall be

avoided where possible. Lodgment of plaster, dirt, or trash in raceways, boxes, fittings and equipment shall be prevented during the course of construction. Clogged raceways shall be cleared of obstructions or shall be replaced.

#### 3.2.1.5 Supports

Metallic conduits and tubing, and the support system to which they are attached, shall be securely and rigidly fastened in place to prevent vertical and horizontal movement at intervals of not more than 10 feet and within 3 feet of boxes, cabinets, and fittings, with approved pipe straps, wall brackets, conduit clamps, conduit hangers, threaded C-clamps, beam clamps, or ceiling trapeze. Loads and supports shall be coordinated with supporting structure to prevent damage or deformation to the structure. Loads shall not be applied to joist bridging. Attachment shall be by wood screws or screw-type nails to wood; by toggle bolts on hollow masonry units; by expansion bolts on concrete or brick; by machine screws, welded threaded studs, heat-treated or spring-steel-tension clamps on steel work. Nail-type nylon anchors or threaded studs driven in by a powder charge and provided with lock washers and nuts may be used in lieu of expansion bolts or machine screws. Raceways or pipe straps shall not be welded to steel structures. Cutting the main reinforcing bars in reinforced concrete beams or joists shall be avoided when drilling holes for support anchors. Holes drilled for support anchors, but not used, shall be filled. In partitions of light steel construction, sheet-metal screws may be used. Raceways shall not be supported using wire or nylon ties. Raceways shall be independently supported from the structure. Upper raceways shall not be used as a means of support for lower raceways. Supporting means shall not be shared between electrical raceways and mechanical piping or ducts. Cables and raceways shall not be supported by ceiling grids. Except where permitted by NFPA 70, wiring shall not be supported by ceiling support systems. Conduits shall be fastened to sheet-metal boxes and cabinets with two locknuts where required by NFPA 70, where insulating bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, a single locknut and bushing may be used. Threadless fittings for electrical metallic tubing shall be of a type approved for the conditions encountered. Additional support for horizontal runs is not required when EMT rests on steel stud cutouts.

#### 3.2.1.6 Exposed Raceways

Exposed raceways shall be installed parallel or perpendicular to walls, structural members, or intersections of vertical planes and ceilings. Raceways under raised floors and above accessible ceilings shall be considered as exposed installations in accordance with NFPA 70 definitions.

#### 3.2.1.7 Communications Raceways

Communications raceways indicated shall be installed in accordance with the previous requirements for conduit and tubing and with the additional requirement that no length of run shall exceed 50 feet for 1/2 inch and 3/4 inch sizes, and 100 feet for 1 inch or larger sizes, and shall not contain more than two 90-degree bends or the equivalent. Additional pull or junction boxes shall be installed to comply with these limitations

whether or not indicated. Inside radii of bends in conduits of 1 inch size or larger shall not be less than ten times the nominal diameter.

### 3.2.2 Cables and Conductors

"(AM#0001) Installation shall conform to the requirements of NFPA 70 for circuits rated 600 volts and less."

#### 3.2.2.1 Sizing

Unless otherwise noted, all sizes are based on copper conductors and the insulation types indicated. Sizes shall be not less than indicated.

Branch-circuit conductors shall be not smaller than No. 12 AWG. "(AM#0001)

Conductors for branch circuits of 120/208 volts more than 100 feet long  
feet long, from panel to load center, shall be no  
smaller than No. 10 AWG." Class 1 remote control and signal circuit conductors shall be not less than No. 14 AWG. Class 2 remote control and signal circuit conductors shall be not less than No. 16 AWG. Class 3 low-energy, remote-control and signal circuits shall be not less than No. 22 AWG.

#### 3.2.2.2 Conductor Identification and Tagging

Power, control, and signal circuit conductor identification shall be provided within each enclosure where a tap, splice, or termination is made.

Where several feeders pass through a common pull box, the feeders shall be tagged to indicate clearly the electrical characteristics, circuit number, and panel designation. Phase conductors of low voltage power circuits shall be identified by color coding. Phase identification by a particular color shall be maintained continuously for the length of a circuit, including junctions.

- a. Color coding shall be provided for service, feeder, branch, and ground conductors. Color shall be green for grounding conductors and white for neutrals; except where neutrals of more than one system are installed in the same raceway or box, other neutral shall be white with colored (not green) stripe. The color coding for 3-phase and single-phase low voltage systems shall be as follows:

120/208-volt, 3-phase: Black(A), red(B), and blue(C).

- b. Conductor phase and voltage identification shall be made by color-coded insulation for all conductors smaller than No. 6 AWG. "(AM#0001) For switched conductor, identification shall be made by color-coded insulation, or conductors with may be identified by the use of half-lapped bands of colored electrical tape wrapped around the insulation for a minimum of one inche of length near the end, or other method as submitted by the Contractor and approved by the Contracting Officer."
- c. Control and signal circuit conductor identification shall be made by color-coded insulated conductors, plastic-coated self-sticking printed markers, permanently attached stamped metal foil markers,

or equivalent means as approved. Control circuit terminals of equipment shall be properly identified. Terminal and conductor identification shall match that shown on approved detail drawings. Hand lettering or marking is not acceptable.

### 3.3 BOXES AND SUPPORTS

Boxes shall be provided in the wiring or raceway systems where required by NFPA 70 for pulling of wires, making connections, and mounting of devices or fixtures. Pull boxes shall be furnished with screw-fastened covers.

Indicated elevations are approximate, "(AM#0001) \_\_\_\_\_". Unless otherwise indicated, boxes for new wall switches shall be mounted 48 inches above finished floors. \_\_\_\_\_  
\_\_\_\_\_. Boxes for new outlets shall match mounting heights of existing, reused boxes. "

#### 3.3.1 Box Applications

Each box shall have not less than the volume required by NFPA 70 for number of conductors enclosed in box. Boxes for metallic raceways, 4 by 4 inch nominal size and smaller, shall be of the cast-metal hub type when located in normally wet locations, when flush and surface mounted on outside of exterior surfaces, "(AM#0001) \_\_\_\_\_". Cast-metal boxes installed in wet locations and boxes installed flush with the outside of exterior surfaces shall be gasketed. Boxes for mounting lighting fixtures shall be not less than 4 inches square, or octagonal, except smaller boxes may be installed as required by fixture configuration, as approved. Cast-metal boxes with 3/32 inch wall thickness are acceptable. Large size boxes shall be NEMA 1 or as shown. "(AM#0001) \_\_\_\_\_". Boxes for use in masonry-block or tile walls shall be square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers.

#### 3.3.2 Brackets and Fasteners

Boxes and supports shall be fastened to wood with wood screws or screw-type nails of equal holding strength, with bolts and metal expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screw or welded studs on steel work. Threaded studs driven in by powder charge and provided with lockwashers and nuts, or nail-type nylon anchors may be used in lieu of expansion shields, or machine screws. Penetration of more than 1-1/2 inches into reinforced-concrete beams or more than 3/4 inch into reinforced-concrete joists shall avoid cutting any main reinforcing steel. The use of brackets which depend on gypsum wallboard or plasterboard for primary support will not be permitted. In partitions of light steel construction, bar hangers with 1 inch long studs, mounted between metal wall studs or metal box mounting brackets shall be used to secure boxes to the building structure. When metal box mounting brackets are used, additional box support shall be provided on the side of the box opposite the brackets. This additional box support shall consist of a minimum 12 inch long section of wall stud, bracketed to the opposite side of the box and secured by two screws through the wallboard on each side of the stud. Metal screws may be used in lieu of the metal box mounting brackets.

### 3.3.3 Mounting in Walls, Ceilings, or Recessed Locations

In walls or ceilings of concrete, tile, or other non-combustible material, boxes shall be installed so that the edge of the box is not recessed more than 1/4 inch from the finished surface. Boxes mounted in combustible walls or ceiling material shall be mounted flush with the finished surface. The use of gypsum or plasterboard as a means of supporting boxes will not be permitted. Boxes installed for concealed wiring shall be provided with suitable extension rings or plaster covers, as required. The bottom of boxes installed in masonry-block walls for concealed wiring shall be mounted flush with the top of a block to minimize cutting of the blocks, and boxes shall be located horizontally to avoid cutting webs of block. Separate boxes shall be provided for flush or recessed fixtures when required by the fixture terminal operating temperature, and fixtures shall be readily removable for access to the boxes unless ceiling access panels are provided.

### 3.3.4 Installation in Overhead Spaces

In open overhead spaces, cast-metal boxes threaded to raceways need not be separately supported except where used for fixture support; cast-metal boxes having threadless connectors and sheet metal boxes shall be supported directly from the building structure or by bar hangers. Hangers shall not be fastened to or supported from joist bridging. Where bar hangers are used, the bar shall be attached to raceways on opposite sides of the box and the raceway shall be supported with an approved type fastener not more than 24 inches from the box.

## 3.4 DEVICE PLATES

One-piece type device plates shall be provided for all outlets and fittings. Plates on unfinished walls and on fittings shall be of zinc-coated sheet steel, cast-metal, or impact resistant plastic having rounded or beveled edges. Plates on finished walls shall be of steel with baked enamel finish or impact-resistant plastic and shall be ivory. Screws shall be of metal with countersunk heads, in a color to match the finish of the plate. Plates shall be installed with all four edges in continuous contact with finished wall surfaces without the use of mats or similar devices. Plaster fillings will not be permitted. Plates shall be installed with an alignment tolerance of 1/16 inch. The use of sectional-type device plates will not be permitted. Plates installed in wet locations shall be gasketed and provided with a hinged, gasketed cover, unless otherwise specified.

## 3.5 RECEPTACLES

### 3.5.1 Single and Duplex, 20-ampere, 125 volt

Single and duplex receptacles shall be rated 20 amperes, 125 volts, two-pole, three-wire, grounding type with polarized parallel slots. Bodies shall be of ivory to match color of switch handles in the same room or to harmonize with the color of the respective wall, and supported by mounting strap having plaster ears. Contact arrangement shall be such that contact

is made on two sides of an inserted blade. Receptacle shall be side- or back-wired with two screws per terminal. The third grounding pole shall be connected to the metal mounting yoke. Switched receptacles shall be the same as other receptacles specified except that the ungrounded pole of each suitable receptacle shall be provided with a separate terminal. Only the top receptacle of a duplex receptacle shall be wired for switching application. "(AM#0001) \_\_\_\_\_".

### 3.5.2 Receptacles, 20-Ampere, 250-Volt

"(AM#0001) General Purpose receptacles, single, 20-ampere, 250-volt, shall be ivory molded plastic, two-pole, three-wire, grounding type. Special purpose outlets shall be as specified on the Drawings."

### 3.6 WALL SWITCHES

Wall switches shall be of the totally enclosed tumbler type. The wall switch handle and switch plate color shall be ivory. Wiring terminals shall be of the screw type or of the solderless pressure type having suitable conductor-release arrangement. "(AM#0001) Not more than two switches shall be installed in a single-gang box". Switches shall be rated 20-ampere 277-volt for use on alternating current only.

### 3.7 "(AM#0001) PANELBOARDS AND DISCONNECT SWITCHES"

Switches used as a motor disconnecting means shall be capable of being locked in the open position. Panelboard door locks shall be keyed alike. Nameplates shall be as approved. Directories shall be typed to indicate loads served by each circuit and mounted in a holder behind a clear protective covering. Busses shall be copper."

#### 3.7.1 Panelboards

"(AM#0001) Panelboards shall be circuit breaker type equipped as indicated on the drawings. \_\_\_\_\_".

### 3.8 FUSES

Equipment provided under this contract shall be provided with a complete set of properly rated fuses when the equipment manufacturer utilize fuses in the manufacture of the equipment, or if current-limiting fuses are required to be installed to limit the ampere-interrupting capacity of circuit breakers or equipment to less than the maximum available fault current at the location of the equipment to be installed. Fuses shall have a voltage rating of not less than the phase-to-phase circuit voltage, and shall have the time-current characteristics required for effective power system coordination. Time-delay and non-time-delay options shall be as specified.

#### 3.8.1 Cartridge Fuses; Current-Limiting Type

Cartridge fuses, current-limiting type, Class K.

### 3.9 MOTOR-DISCONNECT MEANS

Each motor shall be provided with a disconnecting means when required by NFPA 70 even though not indicated. For single-phase motors, a single or double pole toggle switch, rated only for alternating current, will be acceptable for capacities less than 30 amperes, provided the ampere rating of the switch is at least 125 percent of the motor rating. Switches shall disconnect all ungrounded conductors. "(AM#0001) Switches serving as a motor disconnect means shall be of the fused type and shall be horsepower rated in coformance with UL 98."

### 3.10 LAMPS AND LIGHTING FIXTURES

Ballasted fixtures shall have ballasts which are compatible with the specific type and rating of lamps indicated and shall comply with the applicable provisions of the publications referenced.

#### 3.10.1 Lamps

Lamps of the type, wattage, and voltage rating indicated shall be delivered to the project in the original cartons and installed in the fixtures just prior to the completion of the project.

##### 3.10.1.1 Incandescent

Incandescent lamps shall be for 125-volt operation unless otherwise indicated.

##### 3.10.1.2 Fluorescent

Fluorescent lamps for electronic ballasts shall be as indicated.

##### 3.10.1.3 "(AM#0001) DELETED

#### 3.10.2 Fixtures

"(AM#0001) Fixtures shall be as shown in the fixture schedule. Illustrations shown on the fixture schedule are indicative of the general type desired and are not intended to restrict selection to fixtures of any particular manufacturer. Fixtures of similar designs and equivalent energy efficiency, light distribution and brightness characteristics, and of equal finish and quality will be acceptable if approved as equal. The fluorescent emergency light fixtures shall be furnished with self-contained battery packs that operate on lamp on loss of power."

##### 3.10.2.1 Accessories

Accessories such as straps, mounting plates, nipples, or brackets shall be provided for proper installation. "(AM#0001) \_\_\_\_\_.

##### 3.10.2.2 Suspended Fixtures

Suspended fixtures shall be provided with swivel hangers in order to ensure a plumb installation. Pendants, rods, or chains 4 feet or longer

excluding fixture, shall be braced to limit swinging. Bracing shall be 3 directional, 120 degrees apart. Single unit suspended fluorescent fixtures shall have twin-stem hangers. "(AM#0001) \_\_\_\_\_".  
Rods shall be of not less than 3/16 inch diameter. Flexible raceway shall be installed to each fixture from an overhead junction box.  
\_\_\_\_\_".

#### 3.10.2.3 Ceiling Fixtures

Ceiling fixtures shall be coordinated with and suitable for installation in, on, or from the suspended ceiling provided under other sections of these specifications. Installation and support of fixtures shall be in accordance with the NFPA 70 and manufacturer's recommendations. Recessed fixtures shall have adjustable fittings to permit alignment with ceiling panels. "(AM#0001)\_\_\_\_\_". Surface-mounted fixtures shall be suitable for fastening to the structural support for ceiling panels.

#### 3.10.2.4 Sockets

Sockets of "(AM#0001)\_\_\_\_\_" fluorescent fixtures shall be of the type requiring a forced movement along the longitudinal axis of the lamp for insertion and removal of the lamp.

#### 3.11 PAINTING AND FINISHING

"(AM#0001) Fixtures shall be factory painted after fabrication."

#### 3.12 REPAIR OF EXISTING WORK

The work shall be carefully laid out in advance, and where cutting, channeling, chasing, or drilling of floors, walls, partitions, ceiling, or other surfaces is necessary for the proper installation, support, or anchorage of the conduit, raceways, or other electrical work, this work shall be carefully done, and any damage to building, piping, or equipment shall be repaired by skilled mechanics of the trades involved at no additional cost to the Government.

#### 3.13 FIELD TESTING

Field testing shall be performed in the presence of the Contracting Officer. The Contractor shall notify the Contracting Officer 10 days prior to conducting tests. The Contractor shall furnish all materials, labor, and equipment necessary to conduct field tests. The Contractor shall perform all tests and inspection recommended by the manufacturer unless specifically waived by the Contracting Officer. The Contractor shall maintain a written record of all tests which includes date, test performed, personnel involved, devices tested, serial number and name of test equipment, and test results. All field test reports will be signed and dated by the Contractor.

##### 3.13.1 Safety

The Contractor shall provide and use safety devices such as rubber gloves,



protective barriers, and danger signs to protect and warn personnel in the test vicinity. The Contractor shall replace any devices or equipment which are damaged "(AM#0001) during construction."

### 3.13.2 Cable Tests

The Contractor shall be responsible for identifying all equipment and devices that could be damaged by application of the test voltage and ensuring that they have been properly disconnected prior to performing insulation resistance testing. An insulation resistance test shall be performed on all low "(AM#0001)\_\_\_\_\_" voltage cables after the cables are installed in their final configuration and prior to energization. The test voltage shall be 500 volts DC applied for one minute between each conductor and ground and between all possible combinations of conductors. The minimum value of resistance shall be: "(AM#0001) 1 megohm or greater."

#### 3.13.2.1 Low Voltage Cable Tests

- a. Continuity test.
- b. Insulation resistance test.

### 3.13.3 Motor Tests

- a. Phase rotation test to ensure proper directions.
- b. (AM#0001) DELETED

### 3.14 OPERATING TESTS

After the installation is completed, and at such time as the Contracting Officer may direct, the Contractor shall conduct operating tests for approval. The equipment shall be demonstrated to operate in accordance with the specified requirements. An operating test report shall be submitted in accordance with paragraph FIELD TEST REPORTS.

### 3.15 FIELD SERVICE

#### 3.15.1 Onsite Training

The Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total of 8 hours of normal working time and shall start after the system is functionally completed but prior to final acceptance tests. The course instruction shall cover pertinent points involved in operating, starting, stopping, servicing the equipment, as well as all major elements of the operation and maintenance manuals. Additionally, the course instructions shall demonstrate all routine maintenance operations. A VHS format video tape of the entire training shall be submitted.

#### 3.15.2 Installation Engineer

After delivery of the equipment, the Contractor shall furnish one or more field engineers, regularly employed by the equipment manufacturer to

supervise the installation of equipment, assist in the performance of the onsite tests, oversee initial operations, and instruct personnel as to the operational and maintenance features of the equipment.

### 3.16 ACCEPTANCE

Final acceptance of the facility will not be given until the Contractor has successfully completed all tests and after all defects in installation, material or operation have been corrected.

-- End of Section --